

WDAT-SL3 FC 200.2-580.2

High efficiency air-cooled liquid chiller air-cooled for outdoor installation

WDAT-SL3 FC 200.2-580.2



Dear Customer,

We congratulate you on choosing this product

For many years Clivet has been offering systems that provide maximum comfort, together with high reliability, efficiency, quality and safety.

The aim of the company is to offer advanced systems, that assure the best comfort, reduce energy consumption and the installation and maintenance cost for the life cycle of the system.

The purpose of this manual is to provide you with information that is useful from reception of the equipment, through installation, operational usage and finally disposal so that this advanced system offers the best solution.

Yours faithfully.

CLIVET Spa

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1 General description

1.1 Manual

The manual provides correct unit installation, use and maintenance.

Pay particular attention to:



Warning, identifies particularly important operations or information.



Prohibited operations that must not be carried out, that compromise the operating of the unit or may cause damage to persons or things.

- It is advisable to read it carefully so you will save time during operations.
- Follow the written indications so you will not cause damages to things and injuries people.

1.2 Preliminaries

Only qualified personnel can operate on the unit, as required by the regulation in force.

1.3 Risk situations



The unit has been designed and created to prevent injuries to people.

During designing it is not possible to plane and operate on all risk situation.

Read carefully "Residual risk" section where all situation which may cause damages to things and injuries to people are reported.

Installation, starting, maintenance and repair required specific knowledge; if they are carried out by inexperienced personnel, they may cause damages to things and injuries people.

1.4 Intended use

Use the unit only:

- cooling water or a water and glycol mix for air-conditioning
- keep to the limits foreseen in the technical schedule and in this manual

The manufacturer accepts no responsibility if the equipment is used for any purpose other than the intended use.

1.5 Installation



The positioning, hydraulic system, refrigerating, electrics and the ducting of the air must be determined by the system designer in accordance with local regulations in force.

Follow local safety regulations.

Verify that the electrical line characteristics are in compliance with data quotes on the unit serial number label.

1.6 Maintenance

Plan periodic inspection and maintenance in order to avoid or reduce repairing costs.



Turn the unit off before any operation.

1.7 Modification



All unit modifications will end the warranty coverage and the manufacturer responsibility.

1.8 Breakdown/Malfuction

Disable the unit immediately in case of breakdown or malfunction.

Contact a certified service agent.

Use original spares parts only.

Using the unit in case of breakdown or malfunction:

- voids the warranty
- it may compromise the safety of the unit
- may increase time and repair costs

1.9 User training



The installer has to train the user on:

- Start-up/shutdown
- Set points change
- Standby mode
- Maintenance
- What to do / what not to do in case of breakdown

1.10 Data update

Continual product improvements may imply manual data changes.

Visit manufacturer web site for updated data.

1.11 Indications for the User



Keep this manual with the wiring diagram in an accessible place for the operator.

Note the unit data label so you can provide them to the assistance centre in case of intervention (see "Unit identification" section).

Provide a unit notebook that allows any interventions carried out on the unit to be noted and tracked making it easier to suitably note the various interventions and aids the search for any breakdowns.

In case of breakdown or malfunction:

- Immediately deactivate the unit
- Contact a service centre authorized by the manufacturer



The installer must train the user, particularly on:

- Start-up/shutdown
- Set points change
- Standby mode
- Maintenance
- What to do / what not to do in case of breakdown

1.12 Unit identification

The serial number label is positioned on the unit and allows to identify all the unit features.



The matriculation plate must never be removed.

The matriculation plate shows the indications foreseen by the standards, in particular:

- unit type
- serial number (12 characters)
- year of manufacture
- wiring diagram number
- electrical data
- manufacturer logo and address

1.13 Serial number

It identifies uniquely each unit.

Must be quoted when ordering spare parts.

1.14 Assistance request

Note data from the serial number label and write them in the chart on side, so you will find them easily when needed.

Series
Size
Serial number
Year of manufacture
Electrical wiring diagram

2 Reception



You have to check before accepting the delivery:

- That the unit hasn't been damaged during transport
- That the materials delivered correspond with that indicated on the transport document comparing the data with the identification label positioned on the packaging.

In case of damage or anomaly:

- Write down on the transport document the damage you found and quote this sentence: "Conditional acceptance clear evidence of deficiencies/damages during transport"
- Contact by fax and registered mail with advice of receipt to supplier and the carrier.



Any disputes must be made within 8 days from the date of the delivery. Complaints after this period are invalid.

2.1 Storage

Observe external packaging instructions.

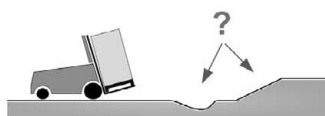
2.2 Handling

1. Verify unit weight and handling equipment lifting capacity.
2. Identify critical points during handling (disconnected routes, flights, steps, doors).
3. Suitably protect the unit to prevent damage.
4. lifting brackets
5. Lifting with balance
6. Lifting with spacer bar
7. Align the barycenter to the lifting point
8. Use all the lifting brackets (see the dimensional section)
9. Gradually bring the lifting belts under tension, making sure they are positioned correctly.
10. Before starting the handling, make sure that the unit is stable.

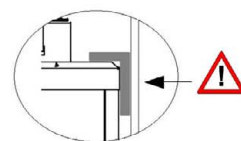
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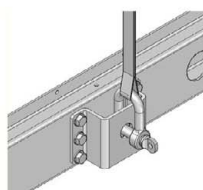
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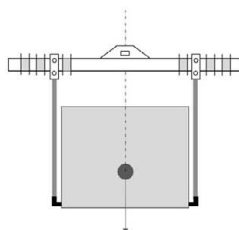
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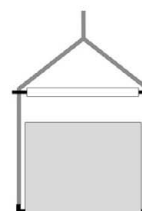
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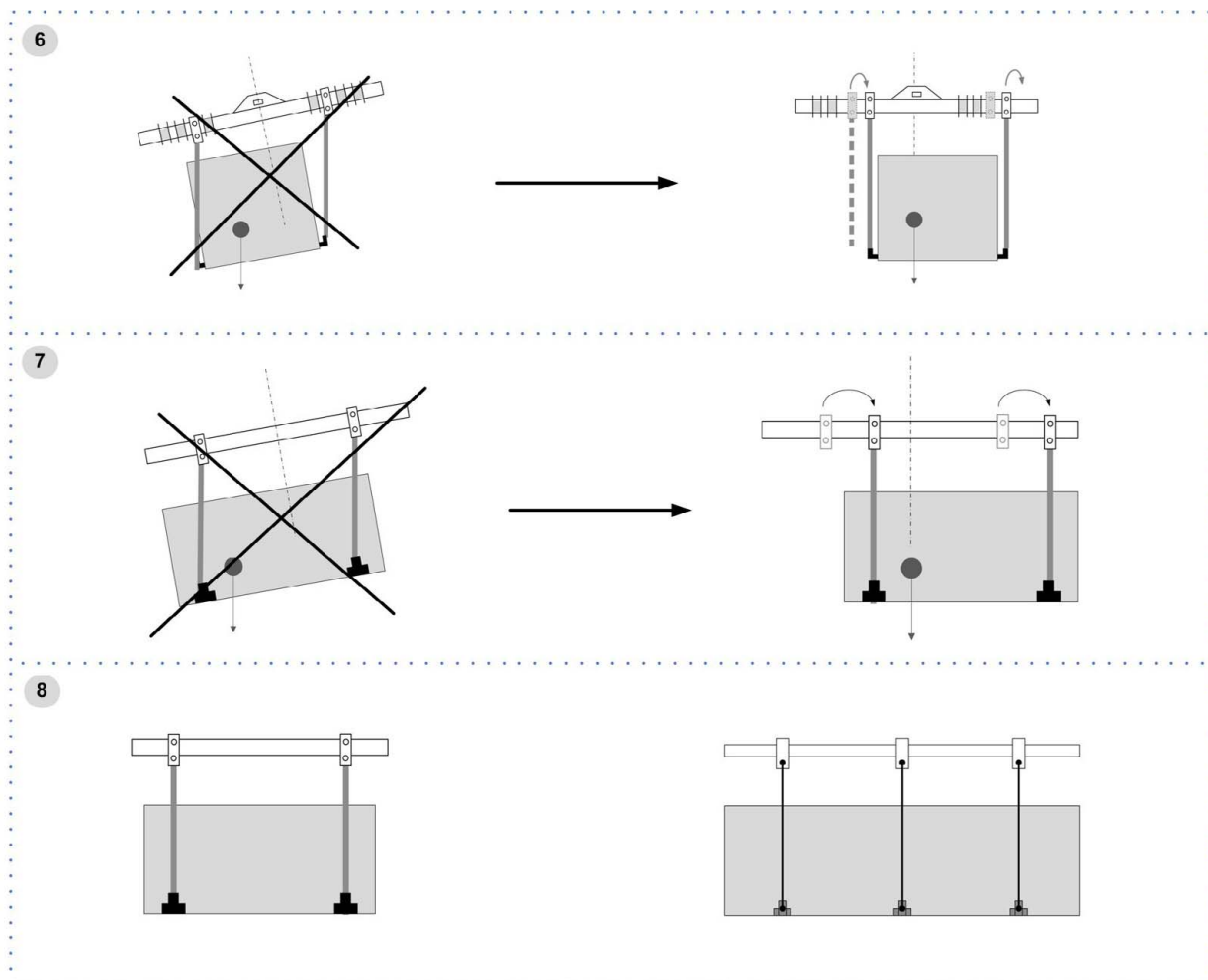


5



6





2.3 Packaging removing

Be careful not to damage the unit.

Keep packing material out of children's reach it may be dangerous.

Recycle and dispose of the packaging material in conformity with local regulations.

3 Positioning

During positioning consider these elements:

- Technical spaces requested by the unit
- Electrical connections
- Water connections
- Spaces for air exhaust and intake

3.1 Functional spaces

Functional spaces are designed to:

- guarantee good unit operation
- carry out maintenance operations
- protect authorized operators and exposed people

Respect all functional spaces indicated in the DIMENSIONS section.

Double all functional spaces if two or more unit are aligned.

3.2 Positioning



Units are designed to be installed:

- EXTERNAL
- in fixed positions

Limit vibration transmission:

- use antivibration devices on unit bearing points
- install flexible joints on the hydraulic connections

Choose the installation place according to the following criteria:

- Customer approval
- safe accessible position
- technical spaces requested by the unit
- spaces for the air intake/exhaust
- max. distance allowed by the electrical connections
- avoid flood-prone places
- verify unit weight and bearing point capacity
- verify that all bearing points are aligned and leveled
- install the unit raised from the ground
- consider the maximum possible snow level

A correct circulation of the air is mandatory to guarantee the good unit operating.

Protect the unit with suitable fence in order to avoid access to unauthorised personnel (children, vandals, etc.)



Avoid therefore:

- obstacles to the airflow
- difficulty of exchange
- leaves or other foreign bodies that can obstruct the air coil
- winds that hinder or favour the airflow
- heat or pollution sources close to the unit (chimneys, extractors etc..)
- stratification (cold air that stagnates at the bottom)
- recirculation (expelled air that is sucked in again)
- incorrect positioning, close to very high walls, attics or in angles that could give rise to stratification or recirculation phenomenons

Ignoring the previous indications could:

- reduce energy efficiency
- alarm lockout due to HIGH PRESSURE (in summer) or LOW PRESSURE (in winter)

3.3 Safety valve gas side

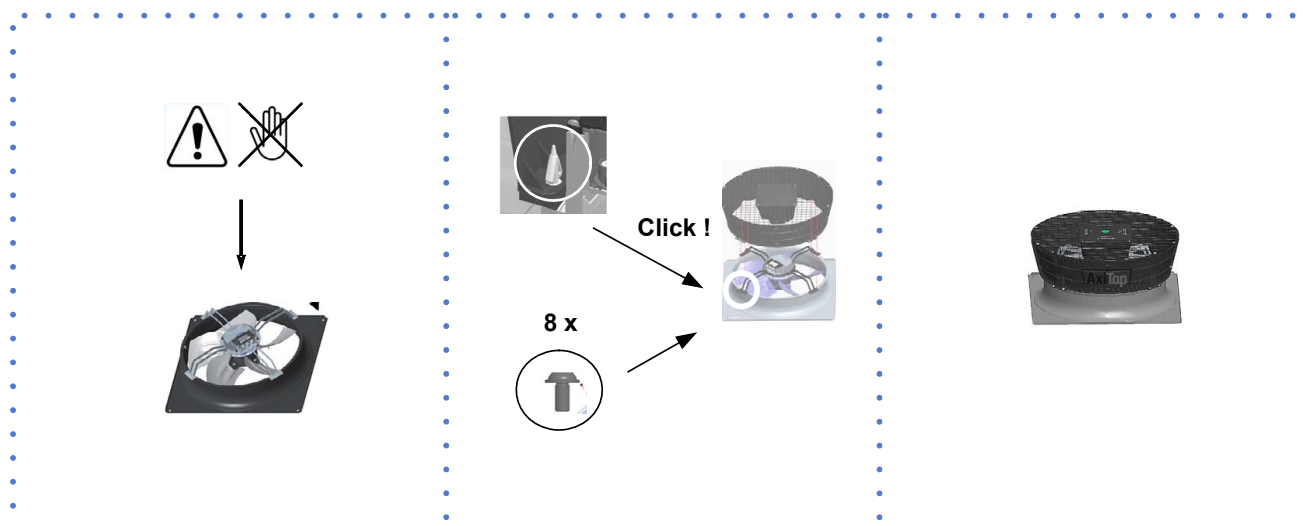
The installer is responsible for evaluating the opportunity of installing drain tubes, in conformity with the local regulations in force (EN 378).

3.4 Antivibration

For details see:

10.6 Anti-vibration mount support p. 48

3.5 AxiTop



4 Water connections

4.1 Water quality

Water features

- confirming to local regulations
- total hardness < 14°fr
- within the limits indicated by table

The water quality must be checked by qualified personnel.

Water with inadequate characteristics can cause:

- pressure drop increase
- reduces energy efficiency
- increased corrosion potential

Acceptable water quality values:

ACCEPTABLE WATER QUALITY LIMITS					
PH (25°C)		6.8 - 8.0		Iron	mg Fe/l <1.0
Electrical conductivity	µS/cm 25°C	< 800		Copper	mg Cu/l <1.0
Chloride ion	mg Cl ⁻ /l	<150		Sulphide ion	S ⁻⁻ /l none
Chlorine molecular	mg Cl ₂ /l	<5		Ammonium ion	mg NH ₄ ⁺ /l <1.0
Sulphate ion	mg SO ₄ ⁻⁻ /l	<100		Silica	mg SiO ₂ /l <50
Alkalinity (mg CaCO ₃ /l)	mg CaCO ₃ /l	<100		Total dissolved solids	mg/l <1500
Total Hardness	mg CaCO ₃ /l	<200		Max Ethylene, Propylene glycol	75%

Provide a water treatment system if values fall outside the limits.

The warranty does not cover damages caused by limestone formations, deposits and impurities from the water supply and / or failure from failed system clearing to clean system.

4.2 Risk of freezing

If the unit or the relative water connections are subject to temperatures close to 0°C:

- mix water with glycol, or
- safeguard the pipes with heating cables placed under the insulation, or
- empty the system in cases of long non-use

4.3 Anti-freeze solution

The use of an anti-freeze solution results in an increase in pressure drop.



Make sure that the glycol type utilized is inhibited (not corrosive) and compatible with the water circuit components.



Do not use different glycol mixture (i.e. ethylene with propylene).

4.4 Water flow-rate

The project water-flow must be:

- inside the exchanger operating limits (see the TECHNICAL INFORMATION section)
- guarantee, also with variable system conditions (for example in systems where some circuits are bypassed in particular situations).

4.5 Minimum system water content

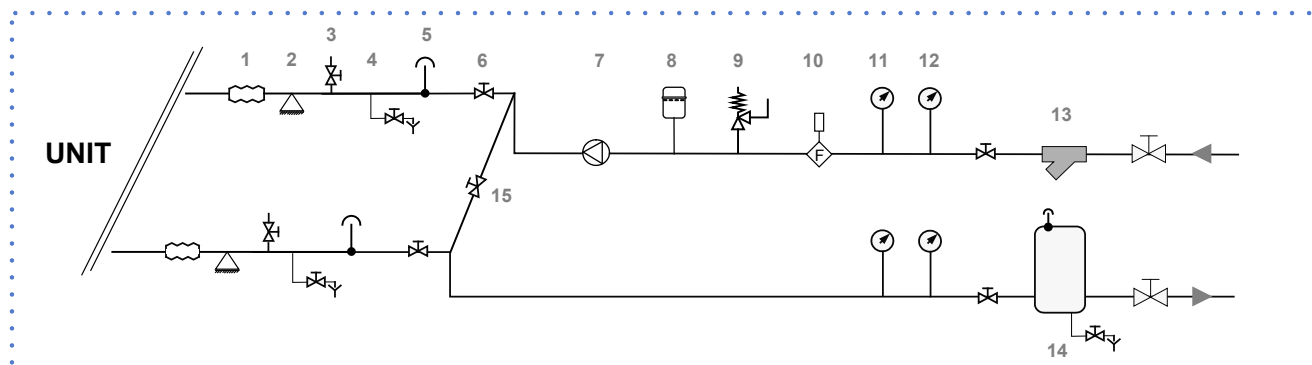
Minimum system water volumes are described within 'General technical data' section and they have to be satisfied to avoid continuous compressor switching on and off.

4.6 Recommended connection



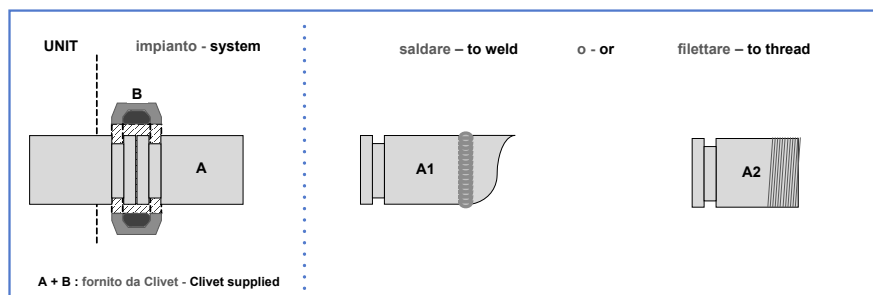
The installer must define:

- component type
- position in system



- | | |
|--------------------------------------|---------------------------|
| 1 antivibration joints | 9 safety valve |
| 2 piping support | 10 Flow Switch |
| 3 exchanger chemical cleaning bypass | 11 pressure gauge |
| 4 drain valve | 12 thermometer |
| 5 vent | 13 filter |
| 6 shut-off valve | 14 Internal storage tank |
| 7 Pump / circulating pump | 15 Cleaning system bypass |
| 8 expansion vessel | |

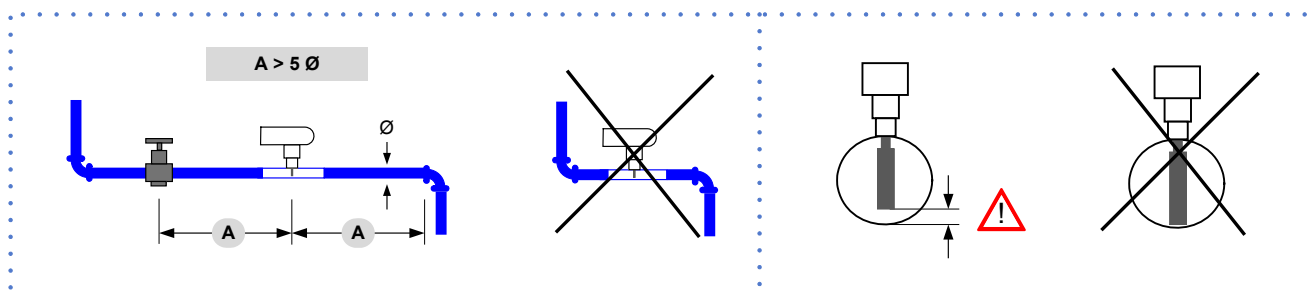
4.7 Hydraulic connections



Retirer le joint de connexion avant de souder le tuyau de l'installation.
The rubber gasket might be irreparably damaged.

4.8 Flow Switch

The flow switch must be present to ensure shutdown of the unit if water is not circulating.
It has to be installed in a duct rectilinear part, not in proximity of curves that cause turbulences.



A. minimum distance

4.9 Water filter



Use filter with mesh pitch of 1,0 mm



It must be installed immediately in the water input of the unit, in a position that is easily accessible for cleaning.



The filter never should be removed, this operation invalidates the guaranty.

4.10 Operation sequence

Close all vent valves in the high points of the unit hydraulic circuit

Close all drain valves in the low points of the unit hydraulic circuit:

- Heat exchangers
 - Pumps
 - collectors
 - storage tank
 - free-cooling coil
1. Carefully wash the system with clean water: fill and drain the system several times.
 2. Apply additives to prevent corrosion, fouling, formation of mud and algae.
 3. Fill the plant
 4. Execute leakage test.
 5. Isolate the pipes to avoid heat dispersions and formation of condensate.
 6. Leave various point of service free (wells, vent-holes etc).



Neglecting the washing will lead to several filter cleaning interventions and at worst cases can cause damages to the exchangers and the other parts.

4.11 Energy recovery

For details see:

10 Accessories p. 42

4.12 hydronic assembly

For details see:

10 Accessories p. 42

4.13 No-glycol FREE-COOLING

For details see:

Charging procedure

10.2 No-glycol FREE-COOLING p. 43

5 Electrical connections

The characteristics of the electrical lines must be determined by qualified electrical personnel able to design electrical installations; moreover, the lines must be in conformity with regulations in force.

The protection devices of the unit power line must be able to stop all short circuit current, the value must be determined in accordance with system features.

The power cables and the protection cable section must be defined in accordance with the characteristics of the protections adopted.

All electrical operations should be performed by trained personnel having the necessary qualifications required by the regulations in force and being informed about the risks relevant to these activities.

Operate in compliance with safety regulations in force.

5.1 Electrical data



The serial number label reports the unit specific electrical data, included any electrical accessories.

The electrical data indicated in the technical bulletin and in the manual refer to the standard unit, accessories excluded.

The matriculation plate shows the indications foreseen by the standards, in particular:

- Voltage
- F.L.A.: full load ampere, absorbed current at maximum admitted conditions
- F.L.I.: full load input, full load power input at max. admissible condition
- Electrical wiring diagram Nr.

5.2 Connections

1. Refer to the unit electrical diagram (the number of the diagram is shown on the serial number label).
2. Verify that the electrical supply has characteristics conforming to the data shown on the serial number label.
3. Before starting work, ensure the unit is isolated, unable to be turned on and a safety sign used.
4. Ensure correct earth connection.
5. Ensure cables are suitably protected.
6. Before powering up the unit, make sure that all the protections that were removed during the electrical connection work have been restored.

5.3 Signals / data lines

Do not exceed the maximum power allowed, which varies, according to the type of signal.

Lay the cables far from power cables or cables having a different tension and that are able to emit electromagnetic disturbances.

Do not lay the cable near devices which can generate electromagnetic interferences.

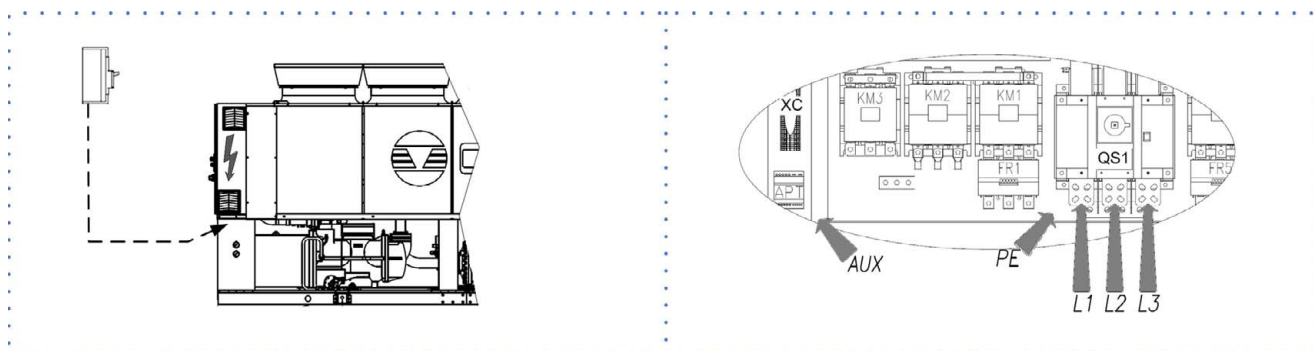
Do not lay the cables parallel to other cables, cable crossings are possible, only if laid at 90°.

Connect the screen to the ground, only if there aren't disturbances.

Guarantee the continuity of the screen during the entire extension of the cable.

Respect impedance, capacity and attenuation indications.

5.4 Power input



Fix the cables: if vacated may be subject to tearing.



The cable must not touch the compressor and the refrigerant piping (they reach high temperatures).

QS1: main isolator switch

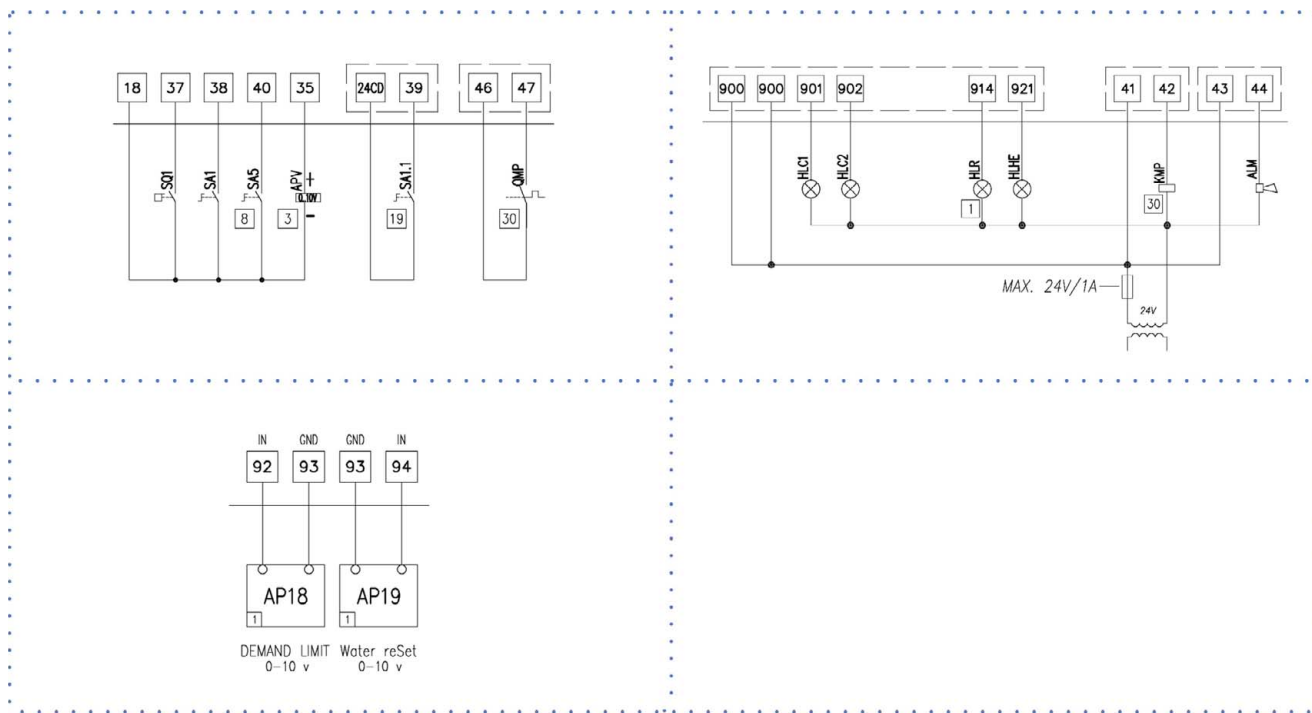
XC: Customer connections

5.5 Power supply cables section

Size	200.2	210.2	220.2	240.2	260.2	280.2	320.2
Min. cable section Cu (mm ²)	1x240	1x240	1x240	1x240	2x150	2x150	2x185
Max. cable section Cu (mm ²)	1x240	1x240	1x240	1x240	2x300	2x300	2x300
Max. bar Cu width (mm)	40	40	40	40	50	50	63
Tightening torque (Nm)	20	20	20	20	20	20	-

Size	340.2	360.5	400.2	440.2	500.2	540.2	580.2
Min. cable section Cu (mm ²)	2x185	2x185	2x240	2x240	-	-	-
Max. cable section Cu (mm ²)	2x300	2x300	4x185	4x185	4x185	4x185	4x185
Max. bar Cu width (mm)	63	63	63	63	63	63	63
Tightening torque (Nm)	-	-	-	-	-	-	-

5.6 Connections performer by customer

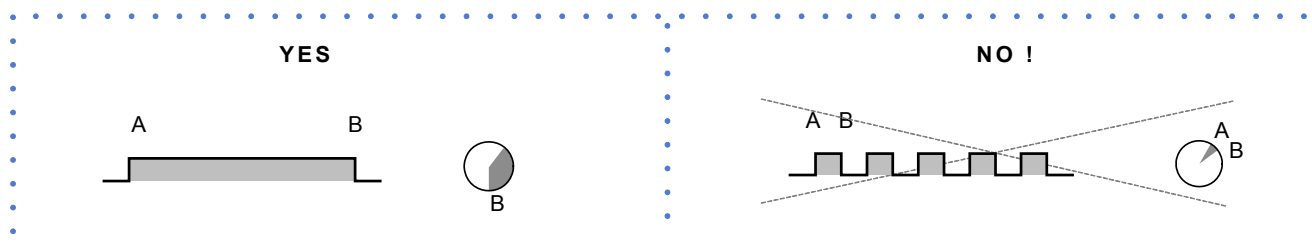


APV analogical output for free-cooling management (valve/fan)
 AP18 Demand limit
 AP19 water reset
 ALM cumulative fault signal
 HLC1-2 compressor status signal
 HLR alarm signal lamp electrical heater electrical panel selector
 KMP evaporator pump contactor

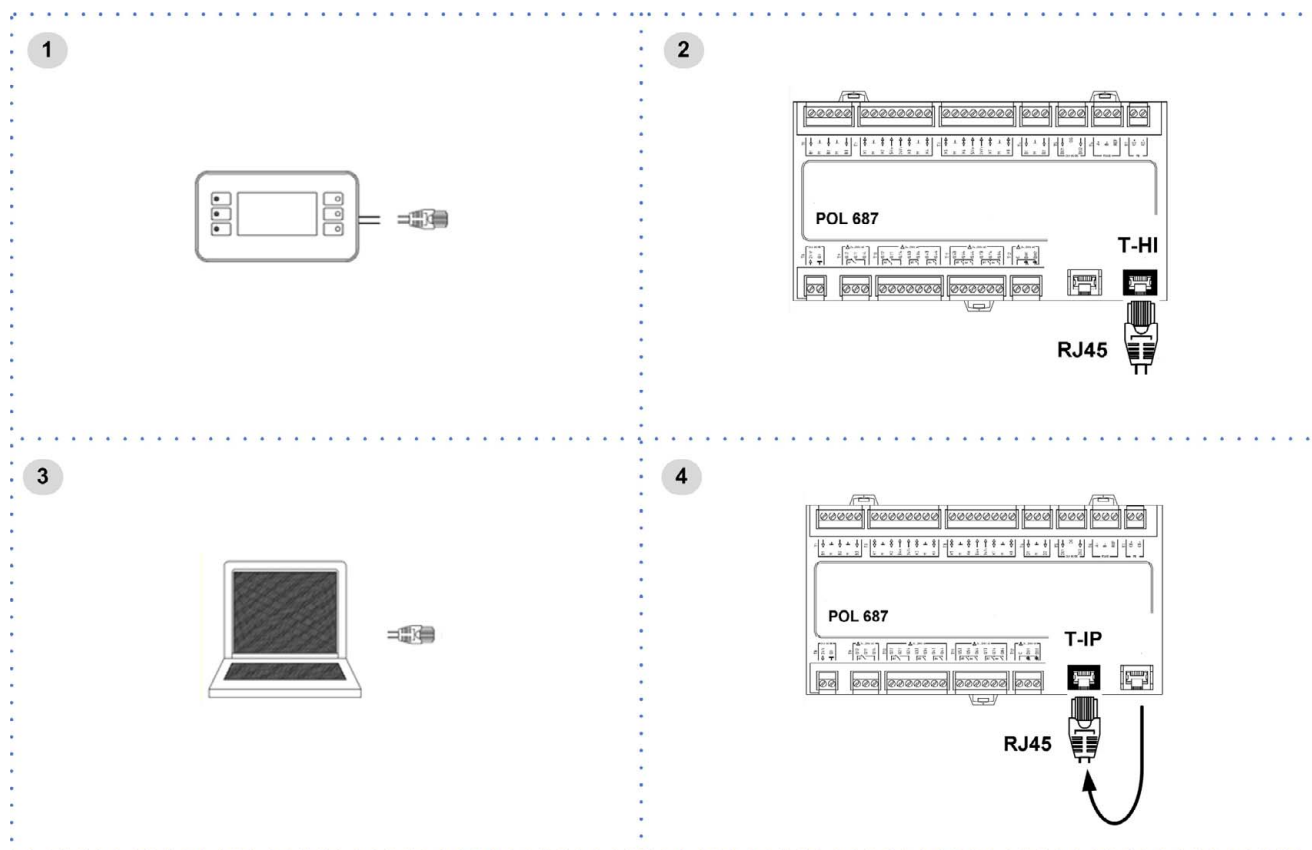
QMP ricirculation pump
 SA1 remote on/off
 SA1.1 second setpoint
 SA2.1 compressor enabling
 SA3.1 compressor enabling
 SQ1 Flow Switch

5.7 Remote ON-OFF

- Do not perform short On Off cycles
- Do not use the remote On Off with thermoregulation function.



5.8 Computer connection



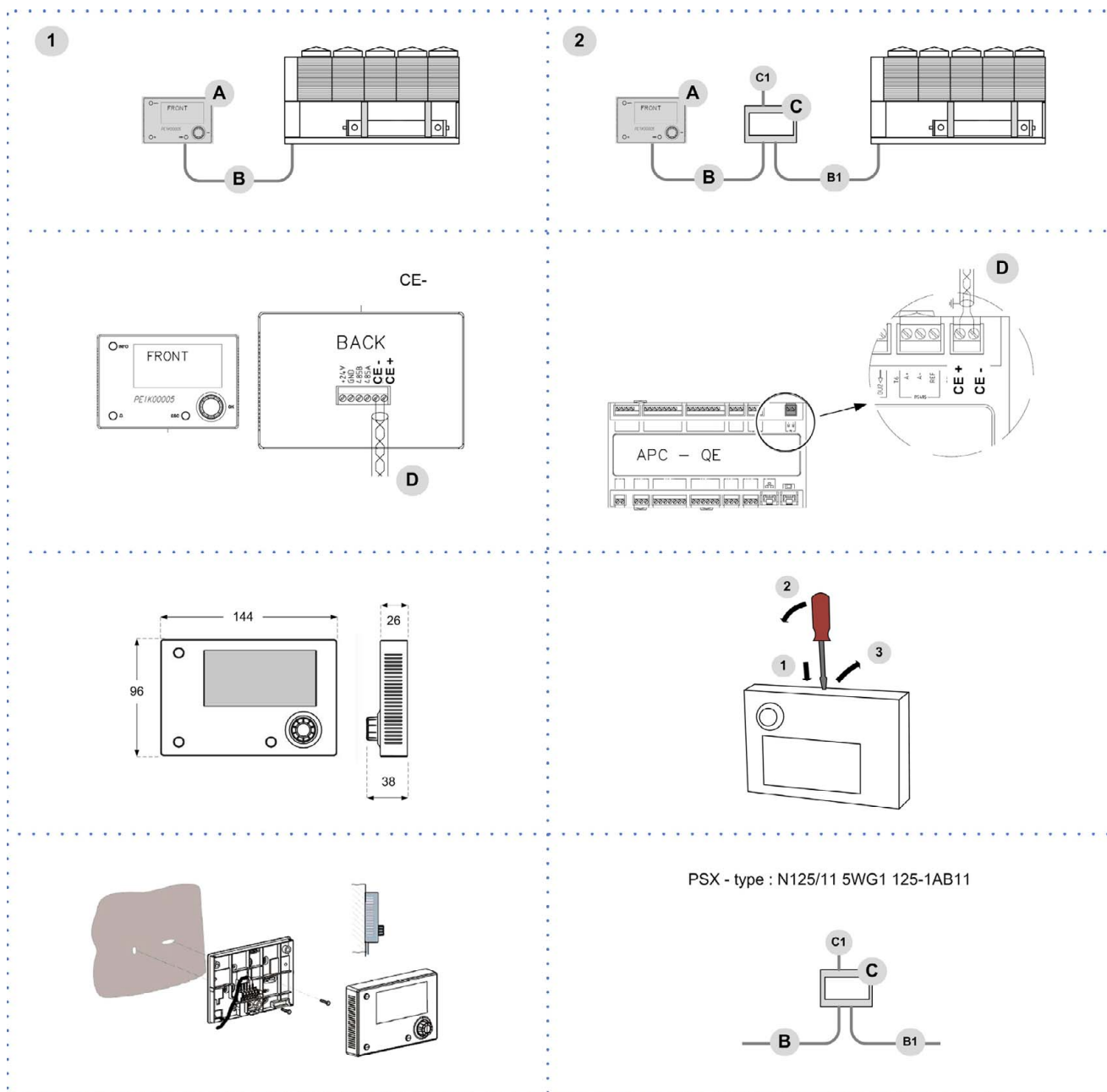
1. Service keypad
2. RJ45: standard connection
3. P.C.-not supplied
4. P.C. connection, shift RJ45 from T-HI to T-IP

Configure P.C.

1. connect P.C. and main module with LAN cable
2. check in the taskbar that the connection is active
3. open Control Panel and select Network and sharing center
4. select Modify board setting
5. select Local area connection (LAN)
6. select Internet protocol version 4 (TCP) IPV4 and enter Property
7. set the IP address 192.168.1.100
8. set Subnet mask as 255.255.255.0
9. confirm (OK)
10. enter Start (Windows button)
11. write the command cmd and enter/do it
12. write and run the command Ping 192.168.1.42
13. the message, connection is OK, will appear when successful
14. enter the browser (Chrome, Firefox ecc)
15. write and run the command <http://192.168.1.42>
16. Userid = WEB
17. Password = SBTAdmin!

5.9 Remote control

Option

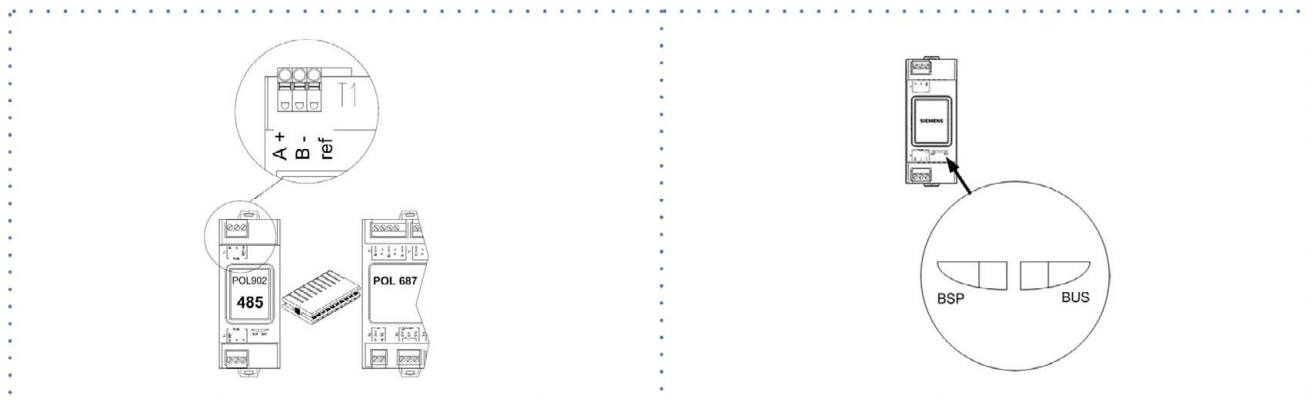


- 1 Distance up to 350 mt
- 2 Distance up to 700 mt

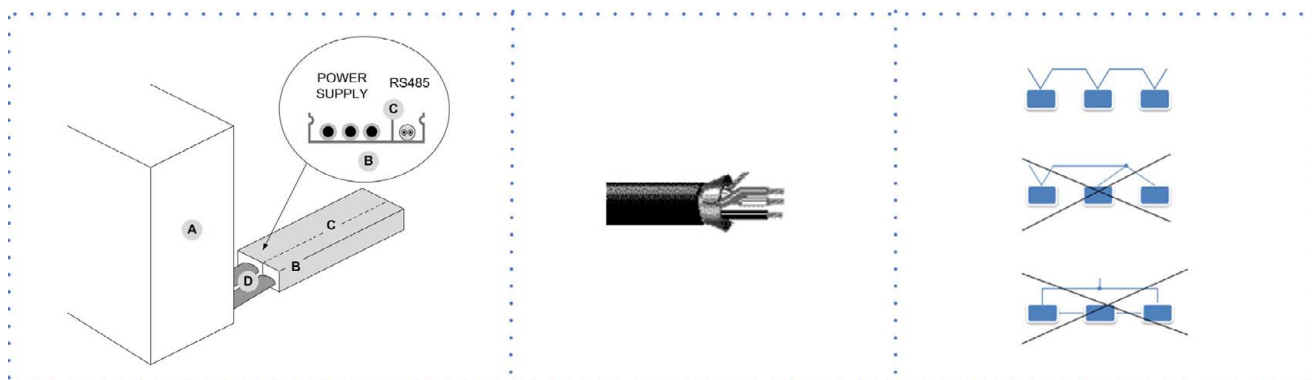
- A User interface
- B = B1 KNX bus, max 350 mt
twisted pair with shield, \varnothing 0,8 mm
EIB/KNX cable marking recommende
- C PSX - Mains power supply unit
power supply unit N125/11 5WG1 125-1AB11
- C1 AC 120...230V, 50...60Hz
- D KNX bus, max 350 mt

5.10 Modbus - RS485

Option



LED BSP	communication with AP1 module	LED BUS	communication with Modbus
green	communication ok	green	communication ok
yellow	software ok but communication with AP1 down	yellow	startup / channel not communicating
red	flashing: software error fixed: hardware error	red	communication down



- A. Unit
- B. Metal conduit
- C. Metal septums
- D. Metal-lined sheath (sleeve)

Modbus / LonWorks / Cable requirements

Couple of conductors twisted and shielded

Section of conductor 0,22mm²...0,35mm²

Nominal capacity between conductors < 50 pF/m

Nominal impedance 120 Ω

Recommended cable BELDEN 3106A

- Every RS485 serial line must be set up using the 'In/Out' bus system.
- Other types of networks are not allowed, such as Star or Ring networks.
- The difference in potential between the earth of the two RS485 devices that the cable shielding needs to be connected to must be lower than 7 V
- There must be suitable arresters to protect the serial lines from the effects of atmospheric discharges
- A 120 ohm resistance must be located on the end of the serial line. Alternatively, when the last serial board is equipped with an internal terminator, it must be enabled using the specific jumper, dip switch or link.
- The cable must have insulation features and non-flame propagation in accordance with applicable regulations.
- The RS485 serial line must be kept as far away as possible from sources of electromagnetic interference.

5.11 LonWorks

Option

LonWorks

LONWORK CABLE TYPE
Echelon allows three cable types for channel type TP/FT-10, including the Category 5 network cable used commonly in building automation and control (TIA 568A Cat-5).

CAT-5 SPECIFICATIONS
Unshielded cable, twisted pair with at least 18 beats per meter:

- Cross-sectional area Min. \varnothing 0.5mm, AWG24, 0.22mm²
- Impedance 100 +/- 15% @ f > 1 MHz
- Operating capacity between two wires of a pair < 46 nF/km
- Capacity pair to ground, asymmetric. < 3.3 nF/km
- DC loop resistance < 168 Ω

LED BSP communication with AP1 module
green communication ok
yellow software ok but communication with AP1
 down
red flashing: software error
 fixed: hardware error

LED BUS communication with LonWorks
green ready for communication
yellow startup
red flashing: communicating not possible
 communication down

5.12 BACnet IP

Option

BACnet

LED BSP communication with AP1 module
green communication ok
yellow software ok but communication with AP1
 down
red flashing: software error
 fixed: hardware error

LED BUS communication with BACnet
green ready for communication
yellow startup
red BACnet server down
 restart after 3 sec

6 Start-up

6.1 General description

The indicated operations should be done by qualified technician with specific training on the product.

Upon request, the service centres performing the start-up.

The electrical, water connections and the other system works are by the installer.

Agree upon in advance the start-up data with the service centre.

Before checking, please verify the following:

- the unit should be installed properly and in conformity with this manual
- the electrical power supply line should be isolated at the beginning
- the unit isolator is open, locked and equipped with the suitable warning
- make sure no tension is present



After turning off the power, wait at least 5 minutes before accessing to the electrical panel or any other electrical component.



Before accessing check with a multimeter that there are no residual stresses.

6.2 Preliminary checks

For details refer to the different manual sections.

Unit OFF power supply

1. safety access
2. functional spaces
3. air flow: correct return and supply (no bypass, no stratification)
4. structure integrity
5. fans run freely
6. unit on vibration isolators
7. unit input water filter + shut-off valves for cleaning
8. vibration isolators on water connections
9. expansion tank (indicative volume = 5% system content)
10. Close all drain valves in the low points of the unit hydraulic circuit:
11. cleaned system
12. loaded system + possible glycol solution + corrosion inhibitor
13. system under pressure
14. vented system
15. fresh air probe
16. refrigerant circuit visual check
17. earthing connection
18. power supply features
19. electrical connections provided by the customer

6.3 Start-up sequence

For details refer to the different manual sections.

Unit ON power supply

1. compressor crankcase heaters operating at least since 8 hours
2. off-load voltage measure
3. phase sequence check
4. pump manual start-up and flow check
5. shut-off valve refrigerant circuit open
6. unit ON
7. load voltage measure and absorptions
8. liquid sight glass check (no bubbles)
9. check all fan operating
10. measure return and supply water temperature
11. measure super-heating and sub-cooling
12. check no anomalous vibrations are present
13. climatic curve personalization
14. climatic curve personalization
15. scheduling personalization
16. complete and available unit documentation

6.4 Refrigeration circuit

1. Check carefully the refrigerating circuit: the presence of oil stains can mean leakage caused by transportation, movements or other).
2. Verify that the refrigerating circuit is in pressure: Using the unit manometers, if present, or service manometers.
3. Make sure that all the service outlets are closed with proper caps; if caps are not present a leak of refrigerant can be possible.
4. Open the valves of the refrigerant circuit, if there are any.

6.5 Water circuit

1. Before realizing the unit connection make sure that the hydraulic system has been cleaned up and the cleaning water has been drained.
2. Check that the water circuit has been filled and pressurized.
3. Check that the shut-off valves in the circuit are in the "OPEN" position.
4. Check that there isn't air in the circuit, if required, evacuate it using the air bleed valve placed in the system high points.
5. When using antifreeze solutions, make sure the glycol percentage is suitable for the type of use envisaged.

Weight of glycol (%)	10	20	30	40
Freezing temperature (°C)	-3.9	-8.9	-15.6	-23.4
Safety temperature (°C)	-1	-4	-10	-19

6.6 Electric Circuit



Verify that the unit is connected to the ground plant.

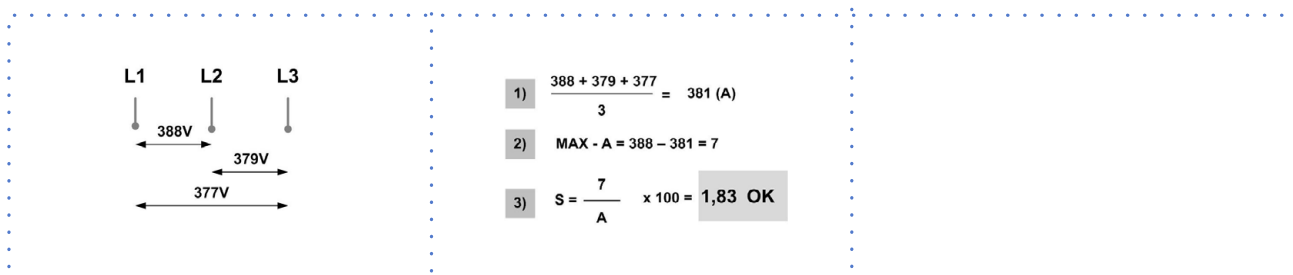
Check the conductors are tightened as: the vibrations caused by handling and transport might cause these to come loose.

Connect the unit by closing the sectioning device, but leave it on OFF.

Check the voltage and line frequency values which must be within the limits: 400/3/50 +/- 10%

Check and adjust the phase balance as necessary: it must be lower than 2%

Example



Working outside of these limits can cause irreversible damages and voids the warranty.

6.7 Compressor crankcase heaters

Connect the oil resistances on the compressor crankcase at least 8 hours before the compressor is to be started:

- at the first unit start-up
 - after each prolonged period of inactivity
1. Supply the resistances switching off the unit isolator switch.
 2. To make sure that heaters are working, check the power input.
 3. At start-up the compressor crank-case temperature on the lower side must be higher at least of 10°C than the outside temperature.



Do not start the compressor with the crankcase oil below operating temperature.

6.8 Voltages

Check that the air and water temperatures are within in the operating limits.

Start-up the unit.

With unit operating in stable conditions, check:

- Voltage
- Total absorption of the unit
- Absorption of the single electric loads

6.9 Remote controls

Check that the remote controls (ON-OFF etc) are connected and, if necessary, enabled with the respective parameters as indicated in the "electrical connections" section.

Check that probes and optional components are connected and enabled with the respective parameters ("electrical connections" section and following pages).

6.10 Demand limit



Menu accessible only after having entered the password.



Access reserved only to specifically trained personnel.



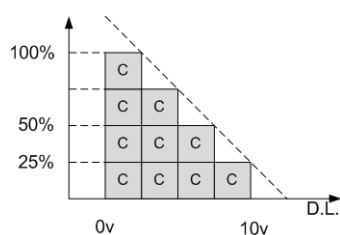
The parameter modification can cause irreversible damages.

It is possible to limit the absorbed electric power with an external signal 0-10 Vcc or 4-20mA.

The higher the signal is, the lower the number of compressors available to meet the thermal need.

Only if P0050:En DemandLimit ≠ 0

Path: Main Menu / Unit parameters / Demand limit



Step	Display	Action	Menu/Variable	Keys		Notes
1		Press 3 sec.		✓		
2	Password	Set	Password	▲	✓	
3		Press		i		
4	Main menu	Select	Unit parameters	▼	✓	
5	Unit parameters	Select	Set Point	▼	✓	
6	Set Point	Select	Demand limit	▼	✓	
7		Set	Demand limit	▲	▼	
8		Confirm		✓		
9		Press 3 sec.		⏏		
10		Select	Local connections	✓		

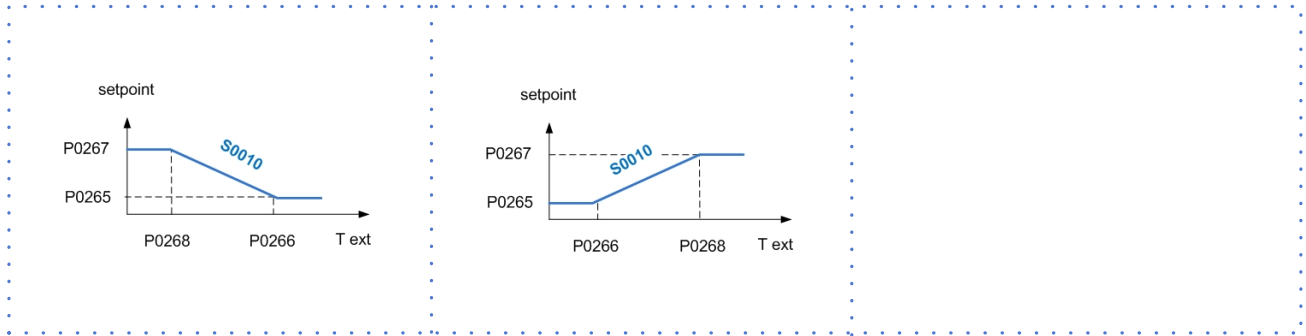
Path: Main Menu / Unit parameters / Demand limit

Parameters	Short description	Description
P0009:	set demand limit	Parameter setting of the value % of demand limit
P0062	TypeDL	Inlet signal type: 0=0-10V; 1=4-20mA

6.11 Climatic TExt

- ⚠ Menu accessible only after having entered the password.
 - ⚠ Access reserved only to specifically trained personnel.
 - ⚠ The parameter modification can cause irreversible damages.
- The setpoint defined by the temperature curve is shown at status S0010: ActualSptTExt
- Only if P0053: En Climatica ≠ 0
- Path: Main Menu / Unit parameters / Climatica TExt

Example



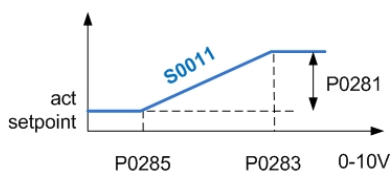
Step	Display	Action	Menu/Variable	Keys		Notes
1		Press 3 sec.		✓		
2	Password	Set	Password	▲	✓	
3		Press		i		
4	Main menu	Select	Unit parameters	▼	✓	
5	Unit parameters	Select	Climatic TExt	▼	✓	
6	Climatic TExt (pwd)	Select	Parameter	▼	✓	
7		Set		▼	▲	
8		Confirm		✓		
9		Press 3 sec.		⏏		
10		Select	Local connections	▼	✓	

Path: Main Menu / Unit parameters / Climatica TExt

Parameters	Short description	Description
P0265:	CSptLow	setpoint temperature value when the air temperature value is AirAtSptLowC
P0266:	AirAtSptLowC	external air temperature value where the calculated setpoint takes on the value given by SptLowC
P0267:	CSptHigh	setpoint temperature value when the air temperature value is AirAtSptHigC
P0268:	AirAtSptHigC	external air temperature value where the calculated setpoint takes on the value given by SptHigC

6.12 Water reset

- ⚠ Menu accessible only after having entered the password.
- ⚠ Access reserved only to specifically trained personnel.
- ⚠ The parameter modification can cause irreversible damages.
It is possible to limit the absorbed electric power with an external signal 0-10 Vcc or 4-20mA.
The water reset correction affects the setpoint defined by the Climate curve TExt (actual setpoint).
The setpoint is shown at status S0011: ActualSptWR
Only if P0051: En WaterReset ≠ 0
Path: Main Menu / Unit parameters / Water reset



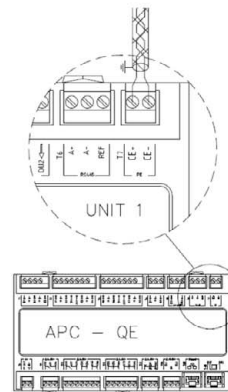
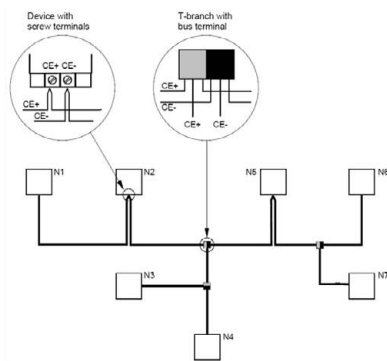
Step	Display	Action	Menu/Variable	Keys		Notes
1		Press 3 sec.		✓		
2	Password	Set	Password	▼	✓	
3		Press		i		
4	Main menu	Select	Unit parameters	▼	✓	
5	Unit parameters	Select	Water reset	▼	✓	
6	Water reset	Select	Parameter	▼	✓	
7		Set		▼	▲	
8		Confirm		✓		
9		Press 3 sec.		⏏		
10		Select	Local connections	✓		

Path: Main Menu / Unit parameters / Water reset

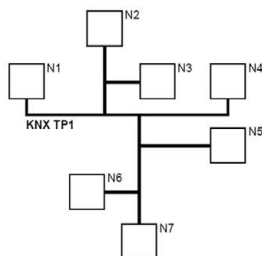
Parameters	Short description	Description
P0063	TypeWR	Inlet signal type: 0=0-10V; 1=4-20mA
P0281:	MaxCWRC	Maximum correction to be applied to the setpoint
P0283:	SWRMaxC	Value of the WR control signal corresponding to the correction of the set COOL equal to the parameter P0281
P0285	SWRMinC	Value of the WR control signal corresponding to the correction of the set COOL equal to 0

6.13 ECOSHARE function for the automatic management of a group of units

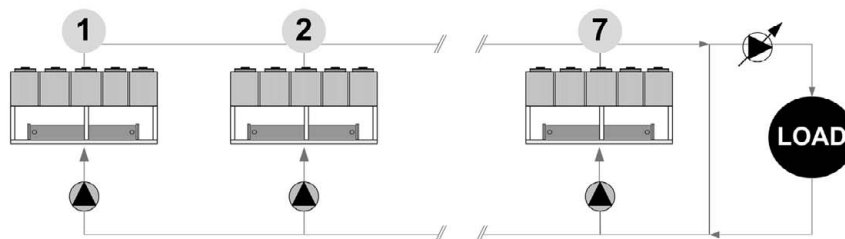
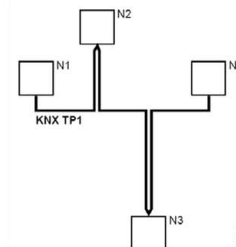
- Max 7 units
- Maximum length of the bus line: 1000 m.
- Maximum distance between 2 units: 700 m.
- Type of cable: shielded twisted pair cable Ø 0,8 mm. use an EIB/KNX cable
- Possible connections: Tree, star, in/out bus, mixed
- It is not possible to use a ring connection
- No end-of-line resistor or terminator required
- There must be suitable arresters to protect the serial lines from the effects of atmospheric discharges
- The data line must be kept separate from the power conductors or powered at different voltage values and away from possible sources of electrical interference



Tree topology (with stub lines)



Line topology (with loops)



If there are more units connected in a local network set the mode of operation.

MODE A

Every unit manages its own compressors according to the setpoint.

Every unit optimizes its refrigeration circuits.

Pumps always active, even with compressor stopped.

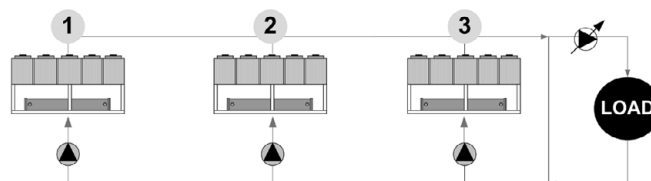
P0343 = 0

P0344 > 0 °C

setpoint1 > setpoint2 > setpoint3

or

setpoint1 < setpoint2 < setpoint3



MODE B

The master manages the single cooling.

The master optimizes individual refrigerant circuits.

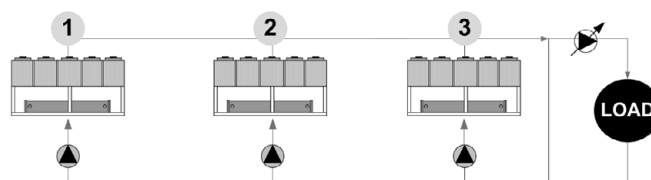
Pumps always active, even with compressor stopped.

P0343 = 1

P0344 = 0 °C

setpoint1 = setpoint2 = setpoint3

plus: optimal H2O temperature control



MODE C

The master manages the single cooling.

The master optimizes individual refrigerant circuits.

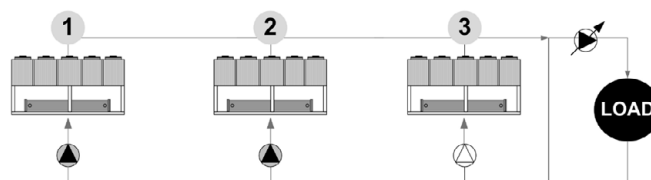
Active pumps only with active compressors.

P0343 = 2

P0344 = 0 °C

setpoint1 = setpoint2 = setpoint3

plus: minimum pumps consumption need balanced system (t1 = t2 = t3)



Path: Main Menu / Unit parameters / Master Slave

Parameters	Short description	Description
P0340:	Address unit	ProcessBus address unit
P0341:	Unit network	Number of network-connected units including the master
P0342:	Standby unit	Number of units kept in standby
P0343:	TypeRegMS	Operation mode: 0=mode A; 1=mode B; 2=mode C
P0344:	Offset Trm MS	Temperature Offset the master sum or subtract, depending on the way you set, in order of priority, to the set point of the slave

6.14 Evaporator water flow-rate

Check that the difference between the temperature of exchanger return and supply water corresponds to power according to this formula:

unit cooling power (kW) x 860 = Dt (°C) x flow rate (L/h)

The cooling power is shown in the table of the GENERAL TECHNICAL DATA included in this manual, referred to specific conditions, or in the tables on COOLING PERFORMANCE in the TECHNICAL BULLETIN referred to various conditions of use.

Check for water side exchanger pressure drops:

determine the water flow rate

measure the difference in pressure between exchanger input and output and compare it with the graph on WATER SIDE EXCHANGER PRESSURE DROPS

The measurement of pressure will be easier if pressure gauges are installed as indicated in the DIAGRAM OF SUGGESTED WATER CONNECTIONS.

6.15 Start-up report

Identifying the operating objective conditions is useful to control the unit over time.

With unit at steady state, i.e. in stable and close-to-work conditions, identify the following data:

- total voltages and absorptions with unit at full load
- absorptions of the different electric loads (compressors, fans, pumps etc)
- temperatures and flows of the different fluids (water, air) both in input and in output from the unit
- temperature and pressures on the characteristic points of the refrigerating circuit (compressor discharge, liquid, intake)

The measurements must be kept and made available during maintenance interventions.

6.16 Operating at reduced load

The units are equipped with partialization steps and they can, therefore, operate with reduced loads.

However a constant and long operation with reduced load with frequent stop and start-up of the compressor/s can cause serious damages for the lack of oil return.

The above-described operating conditions must be considered outside the operating limits.

In the event of compressor breakdown, due to operating in the above-mentioned conditions, the guarantee will not be valid and Clivet spa declines any responsibility.

Check periodically the average operating times and the frequency of the compressors starts: approximately the minimum thermal load should be such as to need the operating of a compressor for at least ten minutes.

If the average times are close to this limit, take the proper corrective actions.

6.17 2014/68/UE PED directive

DIRECTIVE 2014/68/UE PED gives instructions for installers, users and maintenance technicians as well.

Refer to local regulations; briefly and as an example, see the following:

Compulsory verification of the first installation:

- only for units assembled on the installer's building site (for ex. Condensing circuit + direct expansion unit)

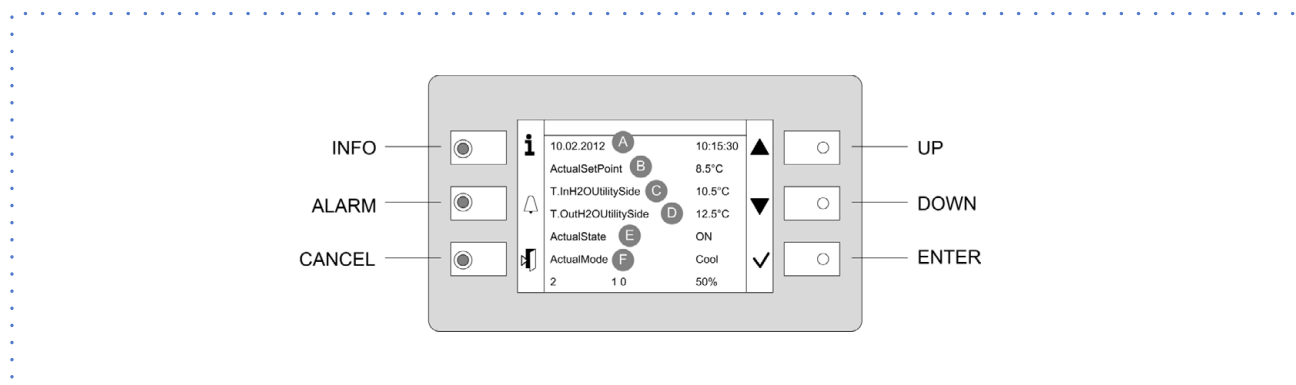
Certification of setting in service:

- for all the units

Periodical verifications:

- to be executed with the frequency indicated by the Manufacturer (see the "maintenance inspections" paragraph)

7 Control



7.1 Led

INFO	Not used
ALARM	Blink / fixed = alarm present
CANCEL	not used currently








7.2 Display

Ref.	Variable	Description
A		Date - Time
B	ActualSetPoint	Temperature setting
C	T.InH2OUtilitySide	Water inlet temperature utility side
D	T.OutH2OUtilitySide	Water outlet temperature utility side
E	ActualState	On / off / eco / pmp On
F	ActualMode	Cool: water cooling Heat: Heating (not used)
	2	Installed compressors
	1 - 0	Compressors ON example: circuit 1 = 1 compr. On circuit 2 = 0 compr. On
	50%	Heating capacity

7.3 Keys

Symbol	Name	Description
	Info	Main menu
	Alarm	Alarm display
	Cancel	Exit Previous level Keyboard settings
	Up	Increases value
	Down	Decreases value
	Enter	Confirm Password

7.4 Change unit state








Step	Display	Action	Menu/Variable	Keys		Notes
1		Press				
2	Main menu	Select	Cmd Local state			
3		Set	OFF - ECO - ON - Pump On			*
4		Confirm				
6		Exit				

* Local state











ECO: recurrent pump ON-OFF; compressors keep water system at setpoint ECO

Pmp ON: pump ON, compressor OFF

7.5 Change the mode







Step	Display	Action	Menu/Variable	Keys		Notes
1		Press				
2	Main menu	Select	Cmd Local mode			
3		Set	Cool: water cooling Heat: water heating (option)			
4		Confirm				
5		Exit				

7.6 Modify setpoint

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press				
2	Main menu	Select	Unit parameters			
3	Unit parameters	Confirm	Set Point			
4		Select	Set Point			
5		Set	Set Point			
6		Confirm				
7		Exit				

Parameters	Short description	Description	
P0001	SetPoint Cool	Setpoint Cool	
P0002	SetPoint Heat	Setpoint Heat	Not used
P0003	2°SetPoint Cool	2° Setpoint Cool	Enable by remote switch
P0004	2°SetPoint Heat	2° Setpoint Heat	not used currently
P0005	SetPoint ECOCool	Economic summer SetPoint	
P0006	SetPoint ECOHeat	Economic winter SetPoint	Not used
P0007	SetPointRec	Recovery Set Point	

7.7 Display the status

















Step	Display	Action	Menu/Variable	Keys		Notes
1		Press				
2	Main menu	Select	Machine State			
3		Select	General, circuit, ecc..			
4		Exit				

For details see:














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7.8 Scheduler

It is possible to set 6 events (Off, Eco, On, Recirculating) for each week day.

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press				
2	Main menu	Select	Scheduler			
3	Scheduler	Select	Day			
4		Select	Time			
5		Set	Event time			
6		Confirm				
7		Select	Value			
8		Set	On/Eco..			
9		Confirm				
10		Exit				

Enable Scheduler

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press 3 sec.				
2	Password	Set	Password			
3		Press				*
4	Main menu	Select	Unit Parameters			
5		Select	Option config			
6		Set	P0061=1			
7		Press 3 sec.				
		Select	Local connections			

* Unit Parameters menu is displayed

7.9 Alarms



Before resetting an alarm identify and remove its cause.

Repeated resets can cause irreversible damage.

Example:

+ eE001: Monitore fase: Fault = active alarm

- EE003: Guasto P1 Util: Ok = resetted alarm

Display of alarm: step 1-3

Reset allarm: step 4-10

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press				
2	Alarm list detail	Press				
3	Alarm list	Select	Alarm			
4	Alarm list detail	Press 3 sec.				
5	Password	Set	Enter password			
6	Alarm list detail	Press				
7	Alarm list	Select	Alarm			
8		Select	Reset Executed			
9		Press 3 sec.				
10	Password management	Select	Log off			

7.10 Keyboard settings

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press 3 sec.				
2		Press				
3	HMI Settings	Select				
4		Press				
5		Press				
6		Select	Local connections			

7.11 General list of alarms

The alarm code identifies the concerned circuit:

Example:

ee 1 01:TimeOutModCirc = circuit 1

ee 2 01:TimeOutModCirc = circuit 2

The number of refrigerant circuits depends on series and size of the unit.

t.i. input type:

DI = digital input

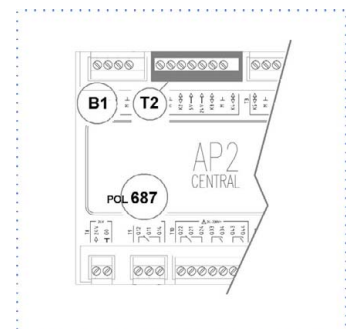
AI = analogic input

Module:

687 = main module

985 = circuit module

94U = thermostatic driver module



Input:

Connector number:

T1, T2, T3.....

PIN code:

X1, X2, Q13, DO1.....

t.a. alarm type:

A automatic reset

M manual reset

A/M automatic reset, (after N alarm interventions becomes manual reset)

code	detailed description	t.i.	module	input	t.a.
eE001	Phase monitor	DI	687 central	T13 DL1	A/M
EE003	Pump 1 overload	DI	687 central	T13 DL2	M
EE004	Pump 2 overload	DI	687 central	T4 D1	M
EE005	Pump 3 overload	DI	687 central	T13 DL2	M
ee010	Master Offline - Master Slave network enabled				A
ee011	Unit 2 in alarm - Master Slave network enabled				A
ee012	Unit 2 OffLine - Master Slave network enabled				A
ee013	Unit 3 in alarm - Master Slave network enabled				A
ee014	Unit 3 OffLine - Master Slave network enabled				A
ee015	Unit 4 in alarm - Master Slave network enabled				A
ee016	Unit 4 OffLine - Master Slave network enabled				A
ee017	Unit 5 in alarm - Master Slave network enabled				A
ee018	Unit 5 OffLine - Master Slave network enabled				A
ee019	Unit 6 in alarm - Master Slave network enabled				A
ee020	Unit 6 OffLine - Master Slave network enabled				A
ee021	Unit 7 in alarm - Master Slave network enabled				A
ee022	Unit 7 OffLine - Master Slave network enabled				A
EE023	Pump 1 thermal protection	DI	965 hydronic	T1 X4	M
EE024	Pump 2 thermal protection	DI	965 hydronic	T1 X5	M
EE025	Pump 3 thermal protection	DI	965 hydronic	T1 X6	A
EE026	Inverter thermal protection	DI	965 hydronic	T5 DL1	A
ee027	Water inlet temperature probe faulty	AI	687 central	T1 B1	A
ee028	Water outlet temperature probe faulty	AI	687 central	T1 B2	A
ee029	External air temperature probe faulty	AI	687 central	T1 B3	A
ee030	Signal logoff or short circuit	AI	687 central	T2 X1	A
ee031	Signal logoff or short circuit	AI	687 central	T2 X2	A
ee032:	External Humidity probe faulty	AI	687 central	T2 X3	A
ee033:	Cabinet temperature probe faulty	AI	687 central	T2 X4	A
ee034:	Hydronic module on the ProcessBus is disconnected			peripheral bus	A
ee035:	Cool opening valve: error limit	DI	945 4P	X2	A
ee036:	Heat opening valve: error limit	DI	945 4P	X4	A
ee037:	Cool closing valve: error limit	DI	945 4P	X1	A
ee038:	Heat closing valve: error limit	DI	945 4P	X3	A
ee039:	Communication timeout 4P module	Logico	945 4P	peripheral bus	A
ee040:	FCI module water temperature probe fault	AI	955 FCI	X1	A
ee041:	Communication timeout FCI module	Logico	955 FCI	peripheral bus	A
EE044:	FCI module P1 thermal protection	DI	955 FCI	X5	M
EE045:	FCI module P2 thermal protection	DI	955 FCI	X6	M
EE046:	FCI module P3 thermal protection	DI	955 FCI	X7	M
ee050:	User side exchanger, differential pressure probe fault		965 hydronic	X3	A
ee054:	Recovery pump thermal protection	DI	955 FCI	X6	A
ee101:	Circuit 1 module on the ProcessBus is disconnected			peripheral bus	A
ee102:	Driver 1 module on the ProcessBus is disconnected			peripheral bus	A
ee103:	Recovery 1 module on the ProcessBus is disconnected			peripheral bus	A
ee104:	Driver 1 blocked		94U driver		A

code	detailed description	t.i.	module	input	t.a.
EE106:	Compressor 1 thermal protection	DI	985 circuit 1	T4 D1	M
EE107:	Compressor 2 thermal protection	DI	985 circuit 1	T4 D2	M
EE108:	Compressor 3 thermal protection	DI	985 circuit 1	T4 D3	M
EE118:	Source side protection	DI	985 circuit 1	T9 DL2	M
ee122:	Faulty probe - discharge temperature compressor 1	AI	985 circuit 1	T1 B1	A
ee123:	Faulty probe - discharge temperature compressor 2	AI	985 circuit 1	T1 B2	A
ee124:	Faulty probe - discharge temperature compressor 3	AI	985 circuit 1	T2 X2	A
ee125:	Faulty probe - source 1 temperature	AI	985 circuit 1	T1 B3	A
ee126:	Faulty probe - source 2 temperature	AI	985 circuit 1	T2 X1	A
ee127:	Faulty probe - Suction temperature	AI	94U driver	T2 X2	A
ee128:	Faulty probe - discharge pressure	AI	985 circuit 1	T2 X3	A
ee129:	Faulty probe - suction pressure	AI	94U driver	T1 X1	A
ee130:	Faulty probe - Recovery gas temperature	AI	965 recovery	T1 X1	A
ee131:	Faulty probe - Recovery pressure	AI	965 recovery	T2 X7	A
ee132:	Faulty probe - Water recovery inlet	AI	965 recovery	T1 X2	A
ee133:	Faulty probe - Water recovery outlet	AI	965 recovery	T1 X3	A
ee135:	Bios wrong version		985 circuit 1		A
ff105:	Low overheating Thermostatic C1				A
ff109:	Low pressure from analogic input	DI	985 circuit 1	T3 X7	A/M
ff110:	Pre-alarm - low pressure COOL mode				A
ff111:	Pre-alarm - low pressure HEAT mode				A
ff112:	Low pressure from analogic input	AI	94U driver	T1 X1	A/M
ff113:	High pressure from digital input	DI	985 circuit 1	T3 X8	A/M
ff114:	Pre-alarm - high pressure				A
ff115:	High pressure from analogic input	AI	985 circuit 1	T2 X3	A/M
ff116:	Pre-alarm max. compression ratio (high pressure / low pressure)				A
ff117:	Min. compression ratio (high pressure / low pressure)				A/M
FF119:	Alarm max. compression ratio (high pressure / low pressure)				M
FF134	Empty circuit	AI	94U driver	T1 X1	M
ff136:	Defrost: low gas temperature	Logico	985	X2	M
ff137:	Oil pressure	DI	985	DL1	A/M
ff138:	Low condensing pressure	Logico	985	X3	A
ff139:	Maximum saturated condensation temperature	Logico			A/M
ff140:	Minimum saturated condensation temperature	Logico			A/M
ff141:	Maximum saturated evaporation temperatur	Logico			A/M
ff142:	Minimum saturated evaporation temperatur	Logico			A/M
ff143:	Maximum compression ratio	Logico			A/M
FF144:	Minimum compression ratio	Logico			M
ff145:	Maximum engine torque	Logico			A/M
il002:	Low water pressure	DI	687 central	T5 DU1	A/M
il006:	Flow switch utility side	DI	687 central	T3 X8	A/M
II007:	Freeze alarm utility side				M
ii008:	Utility side pumps On for antifreeze alarm				A
II009:	COOL: outlet temperature higher than inlet temperature HEAT: inlet temperature higher than outlet temperature				A
il120:	Flow switch source side	DI	985 circuit 1	T2 X4	A/M
II121:	Freeze alarm source side				A
II042:	FCI module, system pressure	DI	955 FCI	X3	M
II043:	FCI module, antifreeze alarm	Logico	955 FCI	X1	M
ii047:	FCI module, water flow alarm	DI	955 FCI	X4	A
ii052:	Recosery module, flow alarm	DI	965 REC	X6	A
ii053:	Recovery module, system pressure	DI	965 REC	X6	A

8 Maintenance

8.1 General description

Maintenance must be done by authorized centres or by qualified personnel.

The maintenance allows to:

- maintain the unit efficiency
- increase the life span of the equipment
- assemble information and data to understand the state of the unit efficiency and avoid possible damages

Before checking, please verify the following:

- the electrical power supply line should be isolated at the beginning
- the unit isolator is open, locked and equipped with the suitable warning
- make sure no tension is present



After turning off the power, wait at least 5 minutes before accessing to the electrical panel or any other electrical component.



Before accessing check with a multimeter that there are no residual stresses.

8.2 Inspections frequency

Perform an inspection every 6 months minimum.

The frequency, however, depends on the use.



In the event of frequent use it is recommended to plan inspections at shorter intervals:

- frequent use (continuous or very intermittent use, near the operating limits, etc)
- critical use (service necessary)

√	intervention frequency (months)	1	6	12
1	presence corrosion			X
2	panel fixing			X
3	fan fixing		X	
4	coil cleaning		X	
5	water filter cleaning		X	
6	check the exchanger efficiency			X
7	circulating pumps		X	
8	check of the fixing and the insulation of the power lead			X
9	check of the earthing cable			X
10	electric panel cleaning			X
11	capacity contactor status			X
12	termina closing, cable insulation integrity			X
13	voltage and phase unbalancing (no load and on-load)		X	
14	absorptions of the single electrical loads		X	
15	test of the compressor crankcase heaters		X	
16	leak control*			X
17	survey of the refrigerant circuit operating parameters		X	
18	protective device test: pressure switches, thermostats, flow switches etc..		X	
19	control system test: setpoint, climatic compensations, capacity stepping, water / air flow-rate variations		X	
20	control device test: alarm signalling, thermometers, probes, pressure gauges etc..		X	

* European regulation 303/2008

Refer to the local regulations; and ensure correct adherence. Companies and technicians that effect interventions of installation, maintenance/repairs, leak control and recovery must be CERTIFIED as expected by the local regulations. The leak control must be effected with annual renewal.

8.3 Unit booklet

It's advisable to create a unit booklet to take notes of the unit interventions.

In this way it will be easier to adequately note the various interventions and aid any troubleshooting.

Report on the booklet:

- date
- type of intervention effected
- intervention description
- carried out measures etc.

8.4 Standby mode

If a long period of inactivity is foreseen:

- turn off the power
- avoid the risk of frost (empty the system or add glycol)

Turn off the power to avoid electrical risks or damages by lightning strikes.



With lower temperatures keep heaters turned on in of the electrical panel (option).

It's recommended that the re-start after the stopping period is performed by a qualified technician, especially after seasonal stops or seasonal switching.

When restarting, refer to what is indicated in the "start-up" section.

Schedule technical assistance in advance to avoid hitches and to guarantee that the system can be used when required.

8.5 Water side exchanger

It is very important for the exchanger to be able to provide the maximum thermal exchange, therefore it is essential for the inner surfaces to be clean of dirt and incrustations.

Periodically check the difference between the temperature of the supply water and the condensation temperature: if the difference is greater than 8°C–10°C it is advisable to clean the exchanger.

The clearing must be effected:

- with circulation opposite to the usual one
- with a speed at least 1,5 times higher than the nominal one
- with an appropriate product moderately acid (95% water + 5% phosphoric acid)
- after the cleaning rinse with water to inhibit the action of any residual product

8.6 Water filter

Check that no impurities prevent the correct passage of water.

8.7 Circulating pumps

Check:

- no leaks
- bearing status (anomalies are highlighted by abnormal noise and vibration)
- the terminal protection covers are closed and the cable holders are properly positioned

8.8 Flow Switch

- controls the operations
- remove incrustations from the palette

8.9 Electric fans

Check:

- the fans and the relative protection grids are well fixed
- the fan bearings (evident by noise and anomalous vibrations)
- the terminal protection covers are closed and the cable holders are properly positioned

8.10 Air coil



Contact with the exchanger fins can cause cuts: wear protective gloves to perform the above described operations.

It is extremely important that the battery gives the maximum thermal exchange; therefore, its surface must be cleaned from dust and deposits. Remove all impurities from the surface.

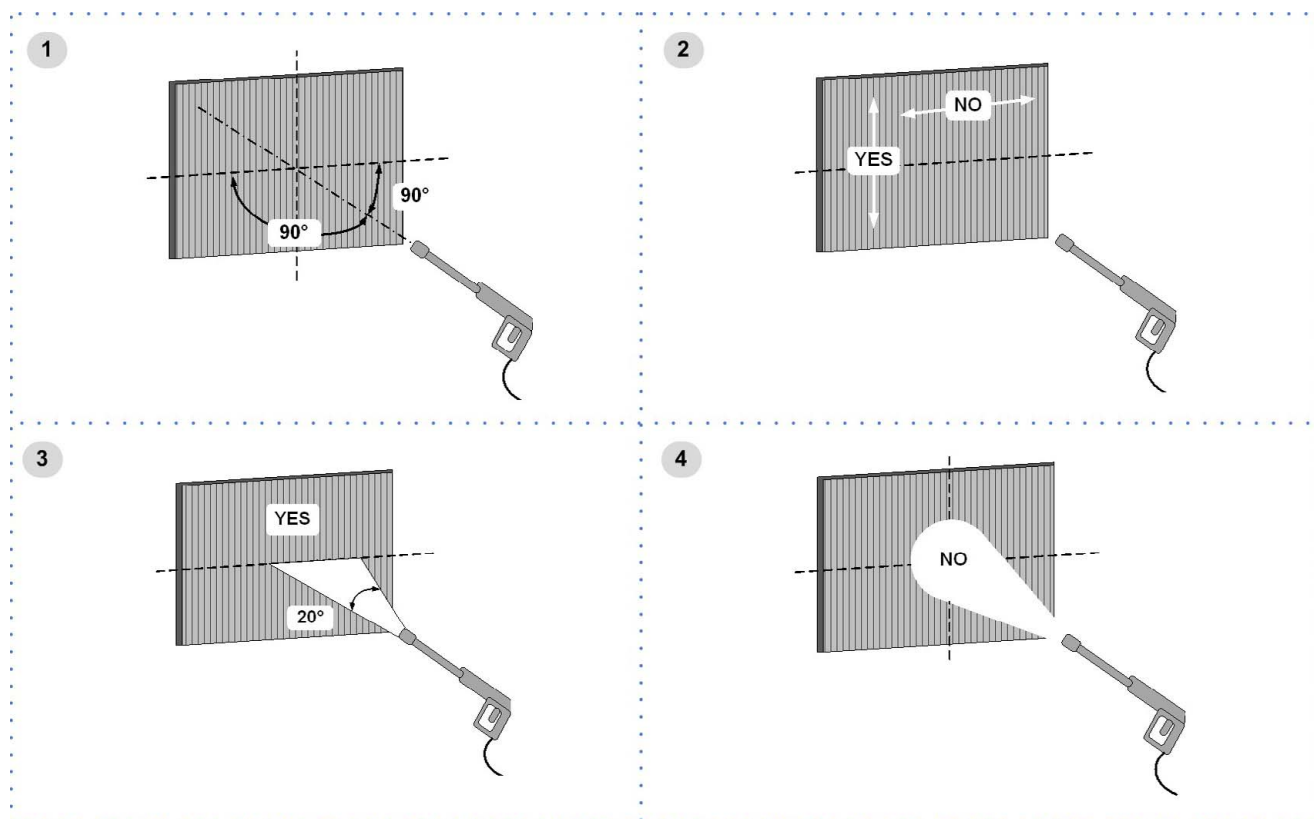
Using an air pressure gun, clean the aluminum surface of the battery; be careful to direct the air in the opposite direction of the fan air movement.

Hold the gun parallel to the fins to avoid damages.

As an alternative, vacuum cleaner can be used to suck impurities from the air input side.



Verify that the aluminum fins are not bent or damaged, in the event of damages contact the authorized assistance center and get the fins straightened in order to restore the initial condition for an optimal air flow.



8.11 Compressor supply line shut-off valve



A. Supply line shut-off valve



CAUTION!

Do not remove the seal

Remove only if authorized by the manufacturer.

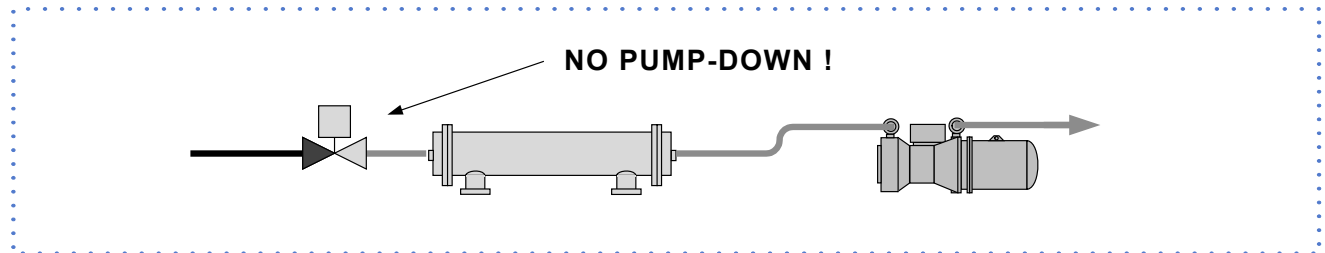
Please contact the maker for informations.

8.12 Screw compressors - Periodical checks

Operating hours	100	1000	5000	10000	15000	20000	25000	30000
Vibrations / Noise	C	C	C	C	C	C	C	C
Oil level	C	C	C	C	C	C	C	C/R
Oil filter	C		C		C		C	C/R
Filter the suction			C		C		C	C
Electric insulation		C	C	C	C	C	C	C
Bearings								C/R
check valve		C	C	C	C	C	C	C

C = CHECK

R = replace



8.13 System discharge

1. evacuate the system
2. It is possible to limit the absorbed electric power with an external signal 0-10 Vcc or 4-20mA.
3. evacuate the exchanger, use all the cocks presents
4. use compressed air to blow the exchanger
5. dry completely the exchanger by an hot air jet; for greater safety fill the exchanger with glycoled solution
6. protect the exchanger from the air
7. remove the drain plugs to the pumps

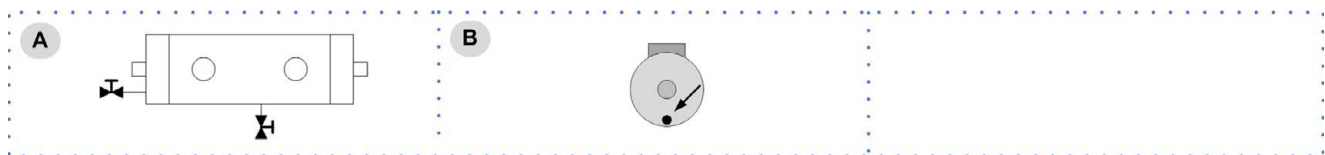
⚠ Any anti-freeze liquid contained in the system should not be discharged freely as it is a pollutant.

⚠ It must be collected and reused.

⚠ Before starting a washing the plant.

Example

- A. emptying evaporator
- B. emptying pump



It's recommended that the re-start after the stopping period is performed by a qualified technician, especially after seasonal stops or seasonal switching.

When restarting, refer to what is indicated in the "start-up" section.

Schedule technical assistance in advance to avoid hitches and to guarantee that the system can be used when required.

8.14 Insulations

Check the condition of the insulations: if necessary apply glue and and renew the seals.

9 Status

The status code identifies the concerned circuit:

Example:

S 1 100:CMP1 compressor1 starts = circuit 1

S 2 100:CMP1 compressor1 starts = circuit 2

The number of refrigerant circuits depends on series and size of the unit.

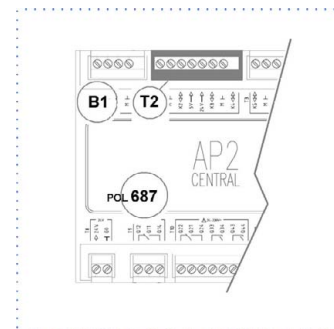
Example:

AI-687 T.IN H2OUtil_B1 Inlet water temperature

AI = analogic input

687 = main module

B1 = PIN



9.1 General stata and central module

code	description	detailed description
AI-687	T.IN H2OUtil_B1	Inlet water temperature utility side
AI-687	T.OUT H2OUtil_B2	Outlet water temperature user side
AI-687	Ext.Air temp_B3	Outdoor air temperature
AI-687	S.DemandLimit_X1	Signal of the demand limit function controls
AI-687	S.WaterReset_X2	Signal of the water reset function controls
AI-687	RHExt_X3	Outside relative humidity
AI-687	El.CabinetTemp_X4	Electrical panel temperature
AO-687	%FREE-COOLING_X5	Percentage value of the status of the external control signal of the ventilation/FREE-COOLING valve
DI-687	Sel.SetPoint_DU2	Status of the second digital input setpoint 0=1°set 1=2°Set
DI-687	SystemPressure_DU1	Status of the system water pressure sensor 0=OK 1=Fault
DI-687	FlowUser_X8	Status of the differential pressure switch/utilisation flow 0=OK 1=Fault
DI-687	ON-OFFRem_X7	Status of the unit status digital input 0=OFF 1=On
DI-687	Heat/CoolRem_X6	Status of the unit mode digital input 0=Heat 1=Cool
DI-687	PhaseMonitor_DL1	Status of the phase monitor input 0=OK 1=Fault
DI-687	OvIP1Util_D2	Status of thermal protection contact of utilisation pump 1 0=OK 1=Fault
DI-687	OvIP2Util_D1	Status of thermal protection contact of utilisation pump 2 0=OK 1=Fault
DI-687	OvIP3Util_DL2	Status of thermal protection contact of utilisation pump 3 0=OK 1=Fault
DO-687	El.CabinetFAN_DO1	Status of the ventilation control of the electrical panel: 0=Off 1=On
DO-687	El.CabinetHEAT_DO2	Status of the heating control of the electrical panel: 0=Off 1=On
DO-687	UnitMode_Q1	Status of the digital output related to the operating mode (N.O. Open=Cool N.O. Closed=Heat): 0=Cool 1=Heat
DO-687	Cumul.Alarm_Q2	Unit cumulative alarm status (N.O.Open=All OFF N.O. Closed=All ON): 0=Off 1=On
DO-687	CmdP1User_Q3	Command pump 1 utility side: 0=Off 1=On
DO-687	CmdP2User_Q4	Command pump 2 utility side: 0=Off 1=On
DO-687	CmdP3User_Q5	Command pump 3 utility side: 0=Off 1=On
DO-687	OpenYV_FC_Q7	Opening control of the FREE-COOLING valve FC Closed = ON: 0=Off 1=On
DO-687	CloseYV_FC_Q8	Closure control of the FREE-COOLING valve FC Closed = OFF: 0=Off 1=On
DO-687	AntifreezeHeater_Q6	Status of the control of the antifreeze heaters: 0=Off 1=On
S0001	StartsP1User	Number of startup totalized from Pump 1
S0002	StartsP2User	Number of startup totalized from Pump 2
S0003	StartsP3User	Number of startup totalized from Pump 3
S0004	Pump1 running hours	Utilisation pump 1 hours
S0005	Pump2 running hours	Utilisation pump 2 hours
S0006	Pump3 running hours	Utilisation pump 3 hours
S0007	Antifreeze heat.	Antifreeze heater status 0=Off 1=On
S0008	Pump in antifreeze	Status of the utilisation pump for antifreeze protection 0=Off 1=On
S0009	Recovery	Recovery status: 0=Off 1=On
S0010	ActualSptTExt	Setpoint value calculated by the Text climate curve
S0011	ActualSptWR	Setpoint value calculated by the WaterReset function

code	description	detailed description
S0012	StatusFREE-COOLING	FREE-COOLING status 0=Off 1=On
S0013	GenWarning	0=Off 1=On
S0014	GenBlock	0=Off 1=On
S0015	NCompOnUnit	Number of compressors currently active on the machine

9.2 Circuit 1 status

code	description	detailed description
AI-94U	SuctionTemp_X2	Suction temperature
AI-94U	SuctionPressureX1	Low pressure transducer
AI-985	DischargeTC1_B1	Compressor 1 discharge temperature
AI-985	DischargeTC2_B2	Compressor 2 discharge temperature
AI-985	DischargeTC3_X2	Compressor 3 discharge temperature
AI-985	SourceTemp1_B3	Source 1 temperature (for machines with air-based sources and reversible on gas = Probe 1 on source battery. For machines with water-based source = Source input probe)
AI-985	SourceTemp2_X1	Source 2 temperature (for machines with air-based sources and reversible on gas = Probe 2 on source battery. For machines with water-based source = Source outlet probe)
AI-985	DischargePressure_X3	High pressure transducer
AO-985	%Cmd Cmp_X5	Percentage value of the status of the control signal of the modulating compressor
AO-985	%Cmd Source_X6	% value source modulating signal control
DI-985	Source WaterFlow_X4	Status of the source flow contact (Only active on machines with water-based source): 0=Fault 1=OK
DI-985	LP Pressure switch_X7	Status of the LP-pressure switch contact: 0=Fault 1=OK
DI-985	Ovl Inverter_DL1	Status of the inverter compressor heater contact: 0=Fault 1=OK
DI-985	HP Pressure switch_X8	Status of the HP-pressure switch contact: 0=Fault 1=OK
DI-985	Ovl Source_DL2	Status of the contact of the thermal protection of the source motors: 0=Fault 1=OK
DI-985	Ovl Cmp1_D1	Status of the contact of the thermal protection of compressor 1: 0=Fault 1=OK
DI-985	Ovl Cmp2_D2	Status of the contact of the thermal protection of compressor 2: 0=Fault 1=OK
DI-985	Ovl Cmp3_D3	Status of the contact of the thermal protection of compressor 3: 0=Fault 1=OK
DI-985	Diff.PressureOilS-crew_D2	Status of the oil differential pressure switch contact (Active if compressor = Screw): 0=Fault 1=OK
DI-985	EnCircScrew_D3	Status of the circuit enabling input contact (Active if compressor = Screw): 0=Fault 1=OK
DO-985	Cmd Cmp1_Q2	Status of the compressor 1 control: 0=Off 1=On
DO-985	Cmd Cmp2_Q3	Status of the compressor 2 control: 0=Off 1=On
DO-985	Cmd Cmp3_Q4	Status of the compressor 3 control: 0=Off 1=On
DO-985	Cmd Source_Q1	Status of the source motor control: 0=Off 1=On
DO-985	Cmd Inj.Cmp1_Q5	Status of the compressor 1 liquid injection valve control: 0=Off 1=On
DO-985	Cmd Inj.Cmp2_Q7	Status of the compressor 2 liquid injection valve control: 0=Off 1=On
DO-985	Cmd Inj.Cmp3_Q8	Status of the compressor 3 liquid injection valve control: 0=Off 1=On
DO-985	Cmd YV4 reversing-Valve_Q6	Status of the cycle inversion valve control: 0=Off 1=On
DO-985	Cmd Digital_DO2	Status of the button valve control for compressors PWM: 0=Off 1=On
DO-985	Cmd KMLine_Q2	Status of the line counter control for the power supply Cmp (Active if compressor = Screw): 0=Off 1=On
DO-985	Cmd KMPW1_Q3	Status of the control of the motor's 1st winding (with PartWiding start-up) / Status of the star contactor control (with delta start-up)(Active if compressor = Screw): 0=Off 1=On
DO-985	Cmd KMPW2_Q4	Status of the control of the motor's 2nd winding (with PartWiding start-up) / Status of the control of the triangle contactor (with delta start-up)(Active if compressor = Screw): 0=Off 1=On
DO-985	Cmd YV25%_Q7	Status of the start e stop valve YV25%(Active if compressor = Screw): 0=Off 1=On
DO-985	Cmd YV75%_Q8	Status of the valve control of the YV75%(CR3_Bitzer) (14_RefComp) (Active if compressor = Screw): 0=Off 1=On
DO-985	Cmd YVUP_DO1	Status of the power increase valve control (CR4_Bitzer) (16_RefComp) (Active if compressor = Screw): 0=Off 1=On
DO-985	Cmd YVDW_DO2	Status of the power decrease valve control (CR2_Bitzer) (15_RefComp) (Active if compressor = Screw): 0=Off 1=On
S1100	CMP1 starts	Number of startup totalized from Compressor 1
S1101	CMP2 starts	Number of startup totalized from Compressor 2
S1102	CMP3 starts	Number of startup totalized from Compressor 3
S1103	StartsScrew	Number of startup totalized from Compressor
S1104	Source starts	Number of startup totalized from source Fan or pump
S1105	Hours Comp.1	Compressor 1 hours

code	description	detailed description
S1106	Hours Comp.2	Compressor 2 hours
S1107	Hours Comp.3	Compressor 3 hours
S1108	HoursScrew	Screw compressor hours
S1109	HoursSource	Screw compressor hours
S1110	Total steps	Total number of active steps on the circuit
S1111	Comp.1 status	Compressor 1: 0=free 1=on 2=timing 3=Disabled
S1112	Comp.2 status	Compressor 2: 0=free 1=on 2=timing 3=Disabled
S1113	Comp.3 status	Compressor 3: 0=free 1=on 2=timing 3=Disabled
S1114	Current cap.	Capacity currently used up on the circuit
S1115	Requested cap.	Capacity required on the circuit
S1116	Pressure ratio	Compression ratio status (1+HP/1+LP)
S1117	FANPreAlarm	Status of the current maximum ventilation pre-alarm 0=Off 1=On
S1118	Defrost delay	Current value of the countdown towards the cycle inversion due to defrosting. (defrosting starts when the value reaches zero)
S1119	Defrosting status	Indicates the defrosting status 0=DfrOff (Cycle inversion phase for defrosting phase NOT active) 1=DfrON (Cycle inversion phase for defrosting phase ACTIVE)
S1120	HWErr	Hardware error of the POL94U module that does not preclude the possibility of moving the valve or closing it. Possible causes: anomalous voltage values in the valve motor 0=Off 1=On
S1121	BlckingHWErr	Hardware error of the POL94U module that prevents the electronic valve from moving. Possible causes: UPS not available, wrong POL94U Bios, HW POL94U Error, Disconnected EEV Motor, calibration error associated with configuration parameters. 0=Off 1=On
S1122	FailSafeSta	Active block status: 0=Off 1=On
S1123	UPSNotAval	UPS failure: 0=Off 1=On
S1124	CircWarning	Status associated with circuit block alarm
S1125	CircBlock	Lock alarm circuit
S1126	ThTDIScharge	Theoretical discharge temperature

9.3 Thermostatic C1 status

code	description	detailed description
S1200	SHSpOp	Operating overheating setpoint net with SH and MET adjustments
S1201	AlCalSuctSprHtP	Actual Overheating SetPoint
S1202	ECVState	0 = Idle 1 = ECValarm 2 = FailSafe 3 = Referencing 4 = Positioning 5 = Positioned 6 = ECVWaiting 7 = FastClosing
S1203	EEV:SH_Limiter	Maximum valve opening determined by the minimum SH control function
S1204	EEV:LET_Limiter	Status of the minimum LET intake temperature control
S1205	EEVMode	0=Idle (motor off) 1=Init (valve initialised when completely closed) 2=Manual (valve controlled in manual mode) 3=Control (the valve conducts adjustments to control SH)
S1206	Prepos	Thermostatic requested positioning %
S1207	ECVSetPos	% Opening valve if EEVMod = Manual
S1208	ECVMode	0 = Idle 1 = Init 2 = Position 3 = FastClose
S1209	SHPIDOut	% value of the PID output to adjust the valve
S1210	EEVStatus	0 - Closed (Ready) 1 - StartUpPositioning 2 - StartUpPositioned 3 - SuperHeat 4 - Prepositioning 5 - MET 6 - LET 7 - Closing 8 - PumpDown 9 - DangAlarm 10 - PumpDownStartUp 11 - ECValarm 12 - MinSHLmtr 13 - WaitValveClose 255 - Warning
S1211	SetPosSteps	Control of the number of steps the valve must reach to adjust overheating
S1212	SetPos%	Opening % control of the valve to adjust overheating
S1213	Pol94xCommOK	Connection status of the POL94U module on processbus: 0=NotOK 1=OK
S1214	ActPos%	% value of the actual position valve EEV
S1215	ActPosSteps	Current number of steps of the EEV valve
S1216	ECVMode	0 = Idle 1 = Init 2 = Position 3 = FastClose
S1217	ECVState	0 = Idle 1 = ECValarm 2 = FailSafe 3 = Referencing 4 = Positioning 5 = Positioned 6 = ECVWaiting 7 = FastClosing

9.4 Recovery circuit 1 status

code	description	detailed description
AI-965	P.OutRec_X7	Pressure value recovery circuit
AI-965	T.InH2ORec_X2	Recovery inlet water temperature

code	description	detailed description
AI-965	T.OutH2ORec_X3	Recovery outlet water temperature
AI-965	T.OutGasRec_X1	Recovery gas outlet temperature (liquid)
AO-965	%CmdPmpRec_X8	% 0-10vcc signal value recovery variable pump
DI-965	EnableRec_X4	Enabling recovery input: 0=Fault 1=OK
DI-965	Ovl PmpRec_X5	Recovery thermal protection pump 0=Fault 1=OK
DI-965	FlowRec_X6	Flow recovery 0=Fault 1=OK
DI-965	SystemPress.Recovery_DL1	State of the water pressure switch contact of the system 0=Fault 1=OK
DO-965	YV1Rec_DO1	Command valve YV1 0=Off 1=On
DO-965	YV2Rec_DO2	Command valve YV2 0=Off 1=On
DO-965	YV3Rec_Q1	Command valve YV3 0=Off 1=On
DO-965	YV4Rec_Q2	Command valve YV4 0=Off 1=On
DO-965	YV5Rec_Q3	Command valve YV5 0=Off 1=On
DO-965	PmpRec_Q4	Recovery pump command 0=Off 1=On

9.5 Master slave status

code	description	detailed description
S0600	SetPoint Unit1	Value accessible from the display of the unit machine network master. Working setpoint master unit (Address 1 on peripheralbus)
S0601	SetPoint Unit2	Value accessible from the display of the unit machine network master. Working setpoint unit 2 (Address 2 on peripheralbus)
S0602	SetPoint Unit3	Value accessible from the display of the unit machine network master. Working setpoint unit 3 (Address 3 on peripheralbus)
S0603	SetPoint Unit4	Value accessible from the display of the unit machine network master. Working setpoint unit 4 (Address 4 on peripheralbus)
S0604	SetPoint Unit5	Value accessible from the display of the unit machine network master. Working setpoint unit 5 (Address 5 on peripheralbus)
S0605	SetPoint Unit6	Value accessible from the display of the unit machine network master. Working setpoint unit 6 (Address 6 on peripheralbus)
S0606	SetPoint Unit7	Value accessible from the display of the unit machine network master. Working setpoint unit 7 (Address 7 on peripheralbus)
S0607	statusUnit1	Value accessible from the display of the unit machine network master. Status master unit 7 0=Off 1=Eco 2=On 3=PmpOn
S0608	StatusUnit2	Value accessible from the display of the unit machine network master. Status unit 2 0=Off 1=Eco 2=On 3=PmpOn
S0609	StatusUnit3	Value accessible from the display of the unit machine network master. Status unit 3 0=Off 1=Eco 2=On 3=PmpOn
S0610	StatusUnit4	Value accessible from the display of the unit machine network master. Status unit 4 0=Off 1=Eco 2=On 3=PmpOn
S0611	StatusUnit5	Value accessible from the display of the unit machine network master. Status unit 5 0=Off 1=Eco 2=On 3=PmpOn
S0612	StatusUnit6	Value accessible from the display of the unit machine network master. Status unit 6 0=Off 1=Eco 2=On 3=PmpOn
S0613	StatusUnit7	Value accessible from the display of the unit machine network master. Status unit 7 0=Off 1=Eco 2=On 3=PmpOn

9.6 Hydronic module status

code	description	detailed description
AO-965	%CmdInverter_X7	% value inverter command signal
DI-965	OvIP1.Hid_X4	Pump 1 overload: 1: 0=OK 1=Fault
DI-965	OvIP2.Hid_X5	Pump 2 overload: 0=OK 1=Fault
DI-965	OvIP3.Hid_X6	Pump 3 overload: 0=OK 1=Fault
DI-965	OvInv.Hid_DL1	Inverter overload: 0=OK 1=Fault
DO-965	CmdP1.Hid_DO1	Pump 1 command: 0=Off 1=On
DO-965	CmdP1Inv.Hid_Q2	Pump 1 inverter command: 0=Off 1=On
DO-965	CmdP2.Hid_DO2	Pump 2 command: 0=Off 1=On
DO-965	CmdP2Inv.Hid_Q3	Pump 2 inverter command: 0=Off 1=On

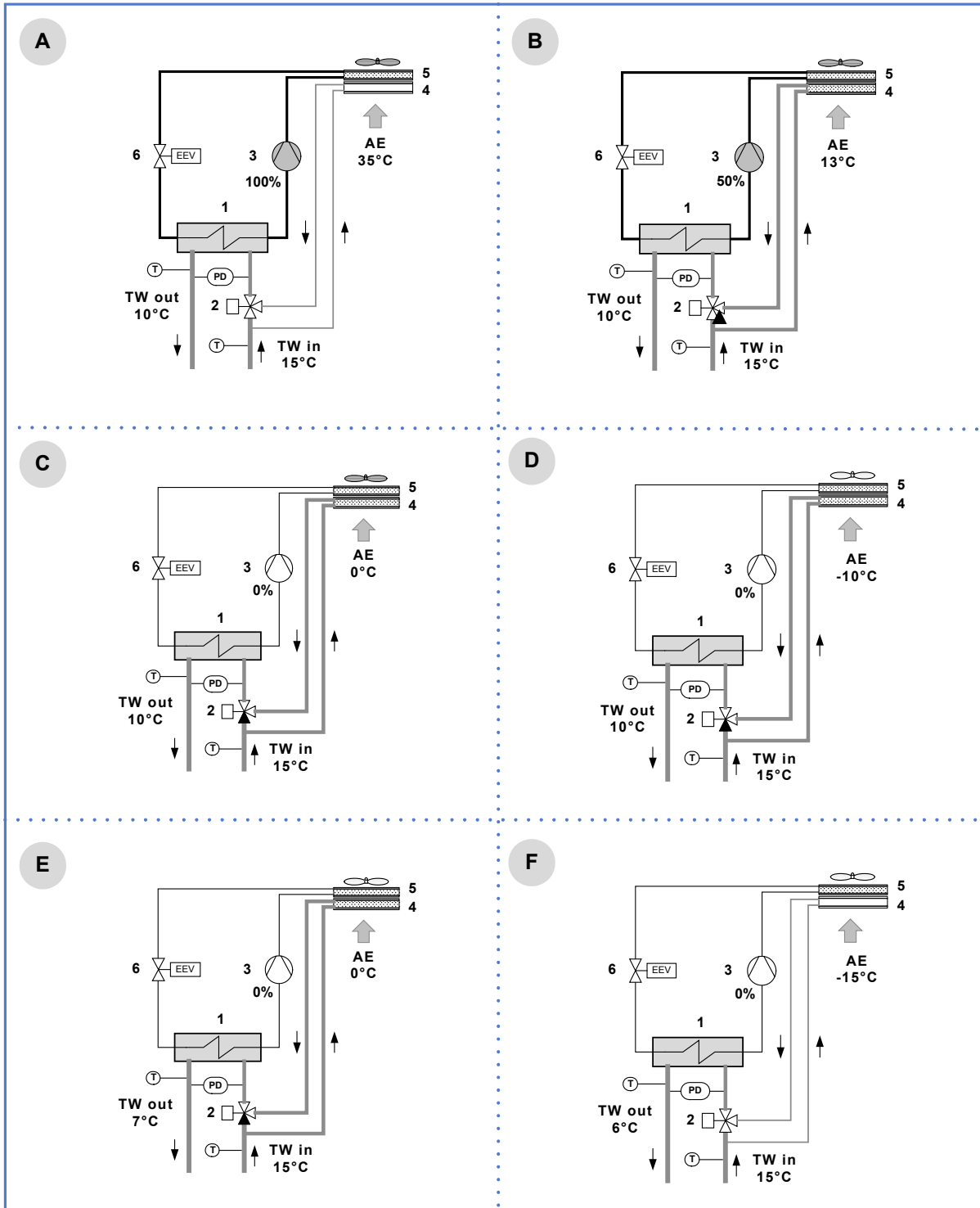
code	description	detailed description
DO-965	CmdP3.Hid_Q1	Pump 3 command: 0=Off 1=On
DO-965	CmdP3Inv.Hid_Q4	Pump 3 inverter command: 0=Off 1=On
DO-965	CmdInverter:X8	Hydronic inverter command: 0=Off 1=On
S0500	StartsP1Hidro	Hydronic module pump 1 starts
S0501	StartsP2Hidro	Hydronic module pump 2 starts
S0502	StartsP3Hidro	Hydronic module pump 3 starts
S0503	HoursP1.Hid	Hydronic module pump 1 hours
S0504	HoursP2.Hid	Hydronic module pump 2 hours
S0505	HoursP3.Hid	Hydronic module pump 3 hours
S0506	HoursInverter.Hid	Hydronic module inverter hours

9.7 Energy meter status

code	description	detailed description
S0720	U12	L1 - L2 voltage
S0721	U23	L2 - L3 voltage
S0722	U31	L3 - L1 voltage
S0723	Freq	Frequency
S0724	IL1	L1 current
S0725	IL2	L2 current
S0726	IL3	L3 current
S0727	Ptotale	Current active power
S0728	Cosfi	Total power factor
S0729	Energy	Active energy totalized
S0730	THD-U12	Sum of harmonic components of voltage between L1 e L2
S0731	THD-U23	Sum of harmonic components of voltage between L2 e L3
S0732	THD-U31	Sum of harmonic components of voltage between L3 e L1

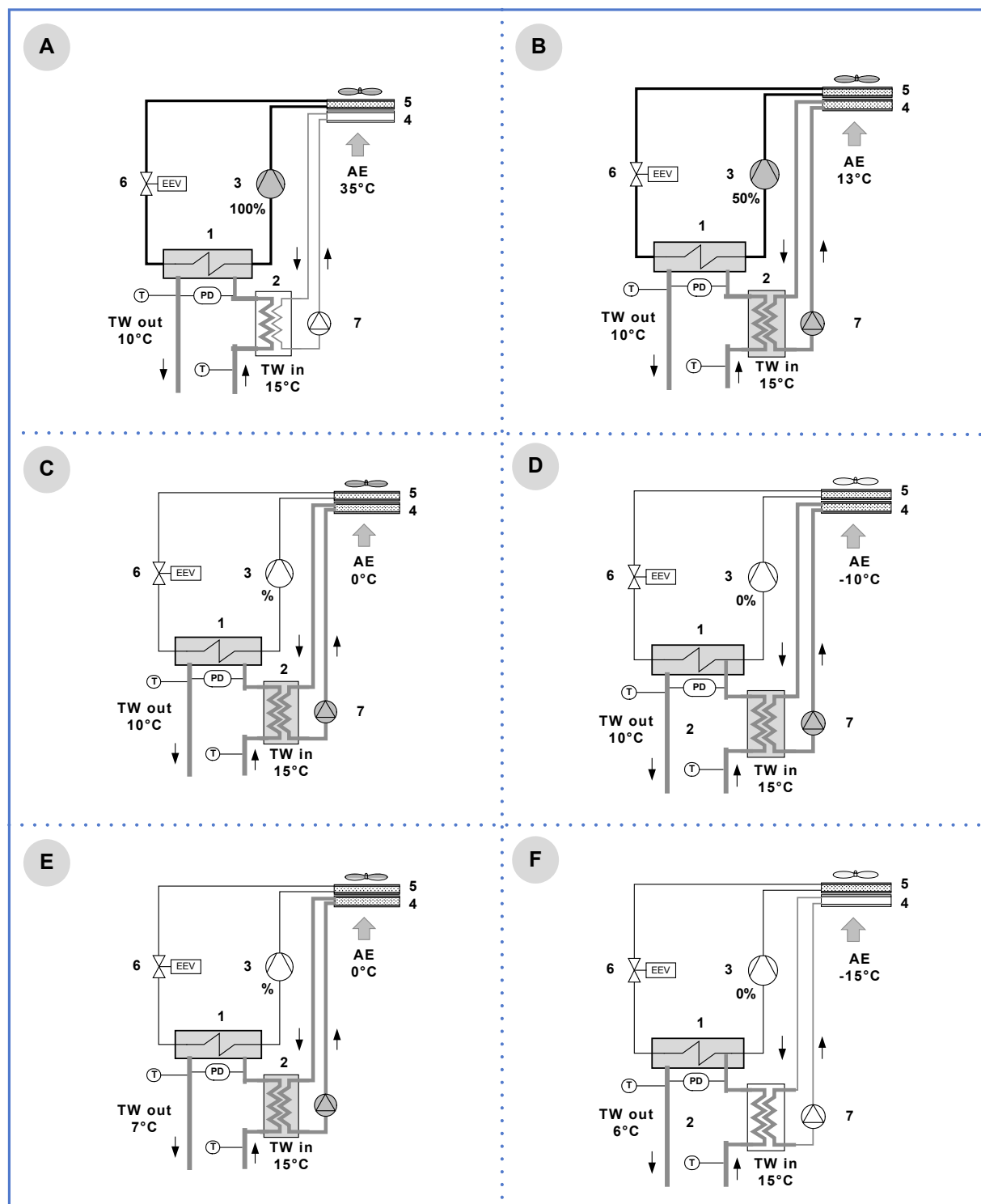
10 Accessories

10.1 direct FREE-COOLING



	AE	Free-cooling (4)	Compressors (3)	Fans
A	AE > TW in	off	ON	ON
B	AE = TW in -2°C	ON	ON	ON
C	AE < TW in -2°C	ON	off	ON
D	AE << TW in -2°C	ON	off	off
E	TW out = setpoint cool	ON	off	off
F	AE <<< TW in -2°C	off	off	off

10.2 No-glycol FREE-COOLING



	AE	Free-cooling (4)	Compressors (3)	Fans	Pump (7)
A	AE > TW in - 2°C	off	ON	ON	off
B	AE = TW in - 2°C	ON	ON	ON	ON
C	AE < TW in - 2°C	ON	off	ON	ON
D	AE << TW in - 2°C	ON	off	off	ON
E	TW out = setpoint cool	ON	off	off	ON
F	AE <<< TW in - 2°C	off	off	off	off

The standard unit is supplied with antifreeze solution in the FREE-COOLING separate circuit.

In option the unit is supplied without antifreeze solution.

For the content of water + glycol solution refer to the table.

Charging procedure

The unit must be fed.

Provide an external pump for the hydraulic circuit free-cooling load.



Do not use the unit pump.

Prepare the water-glycol mixture in the quantity indicated in the table.

1. check that the unit expansion tanks are under pressure
2. open the vents in the free-cooling hydraulic circuit
3. charge the mixture starting from the lowest point of the free-cooling hydraulic circuit: use the external pump
4. stop the external pump when the mixture comes out from vents
5. close the vents
6. pass the mixture round the free-cooling hydraulic circuit: use the unit pump
7. stop the unit pump
8. wait a few minutes
9. repeat from point 2 to point 8 until no more air comes out from vents
10. put under pressure the free-cooling hydraulic circuit: use the external pump or city water

After 2 / 3 days of free-cooling operation repeat the procedure from point 2 to point 10.

ACOUSTIC CONFIGURATION: SC

Size		200.2	210.2	220.2	240.2	260.2	280.2	320.2	340.2	360.2	400.2	440.2	500.2	540.2	580.2
Water solution total volume + glycol	l	443	445	526	530	536	646	653	929	939	1080	1092	1062	1082	1092
Freezing temperature	°C	-15.6													
Ethylene glycol volume (30%)	l	133	134	158	159	161	194	196	279	282	324	328	319	325	328
Glycol solution total weight (30%)	kg	459	461	545	549	555	669	677	963	973	1119	1132	1100	1121	1132
Freezing temperature	°C	-23.4													
Ethylene glycol volume (40%)	l	177	178	210	212	214	258	261	372	376	432	437	425	433	437
Glycol solution total weight (40%)	kg	464	466	551	556	562	677	685	974	984	1132	1145	1113	1134	1145
Freezing temperature	°C	-33.0													
Ethylene glycol volume (50%)	l	184	184	218	220	222	268	271	385	389	448	453	440	448	453
Glycol solution total weight (50%)	kg	465	467	552	557	563	678	686	975	986	1134	1147	1115	1136	1147
Freezing temperature	°C	-39.0													
Ethylene glycol volume (60%)	l	266	267	316	318	322	388	392	557	563	648	655	637	649	655
Glycol solution total weight (60%)	kg	475	477	564	568	575	693	700	996	1007	1158	1171	1139	1160	1171

ACOUSTIC CONFIGURATION:EN

Size		200,2	210.2	220.2	240.2	260.2	280.2	320.2	340.2	360.2	400.2	440.2	500.2
Water solution total volume + glycol	l	520	522	526	616	622	877	948	993	1003	1030	1042	1062
Freezing temperature	°C	-15.6											
Ethylene glycol volume (30%)	l	156	157	158	185	187	263	284	298	301	309	313	319
Glycol solution total weight (30%)	kg	462	464	545	552	559	678	687	965	975	1117	1130	1100
Freezing temperature	°C	-23.4											
Ethylene glycol volume (40%)	l	208	209	210	246	249	351	379	397	401	412	417	425
Glycol solution total weight (40%)	kg	468	470	551	560	566	688	699	977	987	1130	1142	1113
Freezing temperature	°C	-33.0											
Ethylene glycol volume (50%)	l	62	63	63	74	75	105	114	119	120	124	125	127
Glycol solution total weight (50%)	kg	451	453	534	539	545	659	667	943	954	1095	1107	1077
Freezing temperature	°C	-39.0											
Ethylene glycol volume (60%)	l	312	313	316	370	373	526	569	596	602	618	625	637
Glycol solution total weight (60%)	kg	481	483	564	575	581	710	722	1001	1012	1155	1167	1139

10.3 Partial energy recovery

A configuration which enables the production of hot water free-of-charge while operating in the cooling mode, thanks to the partial recovery of condensation heat that would otherwise be rejected to the external heat source.

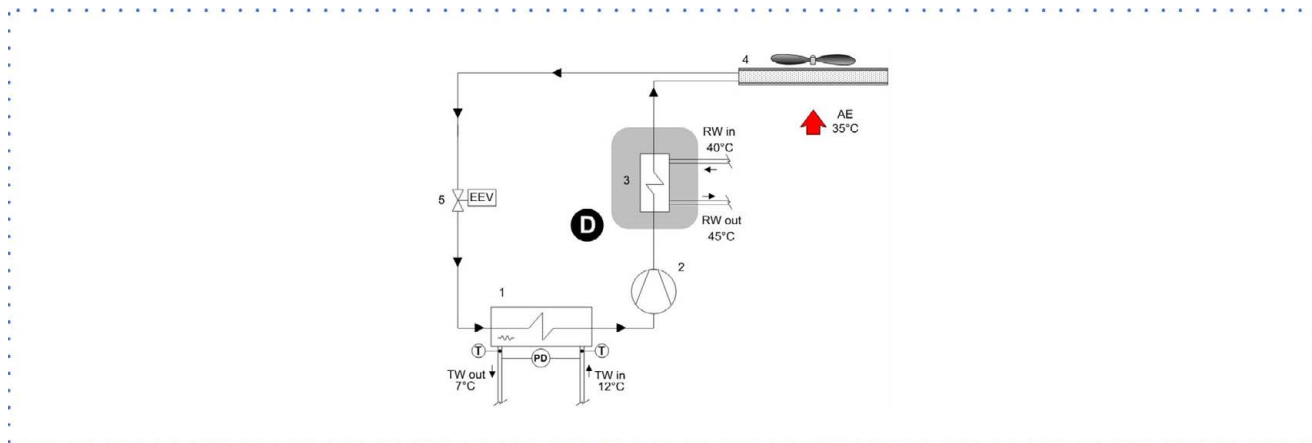
The maximum capacity available from the partial recovery is equal to the 15% of the rejected heating capacity (cooling capacity + compressor power input)

When the temperature of the water to be heated is particularly low, it is wise to insert a flow-rate control valve into the system water circuit, in order to maintain the temperature at the recovery output at above 35°C and thus avoid the condensation of the refrigerant into the partial energy recovery device.



The recovery exchanger must be always maintained full of water

The lack of water amplifies the noise generated by the operation



D - Partial recovery device

1. Internal exchanger
2. Compressors
3. Recovery exchanger
4. External exchanger
5. Electronic expansion valve

TW in chilled water inlet

TW out chilled water outlet

RW in - Recovery water inlet

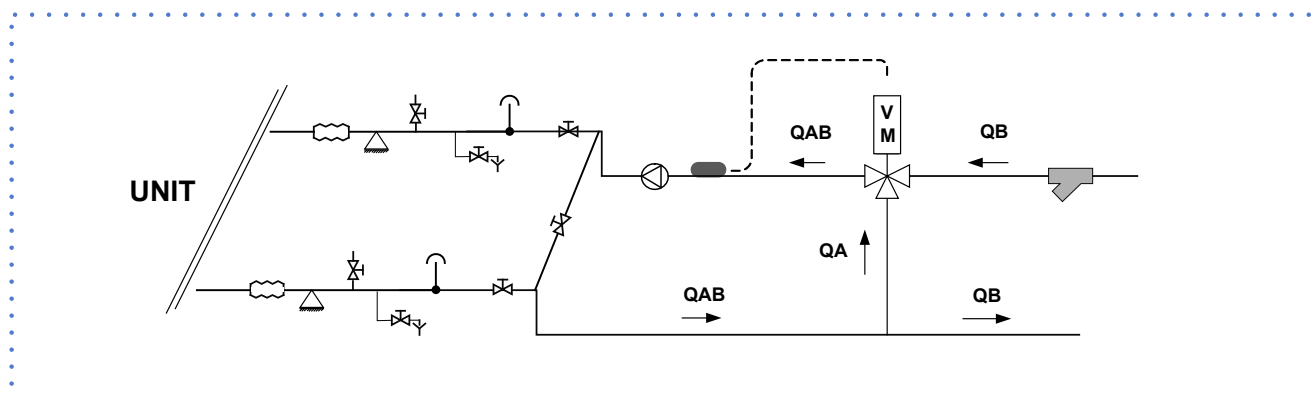
RW out - Recovery water outlet

T - Temperature probe

PD - Differential pressure switch

AE Outdoor air

When the temperature of the water to be heated is particularly low, it is wise to insert a flow-rate control valve into the system water circuit, in order to maintain the temperature at the recovery output at above 35°C and thus avoid the condensation of the refrigerant into the partial energy recovery device.



10.4 Total energy recovery

A configuration which enables the production of hot water free-of-charge while operating in the cooling mode, thanks to the partial recovery of condensation heat that would otherwise be rejected to the external heat source.

Hot water availability is always subordinate to the production of chilled water.

See the following example:

Refrigeration capacity request	Heat capacity request	
100%	0%	Production of refrigeration capacity only
100%	100%	Production of refrigeration capacity and Production of heat capacity using recovery
50%	100%	Production of refrigeration capacity and Production of heat capacity using recovery, equals 50% of the heat capacity request

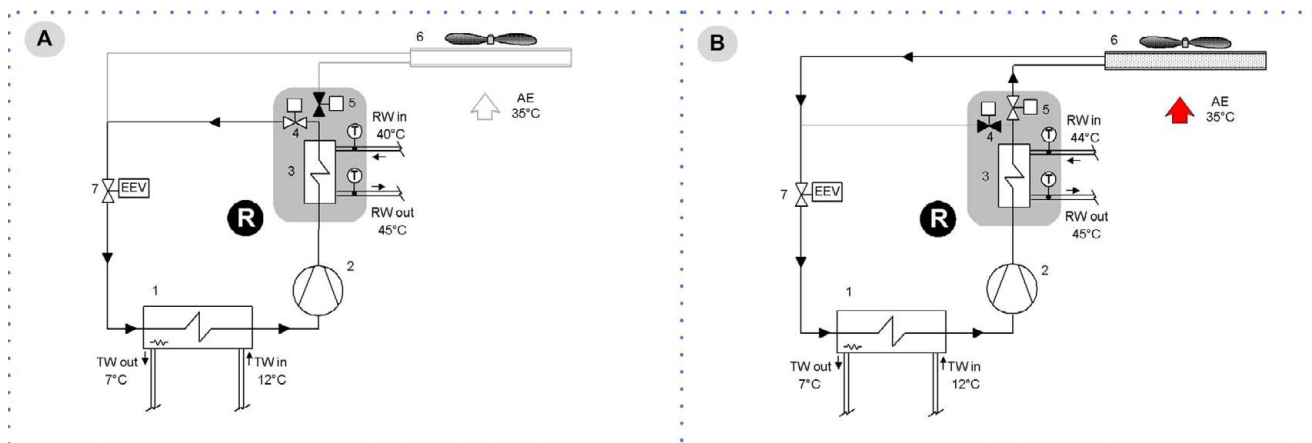
- ⚠ To prevent constant switching in the unit's refrigeration circuit, it is necessary to install a storage tank with an adequate capacity in the system's hot water circuit.
- ⚠ In the absence of hot water circulating in the recovery exchanger, the maximum entering air temperature is reduced by approximately 2°C compared with the unit without "Total Energy Recovery" mode.

A - Total operating energy recovery

When hot water is requested, the condensing coil is deactivated. Condensation takes place wholly within the recovery circuit.

B - Total non-operating energy recovery

When the recovery set-point has been satisfied, the condensing coil is reactivated. In this condition, the total recovery circuit operates as a Partial recovery circuit (Desuperheater).



R - Total recovery device

1. Internal exchanger
2. Compressors
3. Recovery exchanger
4. Total recovery enabling valve
5. External exchanger enabling valve
6. External exchanger
7. Electronic expansion valve

TW in chilled water inlet
TW out chilled water outlet

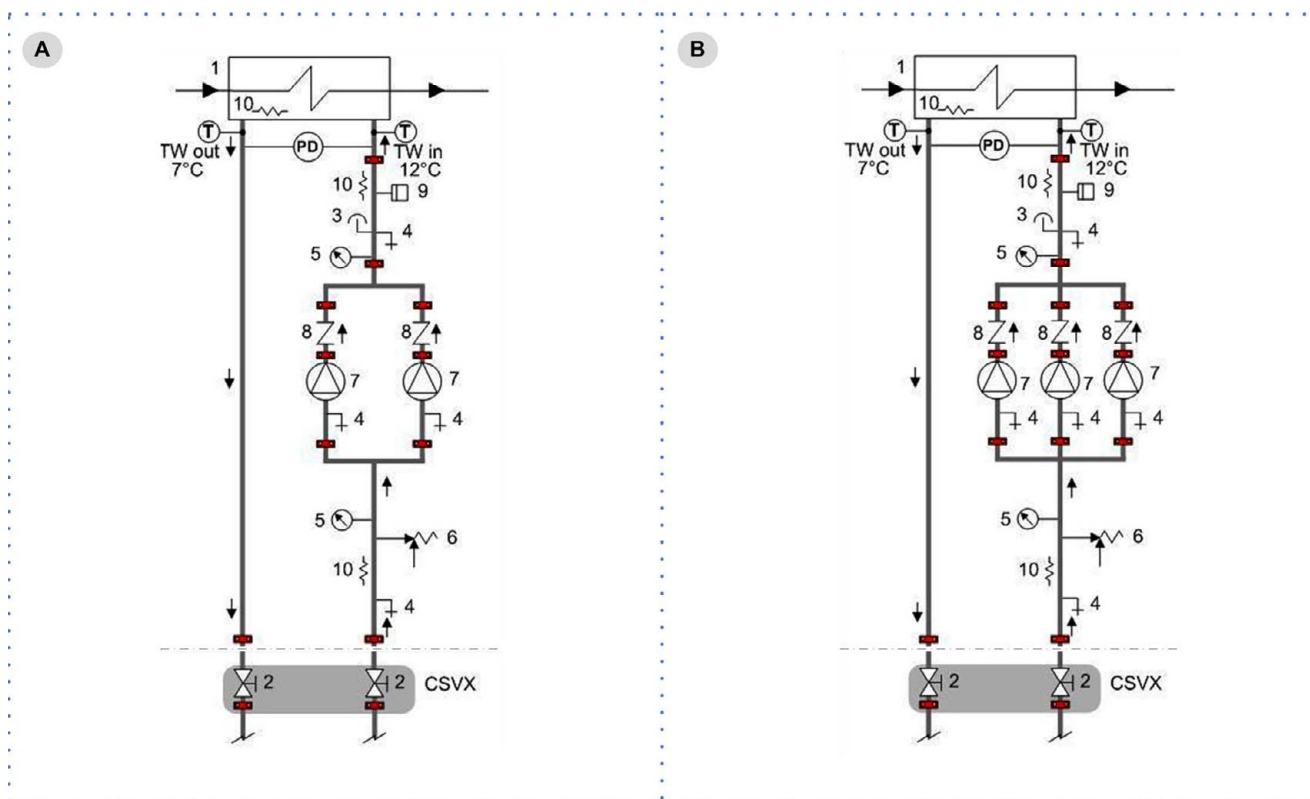
RW in - Recovery water inlet
RW out - Recovery water outlet

T - Temperature probe
AE Outdoor air

10.5 HydroPack

Pumping unit made up of two or three electropumps laid out in parallel, with auto-adaptive modular logic activation.

It enables the automatic reduction of the liquid flow rate in critical conditions, avoiding blocks due to overloading and consequential intervention work by specialised technical personnel.



- A. Group with 2 pumps
B. Group with 3 pumps

1. Internal exchanger
2. Cutoff valve
3. Purge valve
4. drain valve
5. Pressure gauge
6. Safety valve (6 Bar)
7. Packaged electric pump with high performance
8. non-return valve


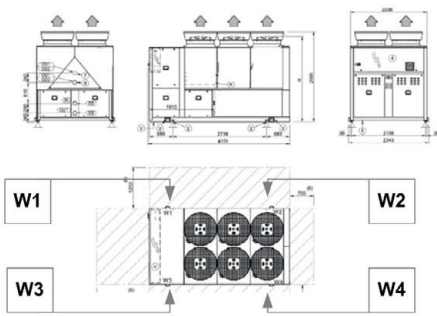
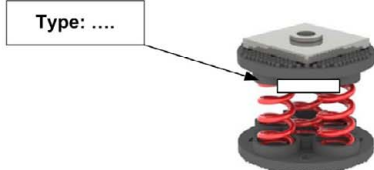
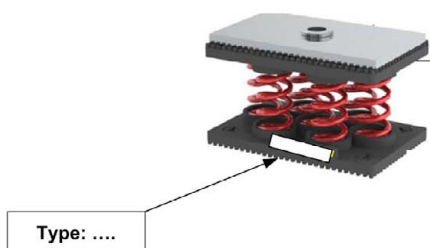
9. System load safety pressure switch (it prevents the operation of the pumps in case of water lack)
10. Anti-ice electric heater

TW in chilled water inlet
TW out chilled water outlet

T - Temperature probe
PD - Differential pressure switch

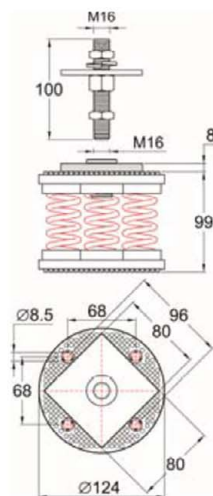
CSVX - Couple of manually opeated shut-off valves

10.6 Anti-vibration mount support

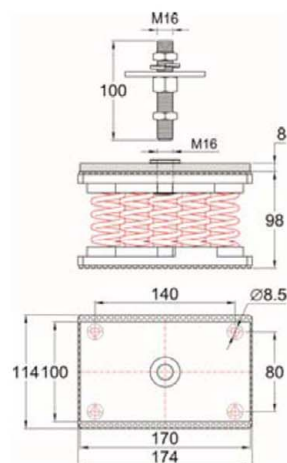
PE code	W1 - W2 - W3 - W4 : dimensional drawings
	
	

CODICE PE	W1	W2	W3	W4	W5	W6	W7	W8	W9	W10
PE8E00015	C61010009	C61010008	C61010007	C61010009	C61010009	C61010008	C61010007	C61010009	-	-
PE8E00016	C61010010	C61010009	C61010007	C61010009	C61010010	C61010009	C61010007	C61010009	-	-
PE8E00026	C61010010	C61010010	C61010008	C61010007	C61010007	C61010010	C61010010	C61010008	C61010007	C61010007
PE8E00032	C61010010	C61010010	C61010009	C61010007	C61010007	C61010010	C61010010	C61010009	C61010007	C61010007
PE8E00033	C61010010	C61010008	C61010008	C61010007	C61010010	C61010008	C61010008	C61010007	-	-
PE8E00034	C61010008	C61010008	C61010009	C61010007	C61010008	C61010008	C61010009	C61010007	-	-
PE8E00035	C61010010	C61010008	C61010007	C61010010	C61010008	C61010007	-	-	-	-
PE8E00036	C61010010	C61010008	C61010010	C61010008	-	-	-	-	-	-
PE8E00037	C6100101	C6100100	C6100100	C6100090	C6100100	C6100101	C6100100	C6100100	C6100090	C6100100

Type : CX / CZ



Type : RX / RZ

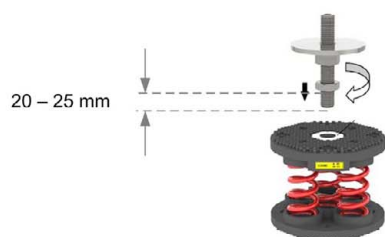


Brugola da 8
Allen key 8th

Chiave del 24
Simple key 24th



1



2



3



4



5



6



7



8



11 Decommissioning

11.1 Disconnecting

Only authorised personnel must disconnect the unit.

Avoid leak or spills into the environment.

Before disconnecting the unit, the following must be recovered, if present:

- refrigerant gas
- anti-freeze solutions in the water circuit

Awaiting dismantling and disposal, the unit can also be stored outdoors, if the electrical, cooling and water circuits of the unit have 100% integrity and are isolated, bad weather and rapid change in temperature will not result in any environmental impact.

11.2 Dismantling and disposal

The unit must always be sent to authorised centres for dismantling and disposal.

When dismantling the unit, the fan, the motor and the coil, if operating, may be recovered by the specialist centres for reuse.

All the materials must be recovered or disposed of in compliance with the corresponding national standards in force.

For further information on the decommissioning of the unit, contact the manufacturer.

11.3 Directive EC RAEE

The units covered by the legislation in question are marked with the symbol on the side.

With the aim of protecting the environment, all of our units are produced in compliance with Directive EC on waste electrical and electronic equipment (RAEE).

The potential effects on the environment and on human health due to the presence of hazardous substances are shown in the use and maintenance manual in the section on residual risks.

Information in addition to that indicated below, if required, can be obtained from the manufacturer/distributor/importer, who are responsible for the collection/handling of waste originating from equipment covered by EC-RAEE. This information is also available from the retailer who sold this appliance or from the local authorities who handle waste.

Directive EC-RAEE requires disposal and recycling of electrical and electronic equipment as described therein to be handled through appropriate collection, in suitable centres, separate from collection for the disposal of mixed urban waste.

The user must not dispose of the unit at the end of its life cycle as urban waste, it must instead be handed over to appropriate collection centres as set forth by current standards or as instructed by the distributor.



12 Residual risks

General description

In this section the most common situations are indicated, as these cannot be controlled by the manufacturer and could be a source of risk situations for people or things.

Danger zone

This is an area in which only an authorised operator may work.

The danger zone is the area inside the unit which is accessible only with the deliberate removal of protections or parts thereof.

Handling

The handling operations, if implemented without all of the protection necessary and without due caution, may cause the drop or the tipping of the unit with the consequent damage, even serious, to persons, things or the unit itself.

Handle the unit following the instructions provided in the present manual regarding the packaging and in compliance with the local regulations in force. Should the refrigerant leak please refer to the refrigerant "Safety sheet".

Installation

The incorrect installation of the unit could cause water leaks, condensate accumulation, leaking of the refrigerant, electric shock, poor operation or damage to the unit itself.

Check that the installation has been implemented by qualified technical personnel only and that the instructions contained in the present manual and the local regulations in force have been adhered to.

The installation of the unit in a place where even infrequent leaks of inflammable gas and the accumulation of this gas in the area surrounding the area occur could cause explosions or fires.

Carefully check the positioning of the unit.

The installation of the unit in a place unsuited to support its weight and/or guarantee adequate anchorage may result in consequent damage to things, people or the unit itself.

Carefully check the positioning and the anchoring of the unit.

Easy access to the unit by children, unauthorised persons or animals may be the source of accidents, some serious.

Install the unit in areas which are only accessible to authorised person and/or provide protection against intrusion into the danger zone.

General risks

Smell of burning, smoke or other signals of serious anomalies may indicate a situation which could cause damage to people, things or the unit itself.

Electrically isolate the unit (yellow-red isolator).

Contact the authorised service centre to identify and resolve the problem at the source of the anomaly.

Accidental contact with exchange batteries, compressors, air delivery tubes or other components may cause injuries and/or burns.

Always wear suitable clothing including protective gloves to work inside the danger zone.

Maintenance and repair operations carried out by non-qualified personnel may cause damage to persons, things or the unit itself.

Always contact the qualified assistance centre.

Failing to close the unit panels or failure to check the correct tightening of all of the panelling fixing screws may cause damage to persons, things or the unit itself.

Periodically check that all of the panels are correctly closed and fixed.

If there is a fire the temperature of the refrigerant could reach values that increase the pressure to beyond the safety valve with the consequent possible projection of the refrigerant itself or explosion of the circuit parts that remain isolated by the closure of the tap.

Do not remain in the vicinity of the safety valve and never leave the refrigerating system taps closed.

Electric parts

An incomplete attachment line to the electric network or with incorrectly sized cables and/or unsuitable protective devices can cause electric shocks, intoxication, damage to the unit or fires.

Carry out all of the work on the electric system referring to the electric layout and the present manual ensuring the use of a system thereto dedicated.

An incorrect fixing of the electric components cover may lead to the entry of dust, water etc inside and may consequently electric shocks, damage to the unit or fires.

Always fix the unit cover properly.

When the metallic mass of the unit is under voltage and is not correctly connected to the earthing system it may be as source of electric shock and electrocution.

Always pay particular attention to the implementation of the earthing system connections.

Contact with parts under voltage accessible inside the unit after the removal of the guards can cause electric shocks, burns and electrocution.

Open and padlock the general isolator prior to removing the guards and signal work in progress with the appropriate sign.

Contact with parts that could be under voltage due to the start up of the unit may cause electric shocks, burns and electrocution.

When voltage is necessary for the circuit open the isolator on the attachment line of the unit itself, padlock it and display the appropriate warning sign.

Moving parts

Contact with the transmissions or with the fan aspiration can cause injuries.

Prior to entering the inside of the unit open the isolator situated on the connection line of the unit itself, padlock and display the appropriate warning sign.

Contact with the fans can cause injury.

Prior to removing the protective grill or the fans, open the isolator on the attachment line of the unit itself, padlock it and display the appropriate warning sign.

Refrigerant

The intervention of the safety valve and the consequent expulsion of the gas refrigerant may cause injuries and intoxication.

Always wear suitable clothing including protective gloves and eyeglasses for operations inside the danger zone.

Should the refrigerant leak please refer to the refrigerant "Safety sheet".

Contact between open flames or heat sources with the refrigerant or the heating of the gas circuit under pressure (e.g. during welding operations) may cause explosions or fires.

Do not place any heat source inside the danger zone.

The maintenance or repair interventions which include welding must be carried out with the system off.

Hydraulic parts

Defects in tubing, the attachments or the removal parts may cause a leak or water projection with the consequent damages to people, things or shortcircuit the unit.

FCD / FCI CONFIGURATION

Acoustic configuration: compressor soundproofing (SC)

General technical data - Performance

Size			200.2	210.2	220.2	240.2	260.2	280.2	320.2	340.2	360.2	400.2	440.2	500.2	540.2	580.2
Cooling																
Cooling capacity	1	[kW]	469	503	527	567	622	675	752	814	868	942	1058	1183	1272	1375
Compressor power input	1	[kW]	137	148	154	166	185	199	223	238	259	284	323	349	384	417
Total power input	2	[kW]	150	162	170	182	202	218	243	261	281	309	349	380	416	450
Partial recovery heating capacity	3	[kW]	91	98	102	110	121	131	146	158	169	184	207	230	248	269
EER	1	-	3,12	3,11	3,11	3,12	3,09	3,10	3,09	3,12	3,08	3,05	3,03	3,11	3,06	3,06
Water flow-rate (User Side)	1	[l/s]	22,4	24,0	25,2	27,1	29,7	32,3	35,9	38,9	41,5	45,0	50,6	56,5	60,8	65,7
Total pressure drop user side - FCD	1	[kPa]	62,1	70,4	54,9	63,5	74,3	62,8	75,8	86,5	94,4	29,7	37,7	64,6	72,3	81,2
Total pressure drop user side - FCI	1	[kPa]	81,5	92,6	73,8	85,4	102	87,7	107	92,5	103	67,8	85,9	125	142	162
Cooling capacity (EN14511:2013)	4	[kW]	467	500	525	564	619	672	748	809	862	940	1056	1178	1266	1369
Total power input (EN14511:2013)	4	[kW]	152	164	172	184	205	221	247	265	287	311	351	385	421	456
EER (EN 14511:2013)	4	-	3,06	3,05	3,05	3,06	3,02	3,04	3,03	3,05	3,01	3,02	3,01	3,06	3,01	3,00
ESEER	4	-	3,89	3,89	3,89	3,91	3,85	3,87	3,91	3,89	3,89	3,87	3,85	3,88	3,85	3,89
Cooling capacity (AHRI 550/590)	5	[kW]	466	499	523	562	618	670	746	805	856	935	1048	1174	1263	1365
Total power input (AHRI 550/590)	5	[kW]	150	161	169	181	201	217	242	259	279	308	348	380	414	448
COPR	5	-	3,11	3,10	3,10	3,10	3,08	3,08	3,08	3,10	3,06	3,03	3,01	3,09	3,05	3,05
IPLV	5	-	4,36	4,34	4,35	4,36	4,30	4,33	4,38	4,35	4,36	4,32	4,32	4,35	4,31	4,38

1. Data referred to the following conditions: internal exchanger water = 12/7 °C. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.44×10^{-4} m² K/W
2. The Total Power Input value does not take into account the part related to the pumps and required to overcome the pressure drops for the circulation of the solution inside the exchangers
3. Recovery exchanger water=40/45°C
4. Data compliant to Standard EN 14511:2013 referred to the following conditions: - Internal exchanger water temperature = 12/7°C - Entering external exchanger air temperature = 35°C
5. Data compliant to Standard AHRI 550/590 referred to the following conditions: internal exchanger water temperature = 6,7 °C. Water flow-rate 0,043 l/s per kW. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.18×10^{-4} m² K/W

Acoustic configuration: super-silenced (EN)

General technical data - Performance

Size			200.2	210.2	220.2	240.2	260.2	280.2	320.2	340.2	360.2	400.2	440.2	500.2
Cooling														
Cooling capacity	1	[kW]	464	496	521	565	616	672	737	810	850	935	1030	1166
Compressor power input	1	[kW]	143	150	161	168	189	207	221	247	263	283	320	363
Total power input	2	[kW]	148	155	166	174	194	214	229	255	271	292	329	372
Partial recovery heating capacity	3	[kW]	91	97	102	110	121	132	144	159	167	183	203	229
EER	1	-	3,13	3,21	3,14	3,25	3,17	3,14	3,23	3,18	3,14	3,21	3,13	3,14
Water flow-rate (User Side)	1	[l/s]	22	24	25	27	29	32	35	39	41	45	49	56
Total pressure drop user side - FCD	1	[kPa]	51,1	58,3	53,7	63,4	73,5	62,1	73,5	86,2	91,5	29,6	36,2	63,1
Total pressure drop user side - FCI	1	[kPa]	69,7	79,5	72,3	84,7	100	86,9	103	91,7	99,6	66,7	81,5	121
Cooling capacity (EN14511:2013)	4	[kW]	462	494	519	562	613	669	733	805	845	933	1028	1162
Total power input (EN14511:2013)	4	[kW]	150	157	168	176	197	216	232	259	276	293	332	376
EER (EN 14511:2013)	4	-	3,08	3,15	3,09	3,19	3,10	3,09	3,16	3,11	3,06	3,18	3,10	3,09
ESEER	4	-	4,16	4,24	4,18	4,23	4,19	4,20	4,24	4,20	4,16	4,24	4,19	4,19
Cooling capacity (AHRI 550/590)	5	[kW]	461	492	517	560	612	666	731	801	838	927	1021	1158
Total power input (AHRI 550/590)	5	[kW]	148	154	165	173	194	213	228	254	269	291	328	371
COPR	5	-	3,13	3,19	3,13	3,23	3,16	3,13	3,21	3,16	3,12	3,19	3,11	3,12
IPLV	5	-	4,65	4,73	4,67	4,72	4,68	4,69	4,75	4,69	4,67	4,74	4,71	4,70

1. Data referred to the following conditions: internal exchanger water = 12/7 °C. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.44×10^{-4} m² K/W
2. The Total Power Input value does not take into account the part related to the pumps and required to overcome the pressure drops for the circulation of the solution inside the exchangers
3. Recovery exchanger water=40/45°C
4. Data compliant to Standard EN 14511:2013 referred to the following conditions: - Internal exchanger water temperature = 12/7°C - Entering external exchanger air temperature = 35°C
5. Data compliant to Standard AHRI 550/590 referred to the following conditions: internal exchanger water temperature = 6,7 °C. Water flow-rate 0,043 l/s per kW. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.18×10^{-4} m² K/W

FCD / FCI CONFIGURATION

Acoustic configuration: compressor soundproofing (SC)

General technical data - Construction

Size			200.2	210.2	220.2	240.2	260.2	280.2	320.2	340.2	360.2	400.2	440.2	500.2	540.2	580.2
Compressor																
Type of compressors	1	-	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW
No. of compressors		Nr	2	2	2	2	2	2	2	2	2	2	2	2	2	2
Rated power (C1)		[HP]	100	100	110	120	120	140	160	160	180	200	220	250	270	290
Nominal capacity (C2)		[HP]	100	110	110	120	140	140	160	180	180	200	220	250	270	290
Std Capacity control steps	6		25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%
Oil charge (C1)		[l]	17	17	17	17	17	21	21	21	25	25	25	25	30	30
Oil charge (C2)		[l]	17	17	17	17	21	21	21	25	25	25	25	25	30	30
Refrigerant charge (C1)		[kg]	72	72	69	80	80	97	97	95	108	124	126	142	160	161
Refrigerant charge (C2)		[kg]	69	69	69	80	81	97	97	114	114	130	135	150	169	170
Refrigeration circuits		-	2	2	2	2	2	2	2	2	2	2	2	2	2	2
Internal exchanger (evaporator)																
Type of internal exchanger	2	-	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T
N. of internal exchanger		Nr	1	1	1	1	1	1	1	1	1	1	1	1	1	1
External exchanger (condenser)																
Frontal surface		m²	18,7	18,7	23,4	23,4	23,4	28,1	28,1	32,8	32,8	37,4	37,4	46,8	46,8	46,8
External Section Fans																
Type of fans	3	-	AX	AX	AX	AX	AX	AX	AX	AX	AX	AX	AX	AX	AX	AX
Number of fans		Nr	8	8	10	10	10	12	12	14	14	16	16	20	20	20
Type of motor	4	-	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P	AC/P
Standard airflow		[l/s]	42160	42160	52700	52700	52700	63250	63250	73800	73800	84300	84300	105400	105400	105400
Connections																
Water fittings		-	8"	8"	6"	6"	6"	6"	6"	6"	6"	8"	8"	8"	8"	8"
Water content																
Water content FCD		[l]	671	672	827	827	829	866	865	951	951	1237	1237	1635	1635	1635
Water content FCI		[l]	409	409	436	442	449	470	475	541	551	975	997	885	894	905
Power supply																
Standard power supply		-	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50
Electrical data - FCD																
F.L.A. - Total		A	369,7	387,9	414,3	439,7	488,5	545,5	599,5	647,5	687,3	751,3	819,3	916,3	982,3	1047,1
F.L.I. - Total		kW	225	236,3	251,5	267,5	292,3	321	352,8	381	405,3	442,4	493,4	545,4	594,2	634,2
M.I.C. - Value	5	A	355,9	408,9	426,7	436,2	432,2	472,9	559,2	657,3	687,1	712,1	808,6	956,1	1095,8	1253,1
M.I.C. - with soft start accessory	5	A	516,9	597,9	615,7	630,2	615,2	655,9	786,2	978,3	1008,1	1034,1	1167,6	1380,1	1668,8	1853,1
Electrical data - FCI																
F.L.A. - Total		A	387,1	405,3	431,7	457,1	505,9	562,9	620,3	668,3	714,5	778,5	846,5	956,7	1022,7	1087,5
F.L.I. - Total		kW	233	244,3	259,5	275,5	300,3	329	363,8	392	420,3	457,4	508,4	567,4	616,2	656,2
M.I.C. - Value	5	A	355,9	408,9	426,7	436,2	432,2	472,9	559,2	657,3	687,1	712,1	808,6	956,1	1095,8	1253,1
M.I.C. - with soft start accessory	5	A	516,9	597,9	615,7	630,2	615,2	655,9	786,2	978,3	1008,1	1034,1	1167,6	1380,1	1668,8	1853,1

1. DSW = double screw compressor
2. S&T = shell and tube
3. AX = axial fan
4. AC/P = asynchronous three-phase external rotor motor with phase cutting speed automatic control

- Unbalance between phase max 2 % Voltage variation: max +/- 10%
- Electrical data refer to standard units; according to the installed accessories, the data can suffer some variations.
5. M.I.C. = compressor 2 starting current + compressor 1 current at 75% of the max load + circuit 1 fan
 6. The unit is able to modulate STEPLESS continuously. The following data refers to a continuous operation of the unit. During start-up and stop, each compressor is able to modulate up to 25% of its capacity

FCD / FCI CONFIGURATION

Acoustic configuration: super-silenced (EN)

General technical data - Construction

Size			200.2	210.2	220.2	240.2	260.2	280.2	320.2	340.2	360.2	400.2	440.2	500.2
Compressor														
Type of compressors	1	-	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW	DSW
No. of compressors		Nr	2	2	2	2	2	2	2	2	2	2	2	2
Rated power (C1)		[HP]	100	100	110	120	120	140	160	160	180	200	220	250
Nominal capacity (C2)		[HP]	100	110	110	120	140	140	160	180	180	200	220	250
Std Capacity control steps	6		25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%	25-100%
Oil charge (C1)		[l]	17	17	17	17	17	21	21	21	25	25	25	25
Oil charge (C2)		[l]	17	17	17	17	21	21	21	25	25	25	25	25
Refrigerant charge (C1)		[kg]	66	66	77	80	91	106	118	118	119	133	155	159
Refrigerant charge (C2)		[kg]	66	66	77	80	92	113	124	125	125	139	164	168
Refrigeration circuits		-	2	2	2	2	2	2	2	2	2	2	2	2
Internal exchanger (evaporator)														
Type of internal exchanger	2	-	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T	S&T
N. of internal exchanger		Nr	1	1	1	1	1	1	1	1	1	1	1	1
External exchanger (condenser)														
Frontal surface		m ²	18,7	18,7	23,4	23,4	23,4	28,1	28,1	32,8	32,8	37,4	37,4	46,8
External Section Fans														
Type of fans	3	-	AX	AX	AX	AX	AX	AX	AX	AX	AX	AX	AX	AX
Number of fans		Nr	10	10	10	12	12	14	16	16	16	20	20	20
Type of motor	4	-	EC	EC	EC	EC	EC	EC	EC	EC	EC	EC	EC	EC
Standard airflow		[l/s]	33700	33700	33700	44500	44500	47200	54000	54000	54000	67500	67500	67500
Connections														
Water fittings		-	6"	6"	6"	6"	6"	6"	6"	6"	6"	8"	8"	8"
Water content														
Water content FCD		[l]	521	521	521	585	585	670	756	756	756	1122	1122	1122
Water content FCI		[l]	429	433	436	469	474	489	516	560	571	821	832	885
Power supply														
Standard power supply		V	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50	400/3~/50
Electrical data - FCD														
F.L.A. - Total		A	359,2	377,4	395,6	425,5	474,3	527,5	586	625,8	665,6	730,3	798,3	878,9
F.L.I. - Total		kW	221,5	232,8	244,1	262,5	287,3	314,5	348,7	373	397,3	435,4	486,4	530,6
M.I.C. - Value	5	A	350,7	403,7	417,3	429,1	425,1	463,9	552,4	646,4	676,2	701,6	798,1	937,4
M.I.C. - with soft start accessory	5	A	511,7	592,7	606,3	623,1	608,1	646,9	779,4	967,4	997,2	1023,6	1157,1	1361,4
Electrical data - FCI														
F.L.A. - Total		A	376,6	394,8	413	442,9	491,7	544,9	606,8	646,6	692,8	757,5	825,5	906,1
F.L.I. - Total		kW	229,5	240,8	252,1	270,5	295,3	322,5	359,7	384	412,3	450,4	501,4	552,6
M.I.C. - Value	5	A	350,7	403,7	417,3	429,1	425,1	463,9	552,4	646,4	676,2	701,6	798,1	937,4
M.I.C. - with soft start accessory	5	A	511,7	592,7	606,3	623,1	608,1	646,9	779,4	967,4	997,2	1023,6	1157,1	1361,4

DSW = double screw compressor

1. S&T = shell and tube

2. AX = axial fan

3. AC/P = asynchronous three-phase external rotor motor with phase cutting speed automatic control

Unbalance between phase max 2 %

Voltage variation: max +/- 10%

Electrical data refer to standard units; according to the installed accessories, the data can suffer some variations.

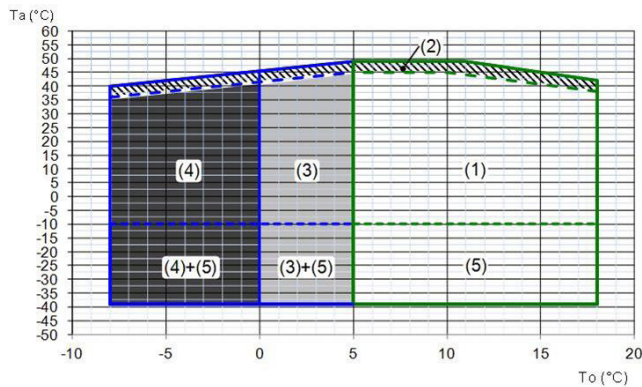
5. M.I.C. = compressor 2 starting current + compressor 1 current at 75% of the max load + circuit 1 fan

6. The unit is able to modulate STEPLESS continuously. The following data refers to a continuous operation of the unit. During start-up and stop, each compressor is able to modulate up to 25% of its capacity

Operating range

FCD / FCI CONFIGURATION

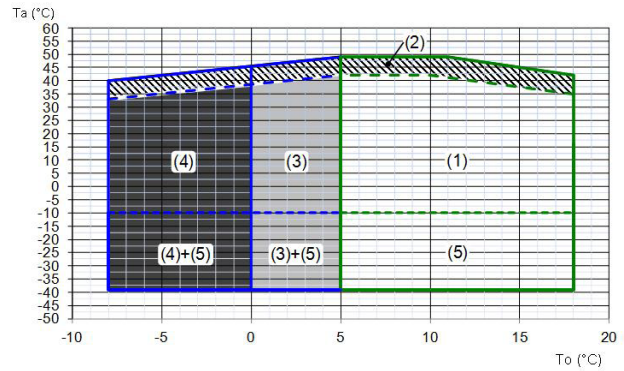
Acoustic configuration: compressor soundproofing (SC)



Ta (°C) = external exchanger inlet air temperature (D.B.)
To (°C) = internal exchanger outlet water temperature

1. Standard unit operating range at full load
2. Unit operating range with automatic staging of the compressor capacity
3. Unit operating range in 'B - Low water temperature' configuration (40% ethylene glycol)
4. Extended of operating range (extremely low water temperature option available on request)
5. Unit operating range as "Unit equipment with outdoor air low temperatures" table

Acoustic configuration: super-silenced (EN)



Ta (°C) = temperatura aria entrante allo scambiatore esterno (D.B.)
To (°C) = internal exchanger outlet water temperature

1. Standard unit operating range at full load
2. Unit operating range with automatic staging of the compressor capacity
3. Unit operating range in 'B - Low water temperature' configuration (40% ethylene glycol)
4. Extended of operating range (extremely low water temperature option available on request)
5. Unit operating range as "Unit equipment with outdoor air low temperatures" table

Sound levels

Acoustic configuration: compressor soundproofing (SC)

Size	Sound power level (dB)								Sound power level	Sound pressure level
	Octave band (Hz)									
	63	125	250	500	1000	2000	4000	8000	dB(A)	dB(A)
200.2	107	98	86	92	97	73	76	72	98	77
210.2	107	98	90	92	97	74	76	72	98	77
220.2	108	99	92	92	97	75	77	74	98	77
240.2	108	99	91	94	97	76	77	74	98	77
260.2	108	99	90	93	96	81	79	74	98	77
280.2	110	100	90	94	96	84	81	75	98	77
320.2	110	100	90	94	97	84	81	75	98	77
340.2	111	101	91	95	98	85	82	76	100	78
360.2	111	101	92	96	99	86	82	76	100	79
400.2	112	102	95	95	101	84	82	77	102	80
440.2	112	102	92	101	102	85	82	77	104	82
500.2	113	103	92	95	104	89	84	78	105	82
540.2	113	103	96	94	105	86	85	78	106	83
580.2	113	103	92	96	105	89	84	78	106	83

Acoustic configuration: super-silenced (EN)

Size	Sound power level (dB)								Sound power level	Sound pressure level
	Octave band (Hz)									
	63	125	250	500	1000	2000	4000	8000	dB(A)	dB(A)
200.2	96	90	81	89	93	68	66	61	94	73
210.2	96	90	85	88	93	69	66	61	94	73
220.2	96	90	88	88	93	70	66	61	94	73
240.2	97	91	87	90	93	71	68	62	94	73
260.2	97	90	86	89	93	77	72	63	94	73
280.2	98	89	85	90	92	80	74	64	94	72
320.2	99	90	85	90	93	80	75	65	94	73
340.2	99	90	87	91	94	81	76	65	95	74
360.2	99	90	88	92	95	82	76	65	96	74
400.2	100	92	91	91	97	81	76	66	98	76
440.2	100	92	88	98	99	81	75	66	100	78
500.2	100	92	87	90	100	84	78	66	100	78

Sound levels refer to full load units, in test nominal conditions. The sound pressure level refers to 1 m. from the standard unit outer surface operating in open field. Measures according to UNI EN ISO 9614-2 regulations, with respect to the EUROVENT 8/1 certification. Data referred to the following conditions.

- internal exchanger water = 12/7 °C
- ambient temperature = 35 °C

Admissible water flow-rates

Minimum (Qmin) and maximum (Qmax) admissible water flow for the unit to operate correctly.

EXCELLENCE SC		200.2	210.2	220.2	240.2	260.2	280.2	320.2	340.2	360.2	400.2	440.2	500.2	540.2	580.2
Qmin	[l/s]	15.3	15.3	20.1	20.1	20.1	21.6	21.6	21.6	21.6	39.4	39.4	32.3	32.3	32.3
Qmax	[l/s]	37.3	37.3	45.2	45.2	45.2	53.4	53.4	53.4	53.4	86.6	86.6	72.5	72.5	72.5

EXCELLENCE EN		200.2	210.2	220.2	240.2	260.2	280.2	320.2	340.2	360.2	400.2	440.2	500.2
Qmin	[l/s]	17.5	17.5	20.1	20.1	20.1	21.6	21.6	21.6	21.6	39.4	39.4	32.3
Qmax	[l/s]	37.9	37.9	45.2	45.2	45.2	53.4	53.4	53.4	53.4	86.6	86.6	72.5

Fouling Correction Factors

	Internal exchanger (evaporator)	
m ² °C / W	F1	FK1
0.44 x 10 (-4)	1,0	1,0
0.88 x 10 (-4)	0,97	0,99
1.76 x 10 (-4)	0,94	0,98

F1 = Cooling capacity correction factors

FK1 = Compressor power input correction factor

Exchanger operating range

	Internal exchanger	
	DPr	DPw
PED (CE)	2450	1050

DPr = Maximum operating pressure on refrigerant side in kPa

DPw = Maximum operating pressure on water side in kPa

Overload and control device calibrations

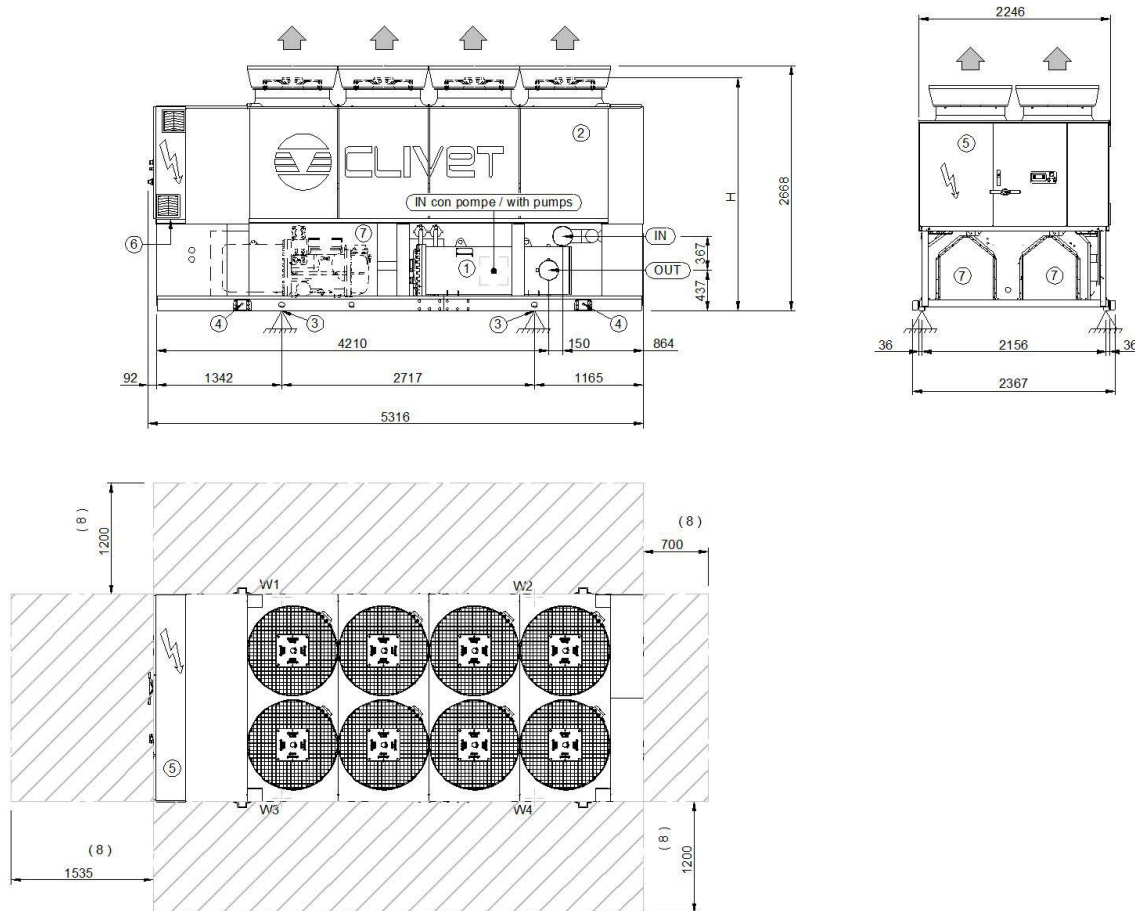
		open	closed	value
High pressure switch	[kPa]	2100	1550	—
Antifreeze protection	[°C]	3	5.5	—
High pressure safety valve	[kPa]	—	—	2500
Low pressure safety valve	[kPa]	—	—	1650
Max no. of compressor starts per hour	[n°]	—	—	6
Discharge safety thermostat	[°C]	—	—	120

Dimensional drawings - FCD configuration (Direct FREE-COOLING)

Size 200.2-210.2 - Acoustic configuration: compressor soundproofing (SC)

DAA8S200.2_210 2_FCD_EXC_SC_0

Date: 13/05/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC	
		200.2	210.2
H (without Axitop)	mm	2484	2484
I	mm	-	-
J	mm	-	-
K	mm	-	-
OD (water fittings diameter)		8"	8"
A - Length	mm	5316	5316
B - Depth	mm	2246	2246
C - Height	mm	2668	2668
W1 Supporting point	kg	1637	1649
W2 Supporting point	kg	1387	1394
W3 Supporting point	kg	1664	1673
W4 Supporting point	kg	1414	1418
Shipping weight	kg	5431	5462
Operating weight	kg	6102	6134

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

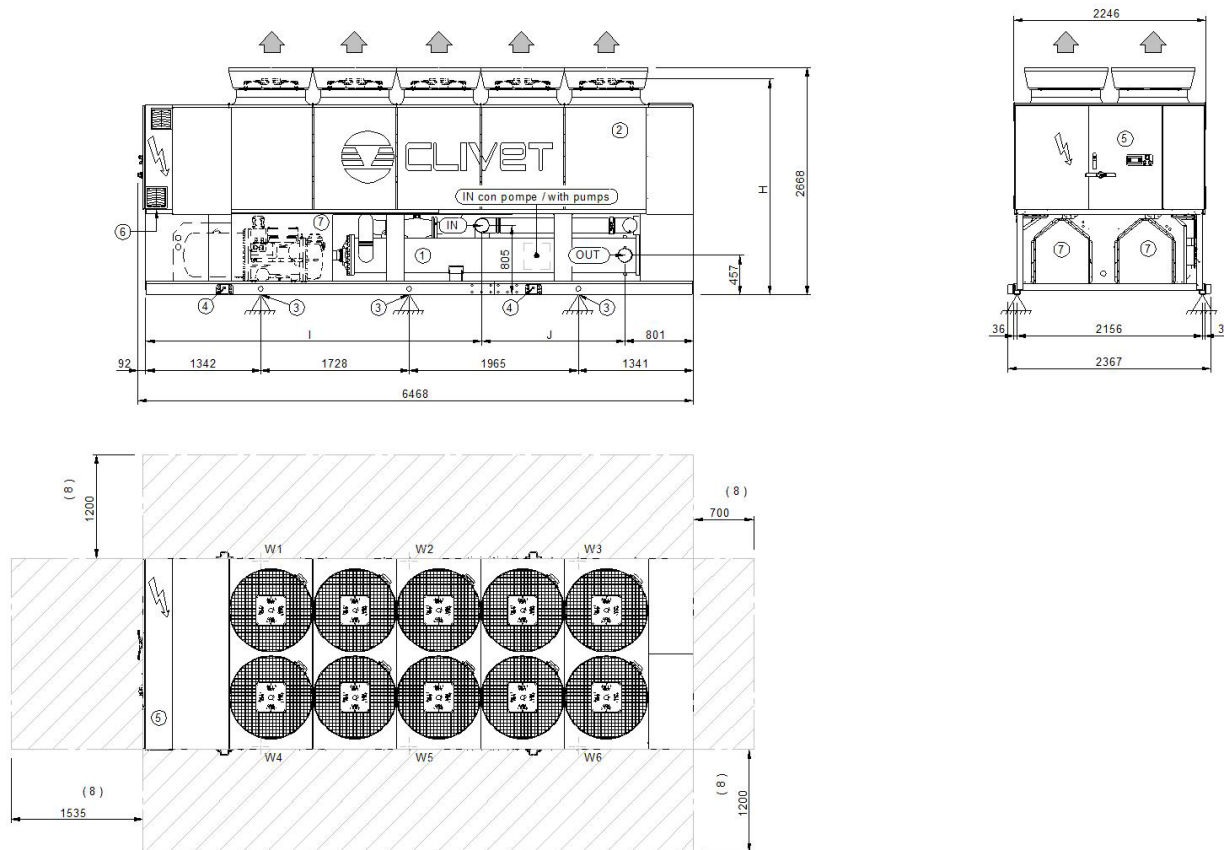
FCD configuration (Direct FREE-COOLING)

Size 220.2-240.2 - 260.2 - Acoustic configuration: compressor soundproofing (SC)

Size 200.2-210.2 - 220.2 - Acoustic configuration: super-silenced (EN)

DAA8S220.2_260 2_FCD_EXC_SC_EN_0

Date: 13/05/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC			EN-EXC		
		220.2	240.2	260.2	200.2	210.2	220.2
H (without Axitop)	mm	2484	2484	2484	2510	2510	2510
I	mm	3963	3963	3963	4513	4513	3963
J	mm	1612	1612	1612	1062	1062	1612
K	mm	-	-	-	-	-	-
OD (water fittings diameter)	mm	6"	6"	6"	6"	6"	6"
A - Length	mm	6468	6468	6468	6468	6468	6468
B - Depth	mm	2246	2246	2246	2246	2246	2246
C - Height	mm	2668	2668	2668	2668	2668	2668
W1 Supporting point	kg	1607	1627	1650	1596	1604	1607
W2 Supporting point	kg	1176	1185	1194	1172	1175	1176
W3 Supporting point	kg	882	883	884	885	884	882
W4 Supporting point	kg	1556	1567	1601	1538	1550	1556
W5 Supporting point	kg	1139	1142	1158	1130	1136	1139
W6 Supporting point	kg	854	851	857	853	854	854
Shipping weight	kg	6387	6428	6515	6346	6375	6387
Operating weight	kg	7214	7255	7344	7174	7203	7214

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

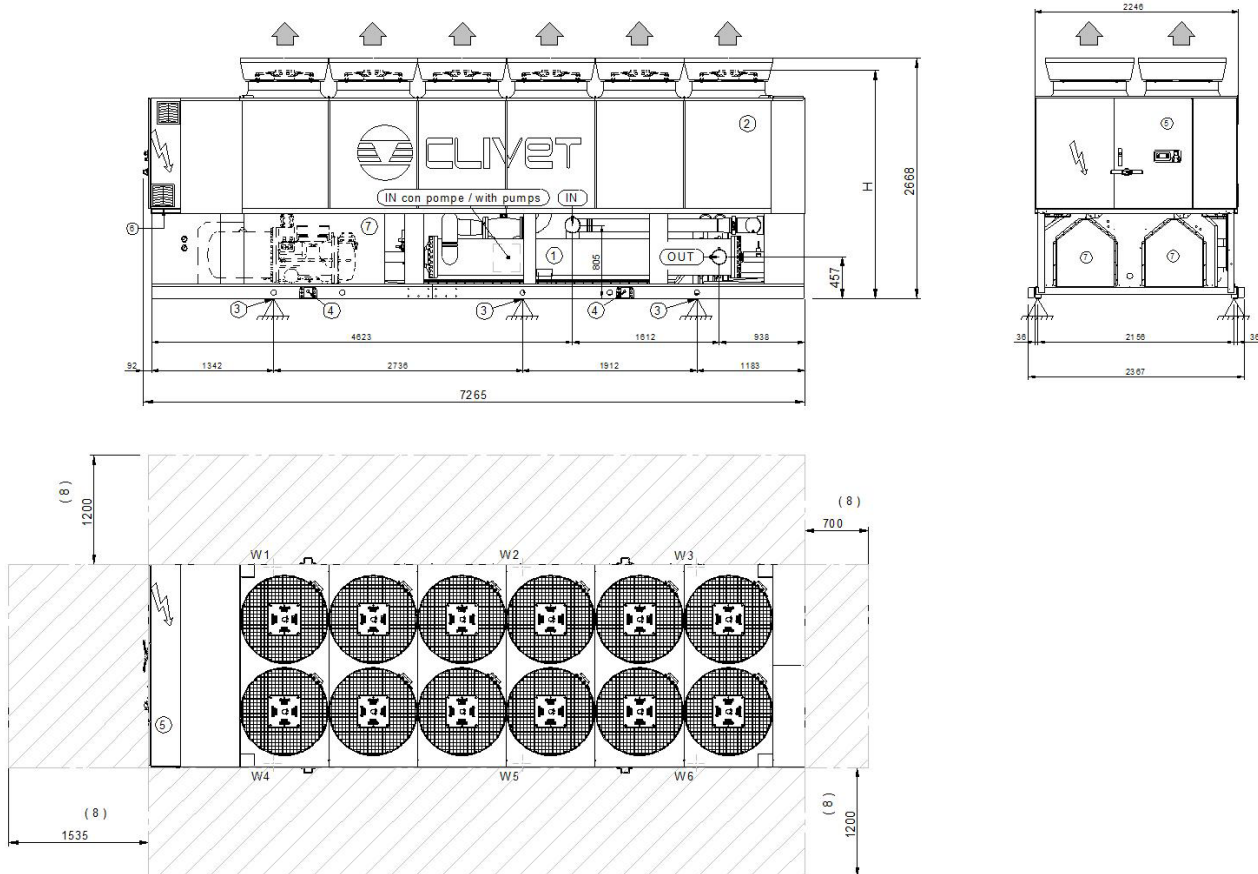
FCD configuration (Direct FREE-COOLING)

Size 280.2-320.2 - Acoustic configuration: compressor soundproofing (SC)

Size 240.2-260.2 - Acoustic configuration: super-silenced (EN)

DAA8S280.2_320 2_FCD_EXC_SC_EN_0

Date: 13/05/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC		EN-EXC	
		280.2	320.2	240.2	260.2
H (without Axitop)	mm	2484	2484	2510	2510
I	mm	-	-	-	-
J	mm	-	-	-	-
K	mm	-	-	-	-
OD (water fittings diameter)		6"	6"	6"	6"
A - Length	mm	7265	7265	7265	7265
B - Depth	mm	2246	2246	2246	2246
C - Height	mm	2668	2668	2668	2668
W1 Supporting point	kg	1812	1829	1746	1770
W2 Supporting point	kg	1484	1486	1457	1461
W3 Supporting point	kg	831	828	829	824
W4 Supporting point	kg	1750	1775	1687	1724
W5 Supporting point	kg	1433	1442	1408	1423
W6 Supporting point	kg	802	803	801	803
Shipping weight	kg	7246	7298	7036	7113
Operating weight	kg	8112	8163	7928	8005

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

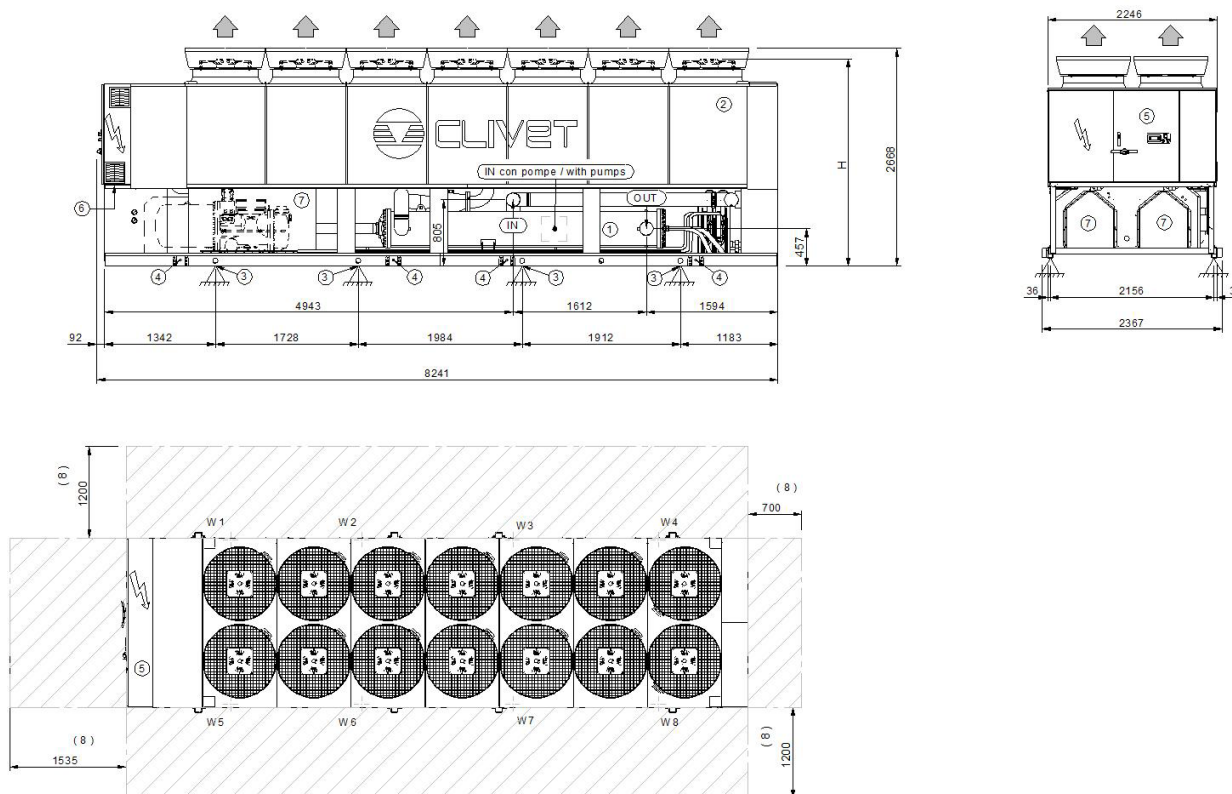
FCD configuration (Direct FREE-COOLING)

Size 340.2-360.2 - Acoustic configuration: compressor soundproofing (SC)

Size 280.2 - Acoustic configuration: super-silenced (EN)

DAA8S340.2_360.2_FCD_EXC_SC_EN_0

Date: 13/05/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC		EN-EXC
		340.2	360.2	280.2
H (without Axitop)	mm	2484	2484	2510
I	mm	-	-	-
J	mm	-	-	-
K	mm	-	-	-
OD (water fittings diameter)		6"	6"	6"
A - Length	mm	8241	8241	8241
B - Depth	mm	2246	2246	2246
C - Height	mm	2668	2668	2668
W1 Supporting point	kg	1639	1805	1614
W2 Supporting point	kg	1163	1247	1153
W3 Supporting point	kg	1063	1067	1074
W4 Supporting point	kg	831	835	842
W5 Supporting point	kg	1581	1736	1559
W6 Supporting point	kg	122	1199	1113
W7 Supporting point	kg	1018	1022	1028
W8 Supporting point	kg	796	799	806
Shipping weight	kg	8262	8759	8239
Operating weight	kg	9213	9710	9189

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

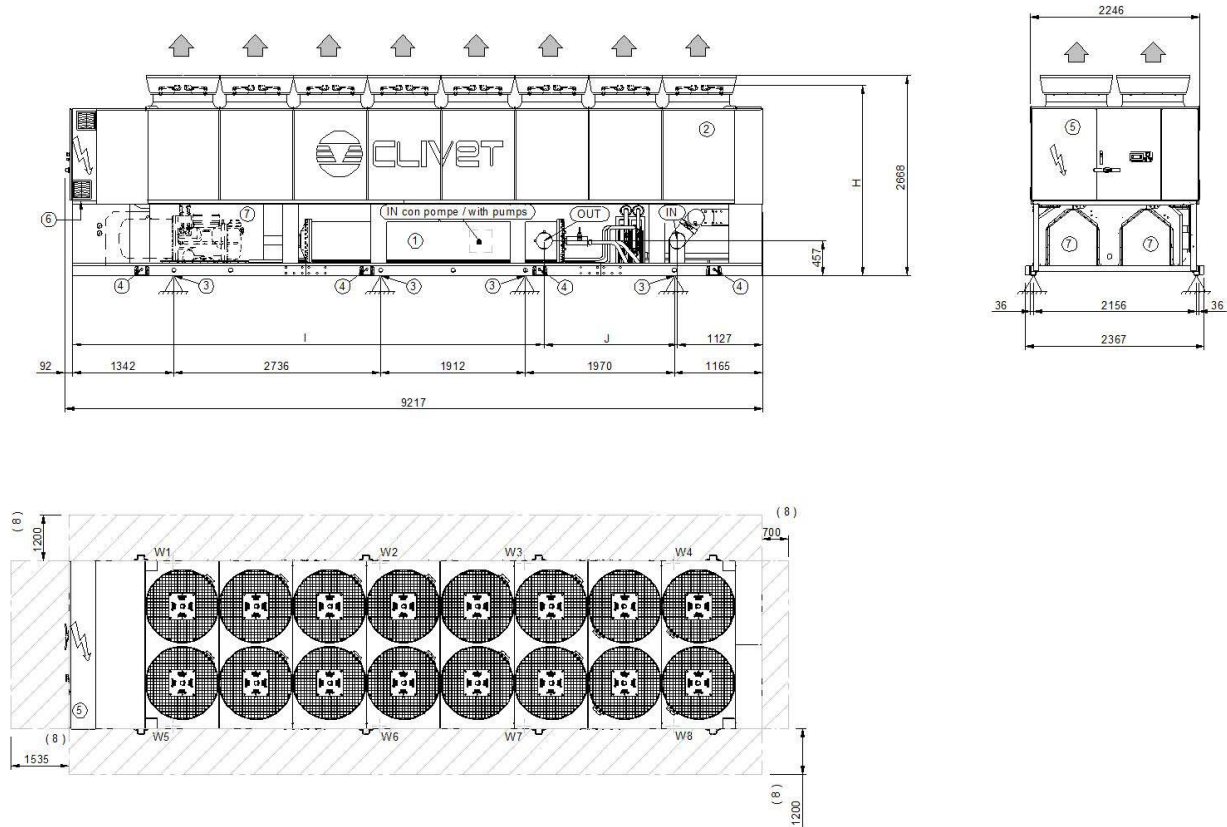
FCD configuration (Direct FREE-COOLING)

Size 400.2-440.2 - Acoustic configuration: compressor soundproofing (SC)

Size 320.2 - 340.2 - 360.2 - Acoustic configuration: super-silenced (EN)

DAA8S400 2_440 2_FCD_EXC_SC_EN_1

Date: 08/06/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC		EN-EXC		
		400.2	440.2	320.2	340.2	360.2
H (without Axitop)	mm	2484	2484	2510	2510	2510
I	mm	6238	6238	6555	6555	6555
J	mm	1760	1760	1443	1443	1443
K	mm	-	-	-	-	-
OD (water fittings diameter)		8"	8"	6"	6"	6"
A - Length	mm	9217	9217	9217	9217	9217
B - Depth	mm	2246	2246	2246	2246	2246
C - Height	mm	2668	2668	2668	2668	2668
W1 Supporting point	kg	2001	2014	1821	1876	1990
W2 Supporting point	kg	1488	1496	1319	1331	1386
W3 Supporting point	kg	1523	1539	1364	1381	1385
W4 Supporting point	kg	753	754	766	765	767
W5 Supporting point	kg	1923	1935	1758	1864	1915
W6 Supporting point	kg	1430	1437	1273	1323	1333
W7 Supporting point	kg	1268	1275	1136	1142	1144
W8 Supporting point	kg	626	624	638	632	634
Shipping weight	kg	9775	9837	9041	9278	9515
Operating weight	kg	11012	11074	10075	10314	10554

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

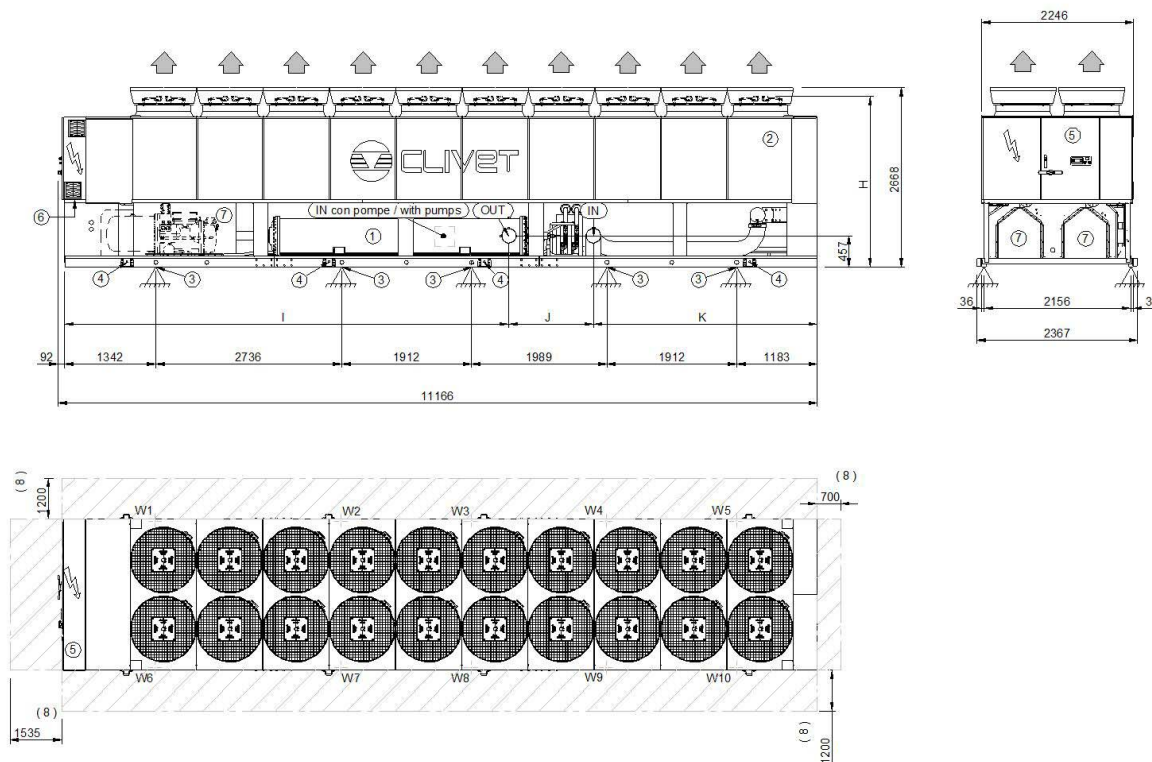
FCD configuration (Direct FREE-COOLING)

Size 500.2-540.2 - 580.2 - Acoustic configuration: compressor soundproofing (SC)

Size 400.2 - 440.2 - 500.2 - Acoustic configuration: super-silenced (EN)

DAA8S500 2_580 2_FCD_EXC_SC_EN_1

Date: 08/06/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC			EN-EXC		
		500.2	540.2	580.2	400.2	440.2	500.2
H (without Axitop)	mm	2484	2484	2484	2510	2510	2510
I	mm	6537	6537	6537	6237	6237	6537
J	mm	1244	1244	1244	1544	1544	1244
K	mm	3293	3293	3293	3293	3293	3293
OD (water fittings diameter)		8"	8"	8"	8"	8"	8"
A - Length	mm	11166	11166	11166	11166	11166	11166
B - Depth	mm	2246	2246	2246	2246	2246	2246
C - Height	mm	2668	2668	2668	2668	2668	2668
W1 Supporting point	kg	2066	2086	2101	2074	2074	2066
W2 Supporting point	kg	1650	1697	1720	1521	1526	1650
W3 Supporting point	kg	980	980	980	802	807	980
W4 Supporting point	kg	809	809	809	877	877	809
W5 Supporting point	kg	728	728	728	799	799	728
W6 Supporting point	kg	1959	1979	1994	1959	1959	1959
W7 Supporting point	kg	1576	1623	1646	1468	1473	1576
W8 Supporting point	kg	932	932	932	753	758	932
W9 Supporting point	kg	721	721	721	792	792	721
W10 Supporting point	kg	614	614	614	685	685	614
Shipping weight	kg	10400	10534	10610	10128	10148	10400
Operating weight	kg	12035	12169	12245	11730	11750	12035

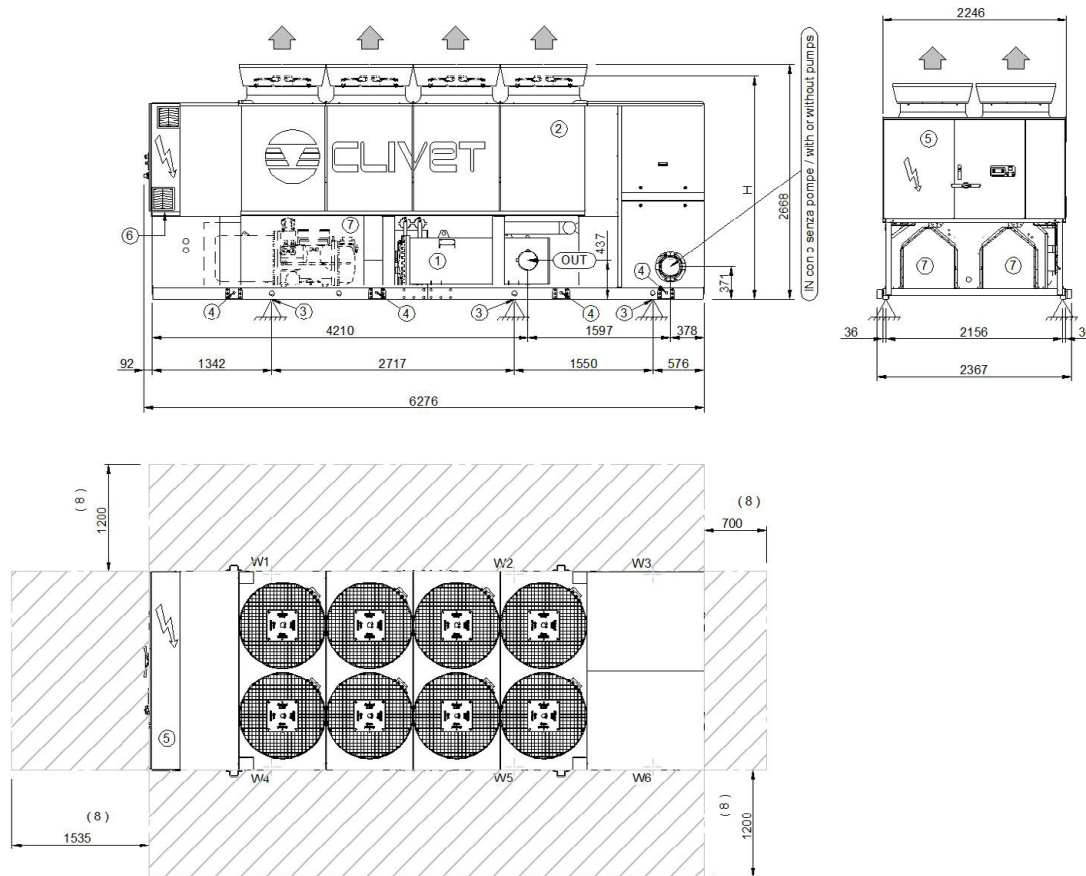
The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

FCI configuration (No-glycol FREE-COOLING)

Size 200.2 - 210.2 - Acoustic configuration: compressor soundproofing (SC)

DAA8S200.2_210.2_FCI_EXC_SC_0

Date: 13/05/2015



- 1. Internal exchanger (evaporator)
- 2. External exchanger (condenser)
- 3. Unit fixing holes
- 4. Lifting brackets (removable, if required, after the unit positioning)
- 5. Electrical panel
- 6. Power input
- 7. Sound proof enclosure (only in the relevant versions)
- 8. Clearance access recommended

Size		SC-EXC	
		200.2	210.2
H (without Axitop)	mm	2484	2484
I	mm	-	-
J	mm	-	-
K	mm	-	-
L	mm	-	-
OD (water fittings diameter)		8"	8"
A - Length	mm	6276	6276
B - Depth	mm	2246	2246
C - Height	mm	2668	2668
W1 Supporting point	kg	1706	1716
W2 Supporting point	kg	1215	1218
W3 Supporting point	kg	928	926
W4 Supporting point	kg	1648	1662
W5 Supporting point	kg	1173	1180
W6 Supporting point	kg	896	897
Shipping weight	kg	7157	7190
Operating weight	kg	7566	7599

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

Shipping weight referred to unit with glycol solution. For the unit weight without glycol solution please refer to the appropriate technical bulletin table.

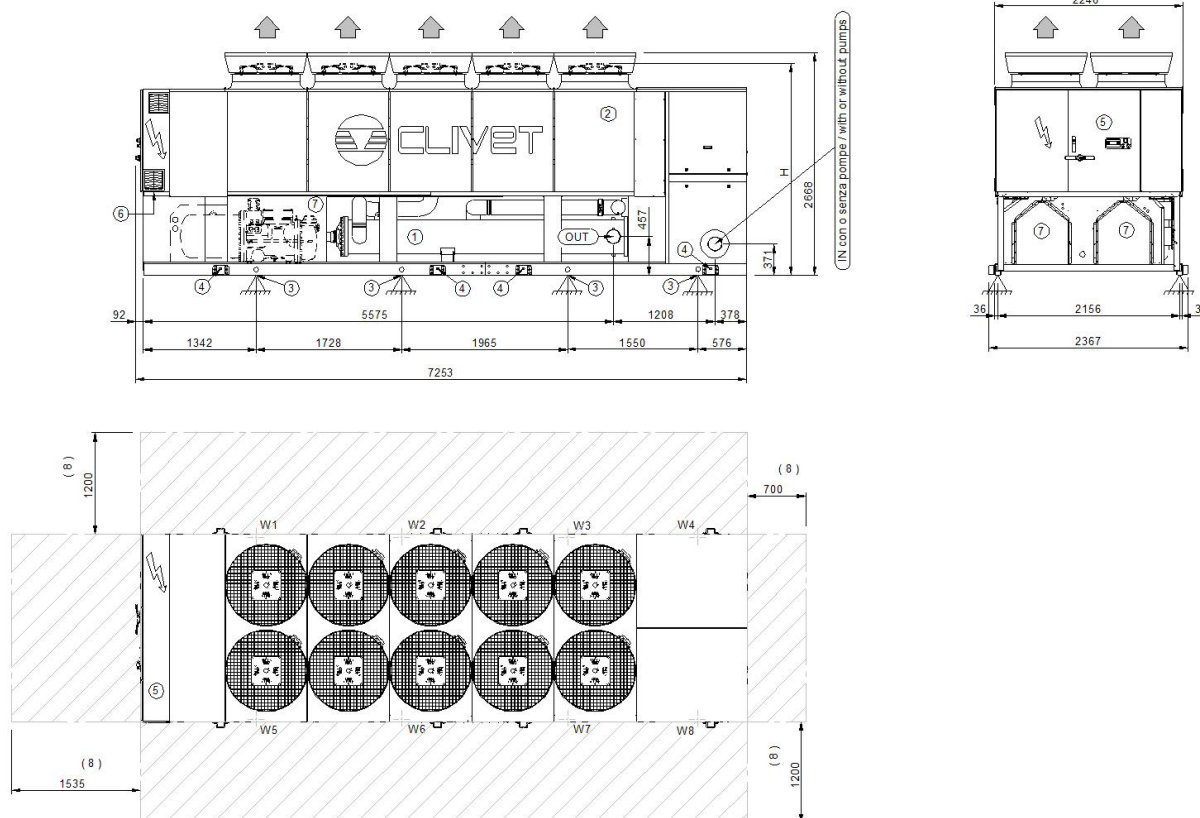
FCI configuration (No-glycol FREE-COOLING)

Size 220.2 - 240.2 - 260.2 - Acoustic configuration: compressor soundproofing (SC)

Size 200.2 - 210.2 - 220.2 - Acoustic configuration: super-silenced (EN)

DAA8S220.2_260 2_FCI_EXC_SC_EN_0

Date: 13/05/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC			EN-EXC		
		220.2	240.2	260.2	200.2	210.2	220.2
H (without Axitop)	mm	2484	2484	2484	2510	2510	2510
I	mm	-	-	-	-	-	-
J	mm	-	-	-	-	-	-
K	mm	-	-	-	-	-	-
L	mm	-	-	-	-	-	-
OD (water fittings diameter)		6"	6"	6"	6"	6"	6"
A - Length	mm	7253	7253	7253	7253	7253	7253
B - Depth	mm	2246	2246	2246	2246	2246	2246
C - Height	mm	2668	2668	2668	2668	2668	2668
W1 Supporting point	kg	1137	1138	1155	1106	1113	1137
W2 Supporting point	kg	1323	1324	1332	1301	1305	1323
W3 Supporting point	kg	678	678	682	673	675	678
W4 Supporting point	kg	1032	1045	1055	1021	1026	1032
W5 Supporting point	kg	1088	1089	1119	1059	1070	1088
W6 Supporting point	kg	1266	1267	1291	1246	1255	1266
W7 Supporting point	kg	658	658	661	652	655	658
W8 Supporting point	kg	1001	1014	1023	991	995	1001
Shipping weight	kg	7747	7771	7869	7620	7661	7747
Operating weight	kg	8183	8213	8318	8049	8094	8183

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

Shipping weight referred to unit with glycol solution. For the unit weight without glycol solution please refer to the appropriate technical bulletin table.

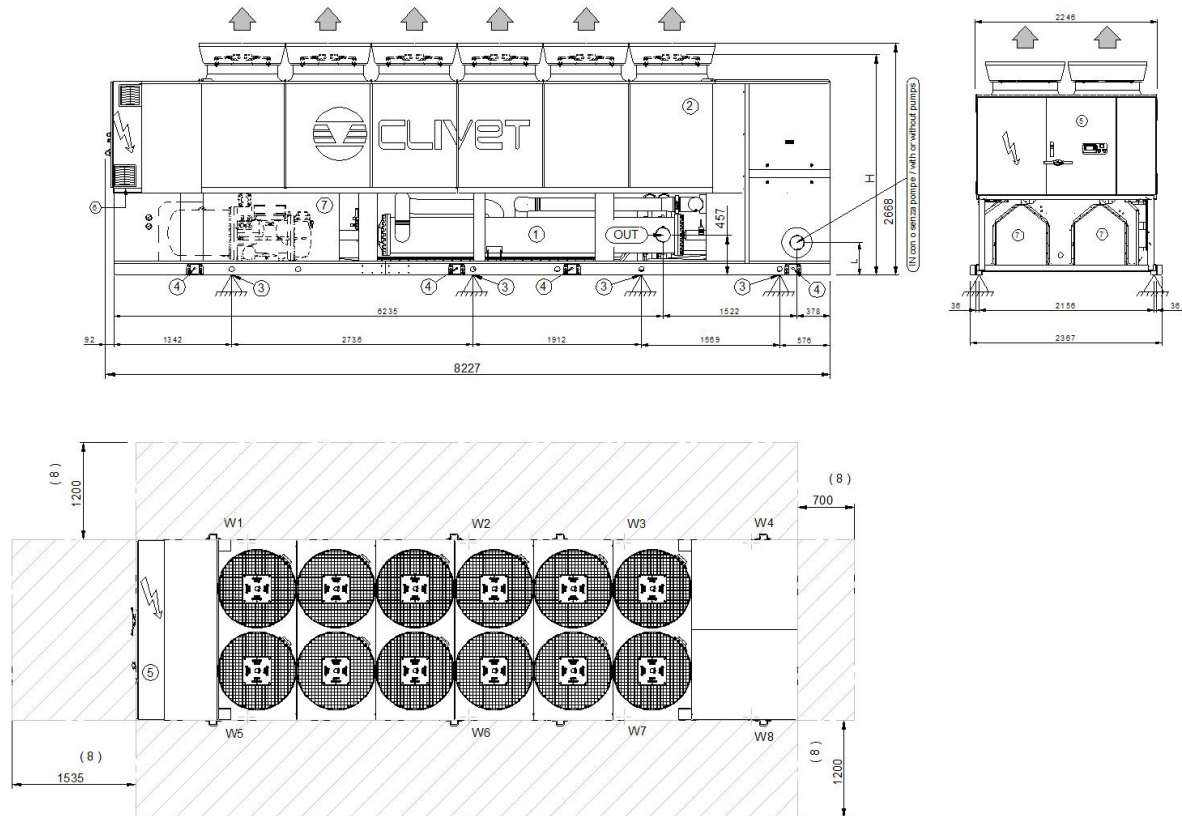
FCI configuration (No-glycol FREE-COOLING)

Size 280.2 - 320.2 Acoustic configuration: compressor soundproofing (SC)

Size 240.2 - 260.2 Acoustic configuration: super-silenced (EN)

DAA8S280.2_320 2_FCI_EXC_SC_EN_0

Date: 13/05/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC		EN-EXC	
		280.2	320.2	240.2	260.2
H (without Axitop)	mm	2484	2484	2510	2510
I	mm	-	-	-	-
J	mm	-	-	-	-
K	mm	-	-	-	-
L	mm	333	333	371	371
OD (water fittings diameter)	mm	6"	6"	6"	6"
A - Length	mm	8227	8227	8227	8227
B - Depth	mm	2246	2246	2246	2246
C - Height	mm	2668	2668	2668	2668
W1 Supporting point	kg	1695	1701	1635	1645
W2 Supporting point	kg	961	970	928	942
W3 Supporting point	kg	834	835	839	839
W4 Supporting point	kg	1241	1258	1171	1182
W5 Supporting point	kg	1628	1645	1573	1601
W6 Supporting point	kg	923	939	893	917
W7 Supporting point	kg	809	811	814	814
W8 Supporting point	kg	1205	1222	1136	1147
Shipping weight	kg	8826	8906	8520	8613
Operating weight	kg	9296	9381	8989	9087

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

Shipping weight referred to unit with glycol solution. For the unit weight without glycol solution please refer to the appropriate technical bulletin table.

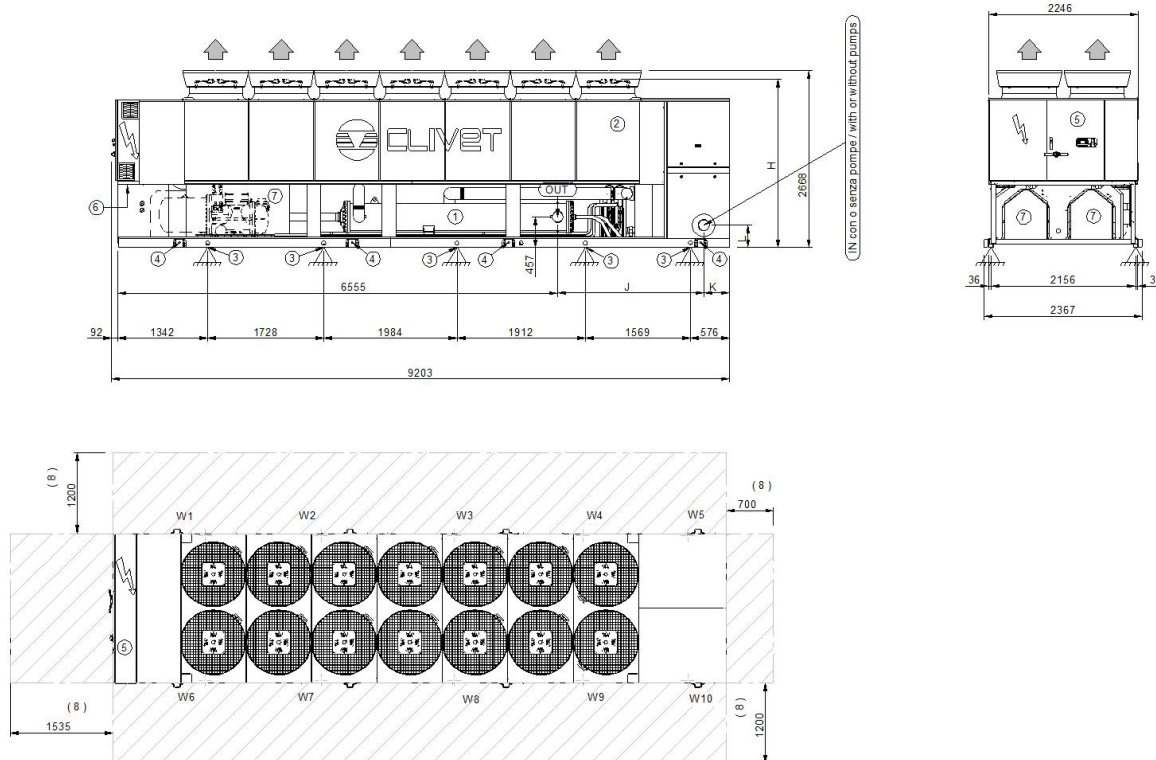
FCI configuration (No-glycol FREE-COOLING)

Size 340.2 - 360.2 Acoustic configuration: compressor soundproofing (SC)

Size 280.2 - Acoustic configuration: super-silenced (EN)

DAA8S340.2_360 2_FCI_EXC_SC_EN_0

Date: 13/05/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC		EN-EXC
		340.2	360.2	280.2
H (without Axitop)	mm	2484	2484	2510
I	mm	-	-	-
J	mm	1977	1977	2178
K	mm	579	579	378
L	mm	351	351	333
OD (water fittings diameter)		6"	6"	6"
A - Length	mm	9203	9203	9203
B - Depth	mm	2246	2246	2246
C - Height	mm	2668	2668	2668
W1 Supporting point	kg	2072	2272	2029
W2 Supporting point	kg	545	605	531
W3 Supporting point	kg	1186	1181	1181
W4 Supporting point	kg	609	618	602
W5 Supporting point	kg	1157	1179	1050
W6 Supporting point	kg	2001	2184	1961
W7 Supporting point	kg	524	579	511
W8 Supporting point	kg	1191	1186	1185
W9 Supporting point	kg	607	617	601
W10 Supporting point	kg	1157	1179	1050
Shipping weight	kg	10508	11049	10212
Operating weight	kg	11049	11600	10701

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

Shipping weight referred to unit with glycol solution. For the unit weight without glycol solution please refer to the appropriate technical bulletin table.

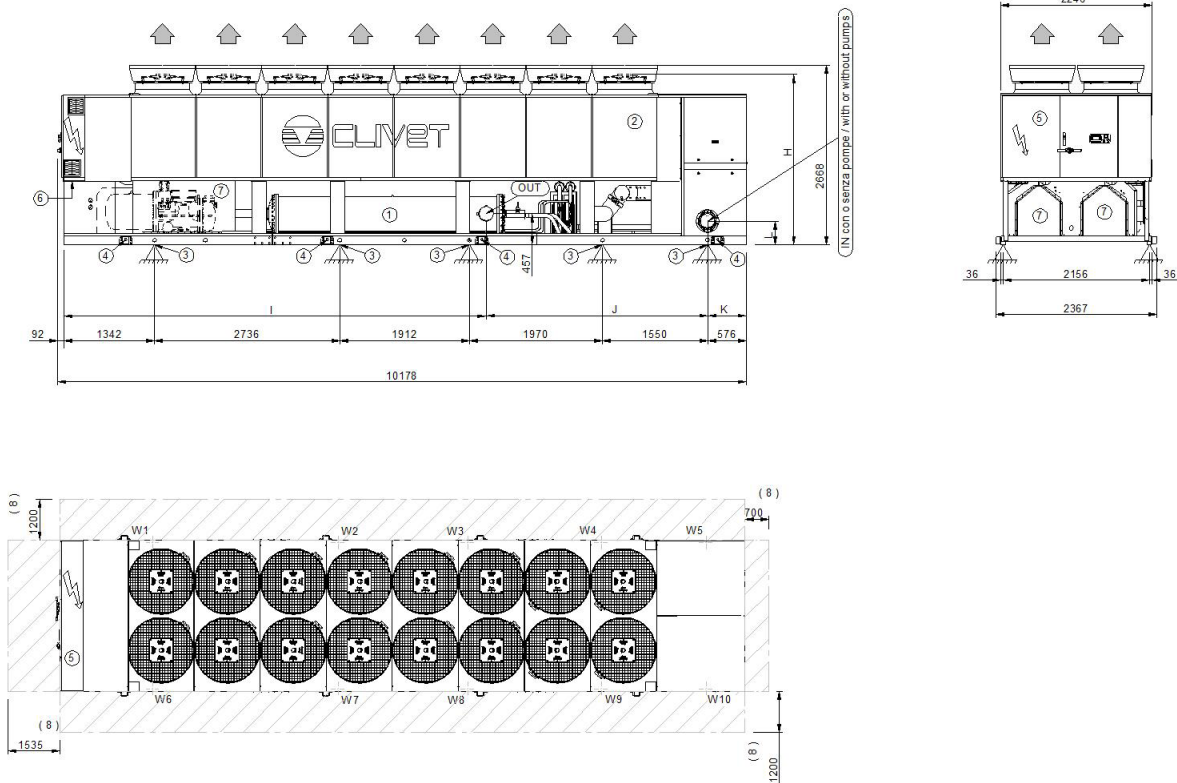
FCI configuration (No-glycol FREE-COOLING)

Size 400.2 - 440.2 Acoustic configuration: compressor soundproofing (SC)

Size 320.2 - 340.2 - 360.2 Acoustic configuration: super-silenced (EN)

DAA8S400 2_440 2_FCI_EXC_SC_EN_0

Date: 15/04/2015



1. Internal exchanger (evaporator)
2. External exchanger (condenser)
3. Unit fixing holes
4. Lifting brackets (removable, if required, after the unit positioning)
5. Electrical panel
6. Power input
7. Sound proof enclosure (only in the relevant versions)
8. Clearance access recommended

Size		SC-EXC		EN-EXC		
		400.2	440.2	320.2	340.2	360.2
H (without Axitop)	mm	2484	2484	2510	2510	2510
I	mm	6238	6238	6555	6555	6555
J	mm	3269	3269	3154	2952	2952
K	mm	579	579	377	579	579
L	mm	371	371	333	351	351
OD (water fittings diameter)		8"	8"	6"	6"	6"
A - Length	mm	10178	10178	10178	10178	10178
B - Depth	mm	2246	2246	2246	2246	2246
C - Height	mm	2668	2668	2668	2668	2668
W1 Supporting point	kg	2454	2467	2203	2267	2408
W2 Supporting point	kg	1302	1307	1106	1122	1153
W3 Supporting point	kg	1105	1107	945	944	934
W4 Supporting point	kg	614	616	605	609	613
W5 Supporting point	kg	1182	1206	1087	1177	1196
W6 Supporting point	kg	2359	2371	2125	2263	2313
W7 Supporting point	kg	1282	1286	1089	1122	1133
W8 Supporting point	kg	1113	1114	951	945	942
W9 Supporting point	kg	612	614	603	609	611
W10 Supporting point	kg	1183	1206	1087	1177	1196
Shipping weight	kg	12231	12297	11285	11675	11928
Operating weight	kg	13206	13294	11801	12235	12499

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

Shipping weight referred to unit with glycol solution. For the unit weight without glycol solution please refer to the appropriate technical bulletin table.

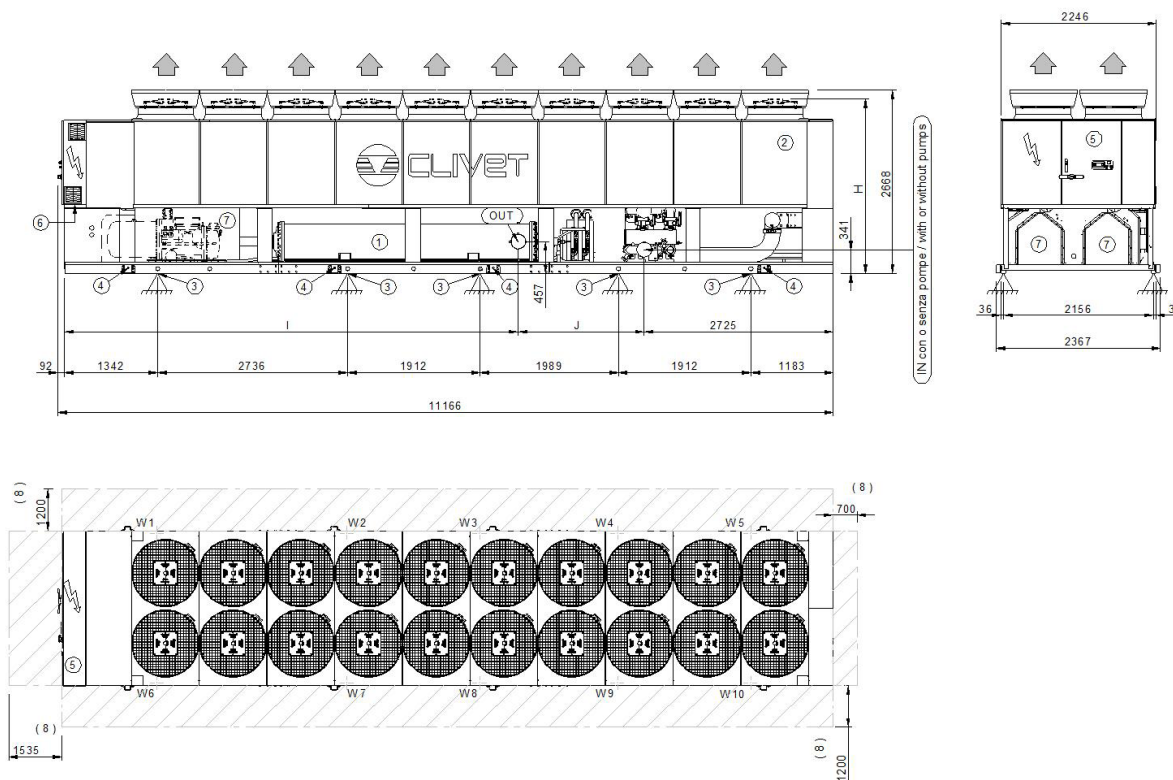
FCI configuration (No-glycol FREE-COOLING)

Size 500.2 - 540.2 - 580.2 Acoustic configuration: compressor soundproofing (SC)

Size 400.2 - 440.2 - 500.2 Acoustic configuration: super-silenced (EN)

DAA8S500 2_580 2_FCI_EXC_SC_EN_0

Date: 13/04/2015



- | | |
|--|--|
| 1. Internal exchanger (evaporator) | 5. Electrical panel |
| 2. External exchanger (condenser) | 6. Power input |
| 3. Unit fixing holes | 7. Sound proof enclosure (only in the relevant versions) |
| 4. Lifting brackets (removable, if required, after the unit positioning) | 8. Clearance access recommended |

Size		SC-EXC			EN-EXC		
		500.2	540.2	580.2	400.2	440.2	500.2
H (without Axitop)	mm	2484	2484	2484	2510	2510	2510
I	mm	6537	6537	6537	6237	6237	6537
J	mm	1812	1812	1812	2112	2112	1812
K	mm	-	-	-	-	-	-
L	mm	-	-	-	-	-	-
OD (water fittings diameter)		8"	8"	8"	8"	8"	8"
A - Length	mm	11166	11166	11166	11166	11166	11166
B - Depth	mm	2246	2246	2246	2246	2246	2246
C - Height	mm	2668	2668	2668	2668	2668	2668
W1 Supporting point	kg	2530	2585	2612	2484	2502	2530
W2 Supporting point	kg	1390	1403	1411	1115	1125	1390
W3 Supporting point	kg	1089	1084	1079	1272	1275	1089
W4 Supporting point	kg	947	968	993	894	920	947
W5 Supporting point	kg	1220	1226	1231	1196	1208	1220
W6 Supporting point	kg	2431	2481	2506	2389	2406	2431
W7 Supporting point	kg	1369	1382	1389	1095	1105	1369
W8 Supporting point	kg	1097	1092	1088	1280	1282	1097
W9 Supporting point	kg	945	966	991	893	918	945
W10 Supporting point	kg	1220	1226	1232	1196	1208	1220
Shipping weight	kg	13353	13519	13627	12993	13117	13353
Operating weight	kg	14238	14413	14532	13814	13949	14238

The presence of optional accessories may result in a substantial variation of the weights shown in the table. Fan diffusers are separately supplied.

Shipping weight referred to unit with glycol solution. For the unit weight without glycol solution please refer to the appropriate technical bulletin table.

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